



Test Report: EPP-120S-48

120W 3"X2" Green Open Frame Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

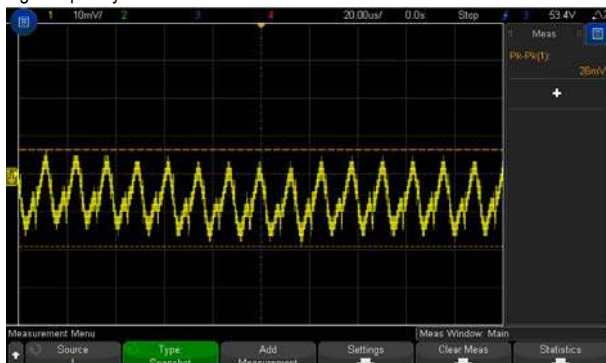
ENVIRONMENT TEST

DESIGN VERIFY TEST

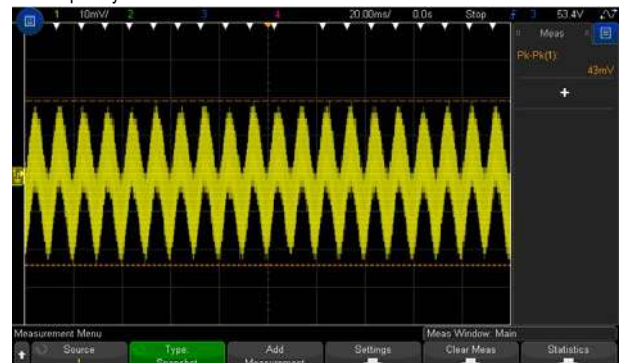
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 45.6V~ 50.4V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	41.4V~53.7V/230VAC 41.44~53.7/115VAC
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1: -1%~1 %	I/P: 80VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1: -0.02%~ 0.02%
3	LINE REGULATION (Max)	V1: -0.5 %~ 0.5 %	I/P: 80VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1: -0.01%~ 0.01%
4	LOAD REGULATION(Max)	V1: -1 %~1 %	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: -0.02%~0.02%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	1.2%
6	RIPPLE & NOISE(Max)	V1: 200 mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	V1: 43 mVp-p

high frequency :



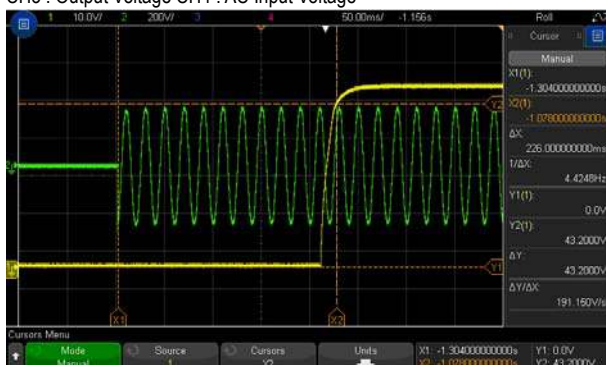
low frequency :



7	SET UP TIME(Max)	230VAC/600ms 115VAC/600ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 226 ms 115VAC/ 193ms
---	------------------	------------------------------	--	---------------------------------

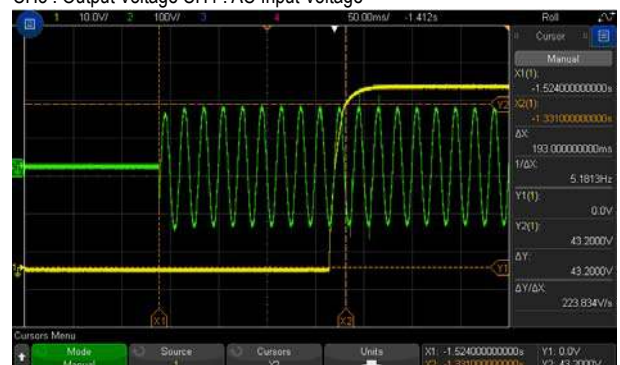
INPUT=230VAC/50HZ @ FULL LOAD

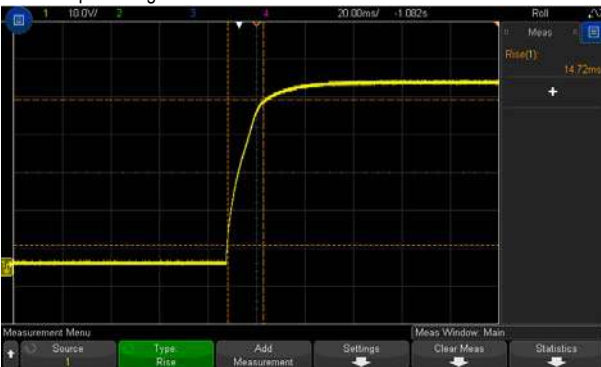
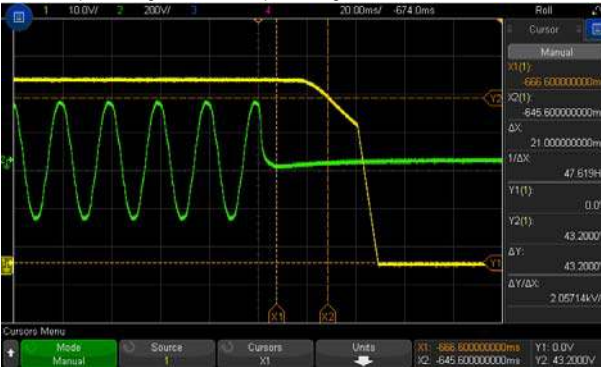
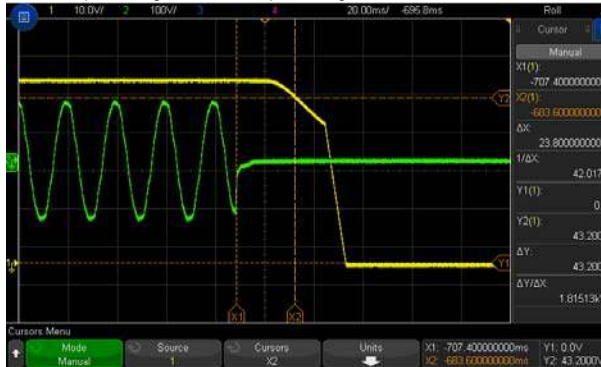
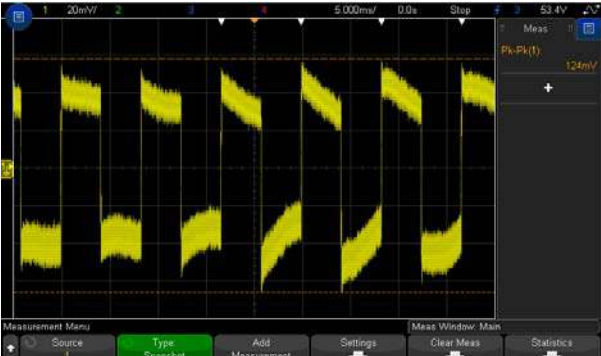
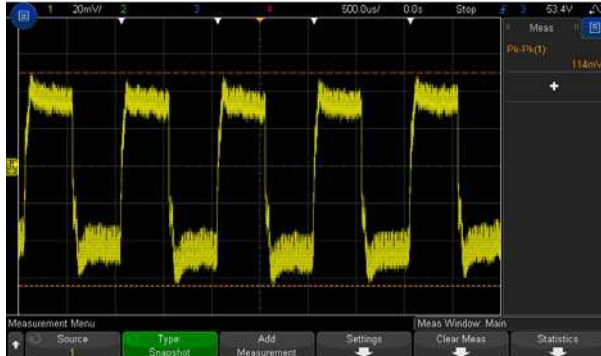
CH3 : Output Voltage CH4 : AC Input Voltage



INPUT=115VAC/60HZ @ FULL LOAD

CH3 : Output Voltage CH4 : AC Input Voltage

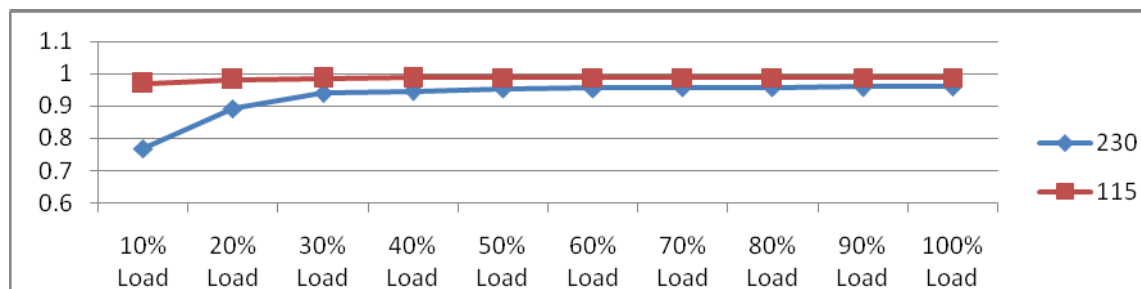


8	RISE TIME (Max)	230VAC/30ms 115VAC/30ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 14.72 ms 115VAC/ 14.38 ms
INPUT=230VAC/50HZ @ FULL LOAD CH3 : Output Voltage				
INPUT=115VAC/60HZ @ FULL LOAD CH3 : Output Voltage				
9	HOLD UP TIME (Typ.)	230VAC/15ms 115VAC/15ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 21.0 ms 115VAC/ 23.8 ms
INPUT=230VAC/50HZ @ FULL LOAD CH3 : Output Voltage CH4 : AC Input Voltage				
INPUT=115VAC/60HZ @ FULL LOAD CH3 : Output Voltage CH4 : AC Input Voltage				
10	DYNAMIC LOAD	V1: 4800 mVp-p	I/P: 230VAC O/P: (1)FULL /MIN LOAD 50%DUTY / 120HZ (2)FULL /MIN LOAD 50%DUTY / 1KHZ Ta:25°C	124mVp-p 114mVp-p
FULL /MIN LOAD 50%DUTY / 120HZ				
FULL /MIN LOAD 50%DUTY / 1KHZ				

INPUT FUNCTION TEST

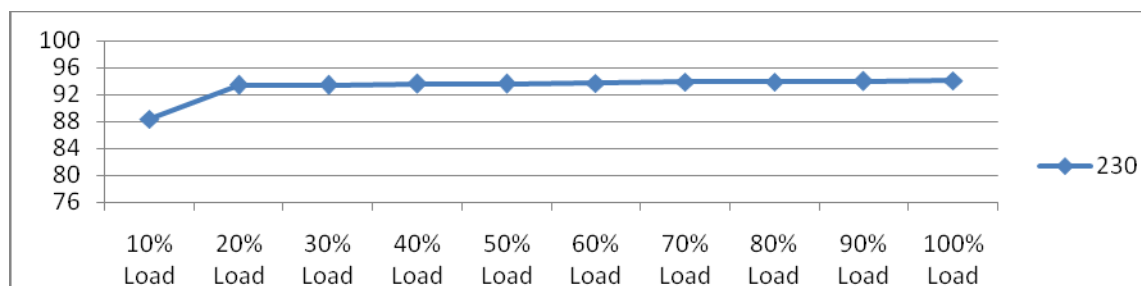
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	80VAC~264VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	73V~264V
			I/P: LOW-LINE-3V=77 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:80 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK
3	INPUT CURRENT (Typ.)	230V/1.1A 115V/2.3A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I=0.57A/ 230VAC I=1.14A/ 115VAC
4	LEAKAGE CURRENT	< 0.75 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25°C	Earth : 0.09 mA
5	NO LOAD CONSUMPTION	< 0.3W	I/P : 240VAC O/P : NO LOAD Ta : 25°C	0.277W
6	POWER FACTOR (Typ.)	0.94/ 230VAC 0.98/115VAC	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	PF=0.960/230VAC PF=0.988/115VAC

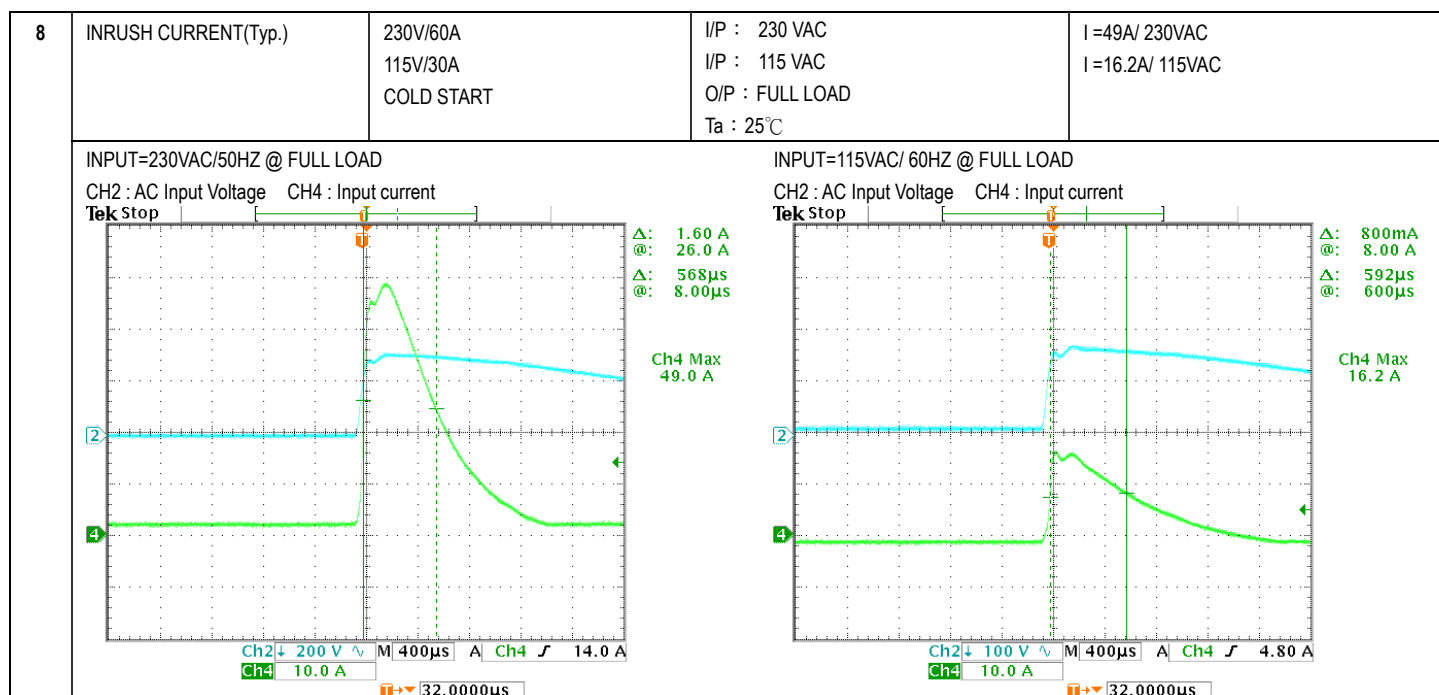
P.F vs LOAD



7	EFFICIENCY(Typ.)	93.5%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	94.1%
---	------------------	-------	---	-------

EFFICIENCY vs LOAD





PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	130 %~160%	I/P: 264VAC I/P: 230VAC I/P: 115VAC O/P: TESTING Ta:25°C	147.6%/ 264VAC 147.6%/ 230VAC 146.8%/115VAC PROTECTION TYPE : Hiccup mode ,recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	52.8V~62.4V	I/P: 264VAC I/P: 230VAC I/P: 80VAC O/P: MIN LOAD Ta:25°C	58.4V/ 264VAC 58.4V/ 230VAC 58.4V/ 80VAC PROTECTION TYPE : Shut down O/P voltage,re-power on to recover
3	OVER TEMPERATURE PROTECTION	Protection type : Shut down O/P voltage,re-power on to recover	I/P: 264VAC I/P: 80VAC O/P: FULL LOAD	O.T.P. Active Protection type : Shut down O/P voltage,re-power on to recover
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE PROTECTION TYPE : Hiccup mode ,recovers automatically after fault condition is removed

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q3 Rated : 11A/ 650 V Q4 Rated : 11A/ 650 V	AC ON/OFF I/P: High-Line +3V =267V VDS: O/P: (1) Full Load (2) Output Short (3) Full load continue Ta:25°C	Q3 Q4 VDS: (1) 406V (1) 410V (2) 402V (2) 398V (3) 406V (3) 402V

2	P.F.C Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated : 18A/ 600V	I/P:High-Line +3V =267 V AC ON/OFF O/P: (1)Full Load (2)Output Short (3) Full load continue Ta:25°C	VDS: (1) 442V (2) 430V (3) 426V
3	P.F.C DIODE	D1 Rated : 9A/ 600 V	I/P:High-Line +3V =267 V AC ON/OFF O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (4)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz Ta:25°C	(1) 434V (2) 418V (3) 430V (4) 434V
4	Diode Peak Voltage	Q101 Rated : 15 A/150 V Q102 Rated : 15 A/150 V	AC ON/OFF I/P:High-Line +3V =267 V O/P: (1)Full Load (2)Output Short (3)Full load continue Ta:25°C	Q101: VDS: (1) 111.0 V (2) 15.9 V (3) 101.3 V Q102 VDS: (1) 100.5V (2) 10.2V (3) 99.7V
5	Input Capacitor Voltage	C5 Rated: : 100 μ / 420 V	I/P:High-Line +3V =267V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue Ta:25°C	(1) 410V (2) 402V (3) 414V (4) 398V
6	Control IC Voltage Test	PWM IC U1 Rated -0.3 V~ 30 V PFC IC U2Rated -0.3V~30V	AC ON/OFF I/P:High-Line +3V =267 V O/P:(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. (5)NO LOAD VRmin(LOW LINE) Ta:25°C	U1 (1) 11.7V (2) 11.9V (3) 11.7V (4) 11.7V (5) 11.5V U2 (1) 25.8V (2) 25.8V (3) 25.8V (4) 25.8V (5) 25.8V

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 4KVAC/min I/P-FG :2KVAC/min O/P-FG:1.5KVAC/min	I/P-O/P: 4.4KVAC/min I/P-FG: 2.4 KVAC/min O/P-FG:1.8KVAC/min Ta:25°C	I/P-O/P:1.56mA I/P-FG:1.15mA O/P-FG:0.94m A NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100M Ω I/P-FG: 500VDC>100M Ω O/P-FG:500VDC>100M Ω	I/P-O/P: 600 VDC I/P-FG: 600 VDC O/P-FG: 600 VDC Ta:25°C	I/P-O/P: 9999M Ω I/P-FG: 9999M Ω O/P-FG: 9999M Ω NO DAMAGE

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 ☒ CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C	☒ PASS ☐ FAIL
2	CONDUCTION	☒ EN55032 ☐ EN55011 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	☒ EN55032 ☐ EN55011 CLASS I: CLASS B CLASS II: CLASS A	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 ☐ MEDICAL AIR : 15KV / Contact : 8KV ☐ LIGHT INDUSTRY AIR : 8KV / Contact : 4KV ☒ INDUSTRY AIR: 8KV / Contact: 4KV ☐ Din rail Model : AIR: 15KV / Contact: 8KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	☒ CRITERIA A ☐ CRITERIA B
5	E.F.T	EN61000-4-4 ☐ LIGHT INDUSTRY INPUT : 1KV ☐ MEDICAL ☒ INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	☒ CRITERIA A ☐ CRITERIA B
6	SURGE	IEC61000-4-5 ☐ MEDICAL ☐ LIGHT INDUSTRY L-N : 1KV L,N-PE : 2KV ☒ INDUSTRY L-N : 2KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	☒ CRITERIA A ☐ CRITERIA B
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	TEMPERATURE RISE TEST	MODEL : RPS-120S-24 1. ROOM AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 22.7 °C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 50.2 °C		

			NO	Position	ROOM AMBIENT Ta= 22.7 °C	HIGH AMBIENT Ta= 50.2 °C
			1	PCB	56.5℃	79.0℃
			2	LF1	47.8℃	76.8℃
			3	L2	64.7℃	95.0℃
			4	BD1	65.1℃	95.3℃
			5	Q1	70.2℃	101.9℃
			6	L1	71.9℃	103.3℃
			7	C5	63.4℃	78.9℃
			8	T1 COIL	92.3℃	107.8℃
			9	TI CORE	80.5℃	103.4℃
			10	RTH2	64.8℃	83.4℃
			11	C101	49.6℃	81.2℃
			12	C100	45.8℃	77.4℃
			13	L100	46.9℃	80.2℃
			14	U1	61.5℃	91.1℃
			15	U2	71.3℃	44.1℃
			16	D1	73.1℃	106.9℃
			17	Q3	76.1℃	104.5℃
			18	Q4	70.5℃	111.3℃
			19	Q101	68.6℃	91.1℃
			20	Q102	60.3℃	98.7℃
			21	C103	66.4℃	92.9℃
			22	R101	69.2℃	99.3℃
			23	R40	65.1℃	97.1℃
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 156% LOAD Ta : 25℃		TEST : OK	
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 % LOAD Ta= -35 °C		TEST : OK	
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C /95 %R.H NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H		TEST : OK	
5	TEMPERATURE COEFFICIENT	± 0.03%/°C (0~50℃)	I/P : 230 VAC O/P : FULL LOAD		±0.0002%/°C (0~50℃)	
6	STORAGE TEMPERATURE TEST	-40~85℃	1. Thermal shock Temperature : -45℃~ +90℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC			
7	THERMAL SHOCK TEST	-30~50℃	1. Thermal shock Temperature : -35℃~ +55℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test			

8	VIBRATION TEST	10 ~ 500Hz, 2G 10min./1cycle, 60min. each along X, Y, Z axes	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 3G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C
9	CAPACITOR LIFE CYCLE	SUPPOSE C100 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50 °C LIFE TIME	(1) 521204.7 HRS (2) 69344.3 HRS (3) 103391.1 HRS (4) 149568.4 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 468K hrs min. MIL-HDBK-217F (25°C)	
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30,000 hours	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		Wangdz

2018.4.30 GP-A50-F010