Test Report: HLG-100H-24

100W Single Output Switching Power Supply

■ DESIGN VERIFY TEST

Output Function Test
Input Function Test
Protection Function Test
Other Test
Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test
E.M.C. Test

■ RELIABILITY TEST

DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT
1	RIPPLE & NOISE	V1: 150 mVp-p (Max)	I/P: 230 VAC O/P:FULL LOAD Ta:25℃	V1: 26.4 mVp-p (Max)
2	OUTPUT VOLTAGE ADJUST RANGE	CH1: 22V~27 V	I/P: 230 VAC I/P:115VAC O/P:MIN LOAD Ta:25℃	21.19 V~27.88 V /230VAC 21.19 V~27.88 V/115VAC
3	CURRENT ADJ RANGE	2.5A~4A	I/P: 230 VAC O/P:FULL LOAD Ta:25℃	1.69 A~4.52 A
4	CONSTANT CURRENT REGION	12V~24V	I/P: 230 VAC O/P:CV MODE Ta:25℃	O/P=12V: 5.190 A O/P=23V: 5.188 A
5	OUTPUT VOLTAGE TOLERANCE	V1: -1 % ~ 1 % (Max)	I/P: 100 VAC /305VAC O/P:FULL/ 0 % LOAD Ta:25℃	V1:-0.2 %~0.2 %
6	LINE REGULATION	V1: - 0.5% ~ 0.5 % (Max)	I/P:100 VAC ~305 VAC O/P:FULL LOAD Ta:25℃	V1: 0 %~ 0 %
7	LOAD REGULATION	V1: - 0.5% ~ 0.5 % (Max)	I/P: 230 VAC O/P:FULL ~MIN LOAD Ta:25℃	V1: -0.2 %~0.2 %
8	SET UP TIME	230VAC/ 500 ms (Max) 115VAC/ 1200 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25℃	230VAC/ 394 ms 115 VAC/ 824 ms
9	RISE TIME	230VAC/ 50 ms (Max) 115VAC/ 50 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25℃	230VAC/ 9.4 ms 115 VAC/ 9.3 ms
10	HOLD UP TIME	230VAC/ 16 ms (Typ) 115VAC/ 16ms (Typ)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25℃	230VAC/ 23 ms 115 VAC/ 23 ms
11	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230 VAC O/P:FULL LOAD Ta:25℃	TEST:< 5 %
12	DYNAMIC LOAD	V1: 2400 mVp-p	I/P: 230 VAC O/P:(1)FULL /Min LOAD 90%DUTY/1KHZ (2)FULL /Min LOAD 90%DUTY/120HZ Ta:25℃	556 mVp-p 968 mVp-p

13 DIMMER TEST (B Type only)

SPEC:

*Reference resistance value for output current adjustment (Typical)

Resistance value	10K	20K	30K	40K	50K	60K	70K	80K	90K	100K
Output current	**10%**	**20%**	**30%**	**40%**	**50%**	**60%**	**70%**	**80%**	**90%**	**100%**

*1 ~ 10V dimming function for output current adjustment (Typical)

Dimming value	1V	2V	3V	4V	5V	6V	7V	8V	9V	10V
Output current	**10%**	**20%**	**30%**	**40%**	**50%**	**60%**	**70%**	**80%**	**90%**	**100%**

*10V PWM signal for output current adjustment (Typical)

Duty value	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%
Output current	**10%**	**20%**	**30%**	**40%**	**50%**	**60%**	**70%**	**80%**	**90%**	**100%**

TEST RESULT: I/P： 230 VAC ;Ta：25℃

1	Resistance value	10K	20K	30K	40K	50K	60K	70K	80K	90K	100K
	Output current	0.448A	0.832A	1.227A	1.624A	2.030A	2.422A	2.802A	3.181A	3.593A	3.975A
	%	**11.20%**	**20.80%**	**30.68%**	**40.60%**	**50.75%**	**60.55%**	**70.05%**	**79.53%**	**89.83%**	**99.38%**
2	Dimming value	1V	2V	3V	4V	5V	6V	7V	8V	9V	10V
	Output current	0.451A	0.848A	1.244A	1.632A	2.023A	2.419A	2.804A	3.193A	3.586A	3.974A
	%	**11.28%**	**21.20%**	**31.10%**	**40.80%**	**50.58%**	**60.48%**	**70.10%**	**79.83%**	**89.65%**	**99.35%**
3	Duty value	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%
	Output current	0.497A	0.890A	1.283A	1.675A	2.067A	2.456A	2.847A	3.238A	3.630A	4.018A
	%	**12.43%**	**22.25%**	**32.08%**	**41.88%**	**51.68%**	**61.40%**	**71.18%**	**80.95%**	**90.75%**	**100.45%**

INPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	90VAC~305 VAC	I/P:TESTING O/P:FULL LOAD Ta:25℃	78 V~305V
			I/P: (1)LOW-LINE-3V=87 V (2)HIGH-LINE=305 V O/P:FULL/MIN LOAD ON: 30 Sec . OFF: 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P: 100 VAC ~305VAC O/P:FULL~MIN LOAD Ta:25℃	OK
3	POWER FACTOR	0.95/ 230 VAC FULL LOAD (TYP) 0.98/ 115 VAC FULL LOAD (TYP) 0.93/ 277 VAC FULL LOAD (TYP)	I/P: 230 VAC I/P: 115 VAC I/P: 277 VAC O/P:FULL LOAD Ta:25℃	PF=0.96/230V/100%LOAD PF=0.997/115V/100%LOAD PF=0.941/277V/100%LOAD
4	EFFICIENCY	93 (TYP)	I/P: 230 VAC O/P:FULL LOAD Ta:25℃	93.76 %
5	INPUT CURRENT	277V /0.5 A 230 V/ 0.55 A 115 V/ 1.2 A	I/P: 277 VAC I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25℃	I = 0.42 A/ 277VAC I = 0.47 A/ 230VAC I = 0.95 A/ 115VAC
6	INRUSH CURRENT	230 V/ 60A (Typ) COLD START	I/P: 230 VAC O/P:FULL LOAD Ta:25℃	I = 50 A/ 230VAC
7	TOTAL HARMONIC DISTORTION	THD< 20% when output loading ≧ 60% at 115VAC/230VAC input and output loading≧75% at 277VAC input	I/P： 115 VAC I/P： 230 VAC O/P：60% LOAD I/P： 277 VAC O/P：75%LOAD Ta：25℃	THD： 10.43 /115VAC THD： 16.44 /230VAC THD： 17.74 /277VAC

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	95 %~106 %	I/P: 305VAC I/P: 230 VAC I/P: 100 VAC O/P:TESTING Ta:25℃	102 %/305VAC 102 %/ 230VAC 102 %//100VAC Constant current limiting, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	V1: 28V~ 34V	I/P: 305VAC I/P: 230 VAC I/P: 90 VAC O/P:MIN LOAD Ta:25℃	29.57 V/ 305VAC 29.56 V/ 230VAC 29.55 V/ 100VAC Shut down o/p voltage with auto recovery or re-power on to recovery

3	OVER TEMPERATURE PROTECTION	NO DAMAGE	I/P: 230 VAC O/P:FULL LOAD	O.T.P. Active Shut down o/p voltage, recovers automatically after temperature goes down
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 305VAC O/P: FULL LOAD Ta:25℃	NO DAMAGE Constant current limiting, recovers automatically after fault condition is removed

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q5 Rated 12A/500V	I/P：High-Line +3V = 308V O/P： (1)Full Load Turn on (2) Output Short (3)Full load continue Ta：25℃	(1) 472 V (2) 452 V (3) 454 V
2	Diode Peak Voltage	Q101 Rated 80A/75V	I/P：High-Line +3V =308V O/P： (1)Full Load Turn on (2)Output Short (3)Full load continue Ta：25℃	(1) 61.2 V (2) 16.4 V (3) 58.4 V
		Q102 Rated 80A/75V	I/P：High-Line +3V = 308 V O/P： (1)Full Load Turn on (2)Output Short (3)Full load continue Ta：25℃	(1) 57.2 V (2) 29.1 V (3) 56.4 V
3	Input Capacitor Voltage	C5 Rated: 82u/450V	I/P：High-Line +3V = 308V O/P： (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta：25℃	(1) 436.4 V (2) 437.5 V (3) 436.9 V
4	Control IC Voltage Test	U 900 Rated 8.85V~16V	I/P：High-Line +3V = 308V O/P： (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta：25℃	(1) 13.893 V (2) 12.95 V (3) 12.89 V
5	P.F.C Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated 17A/600V	I/P：High-Line +3V = 308 V O/P： (1)Full Load Turn on (2)Output Short (3)Full load continue Ta：25℃	(1) 494 V (2) 456 V (3) 454 V

SAFETY & EMC TEST

SAFETY TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	IEC60950-1 I/P-O/P: 3.75KVAC/min I/P-FG:2 KVAC/min<4.5mA O/P-FG:1.5KVAC/min	I/P-O/P: 4 KVAC/min I/P-FG: 2.4KVAC/min O/P-FG:1.8KVAC/min Ta:25℃	I/P-O/P: 2.592 mA I/P-FG: 2.348 mA O/P-FG: 3.65 mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25℃	I/P-O/P: 30 GΩ I/P-FG: 30 G Ω O/P-FG: 30 G Ω NO DAMAGE
3	GROUNDING CONTINUITY	IEC60950-1 FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40A / 2min Ta:25℃	11 mΩ
4	LEAKAGE CURRENT	IEC60950-1 < 0.75 mA / 240VAC	I/P: 240 VAC O/P:Min LOAD Ta:25℃	L-FG: 0.22 mA N-FG: 0.22 mA
5	APPROVAL	TUV: Certificate NO ： E334940 UL: File NO ：R50185176		

E.M.C TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS C	I/P: 230VAC/50HZ LOAD:LED/ELECTRONIC LOAD O/P:100% LOAD Ta:25℃	PASS
2	CONDUCTION	EN55022 EN55015 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL/50% LOAD Ta:25℃	PASS Test by certified Lab
3	RADIATION	EN55022 EN55015 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25℃	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25℃	CRITERIA A
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25℃	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N :2KV L,N-PE:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25℃	CRITERIA A
7	Test by certified Lab ＆ Test Report Prepare. Any contradictions of the test results, please refer to the latest EMC test report.			

Reliability Test

<table>
<tr><th>NO</th><th>TEST ITEM</th><th>SPECIFICATION</th><th>TEST CONDITION</th><th>RESULT</th></tr>
<tr><td>1</td><td>TEMPERATURE RISE TEST</td><td colspan="3">MODEL：HLG-100H-24
1. ROOM AMBIENT BURN-IN：2.5 HRS
I/P： 230VAC O/P： FULL LOAD Ta= 30.7 ℃
2. HIGH AMBIENT BURN-IN： 5.5 HRS
I/P： 230VAC O/P： FULL LOAD Ta=60.7 ℃
<table>
<tr><th>NO</th><th>Position</th><th>ROOM AMBIENT Ta= 30.7 ℃</th><th>HIGH AMBIENT Ta= 60.7 ℃</th></tr>
<tr><td>1</td><td>BD1</td><td>46.8℃</td><td>74.8℃</td></tr>
<tr><td>2</td><td>Q1</td><td>48.1℃</td><td>76.1℃</td></tr>
<tr><td>3</td><td>L2</td><td>48.8℃</td><td>76.8℃</td></tr>
<tr><td>4</td><td>Q5</td><td>48.2℃</td><td>76.2℃</td></tr>
<tr><td>5</td><td>D2</td><td>48.8℃</td><td>76.8℃</td></tr>
<tr><td>6</td><td>RTH2</td><td>46.3℃</td><td>74.3℃</td></tr>
<tr><td>7</td><td>C5</td><td>45.5℃</td><td>73.5℃</td></tr>
<tr><td>8</td><td>T1</td><td>49.3℃</td><td>77.3℃</td></tr>
<tr><td>9</td><td>Q101</td><td>47.4℃</td><td>75.4℃</td></tr>
<tr><td>10</td><td>D9</td><td>47.0℃</td><td>75.0℃</td></tr>
<tr><td>11</td><td>C102</td><td>45.3℃</td><td>73.3℃</td></tr>
<tr><td>12</td><td>C201</td><td>46.3℃</td><td>74.3℃</td></tr>
<tr><td>13</td><td>C38</td><td>48.2℃</td><td>76.2℃</td></tr>
<tr><td>14</td><td>U900</td><td>47.4℃</td><td>75.4℃</td></tr>
<tr><td>15</td><td>U1</td><td>49.4℃</td><td>77.4℃</td></tr>
</table></td></tr>
<tr><td>2</td><td>OVER LOAD BURN-IN TEST</td><td>NO DAMAGE
1 HOUR (MIN)</td><td>I/P： 305 VAC
O/P：O/P SHORT TEST
Ta：25℃</td><td>TEST：OK</td></tr>
<tr><td>3</td><td>LOW TEMPERATURE
TURN ON TEST</td><td>TURN ON AFTER 2 HOUR</td><td>I/P： 305 VAC/230 VAC/100VAC
O/P：95% load
Ta= -40 ℃</td><td>TEST：OK</td></tr>
<tr><td>4</td><td>HIGH HUMIDITY
HIGH TEMPERATURE
HIGH VOLTAGE
TURN ON TEST</td><td>AFTER 12 HOURS
IN CHAMBER ON
CONTROL 60 ℃
NO DAMAGE</td><td>I/P： 305 VAC
O/P：95% load
Ta= 60 ℃
HUMIDITY= 95 %R.H</td><td>TEST：OK</td></tr>
<tr><td>5</td><td>TEMPERATURE
COEFFICIENT</td><td>± 0.03 %(0~50℃)</td><td>I/P： 305 VAC
O/P：FULL LOAD</td><td>± 0 %(0~50℃)</td></tr>
<tr><td>6</td><td>STORAGE TEMPERATURE
TEST</td><td colspan="2">1. Thermal shock Temperature： -45℃~ +90℃
2. Temperature change rate ：25℃ / MIN
3. Dwell time low and high temperature ： 30 MIN/EACH
4. Total test cycle：5 CYCLE
5. Input/Output condition： STATIC</td><td>OK</td></tr>
<tr><td>7</td><td>THERMAL SHOCK TEST</td><td colspan="2">1. Thermal shock Temperature： -35℃~ +65℃
2. Temperature change rate ：25℃ / MIN
3. Dwell time low and high temperature ： 30 MIN/EACH
4. Total test cycle：10 CYCLE
5. Input/Output condition：
230VAC/Full Load TURN ON/58 SEC;TURN OFF/2 SEC.</td><td>OK</td></tr>
</table>

8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform： Sine Wave (2) Frequency：10~500Hz (3) Sweep Time：12min/sweep cycle (4) Acceleration：5G (5) Test Time：72min in each axis (X.Y.Z) (6) Ta：25℃	TEST：OK
9	CAPACITOR LIFE CYCLE	HLG-100H-24 :SUPPOSE C102 IS THE MOST CRITICAL COMPONENT (1) I/P： 230VAC O/P：FULL LOAD Tc=80 ℃ LIFE TIME (2) I/P： 230VAC O/P：75% LOAD Tc= 80 ℃ LIFE TIME (3) I/P： 230VAC O/P：50% LOAD Tc= 80 ℃ LIFE TIME	(1) 64999 HRS (2) 65043 HRS (3) 65043 HRS
10	MTBF	M Conducted by Parts Stress Analysis Prediction 192.2 hrs min. MIL-HDBK-217F (25℃)	OK
11	Ongoing Reliability Test	I/P：230VAC O/P：FULL LOAD TA=50℃ Demonstration Mean Time Between Failure : 62,000 hours	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	DANIEL GAO	SANFORD SU	VINCENT TSENG

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