



TEST REPORT: EPS-65S-24

65W Single Output Switching Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

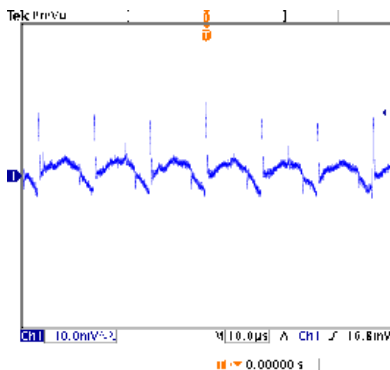
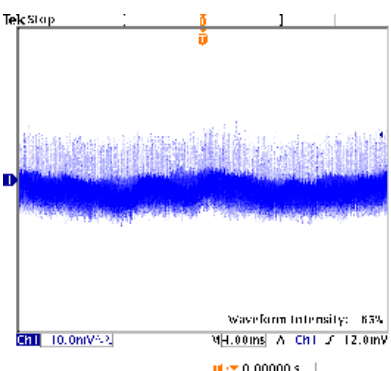
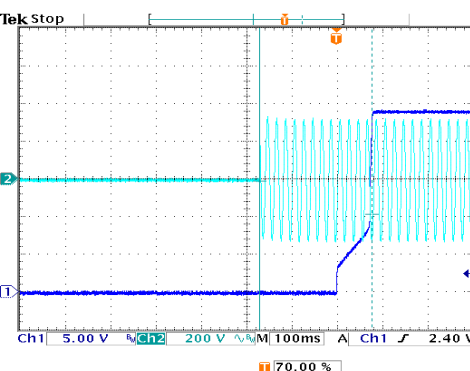
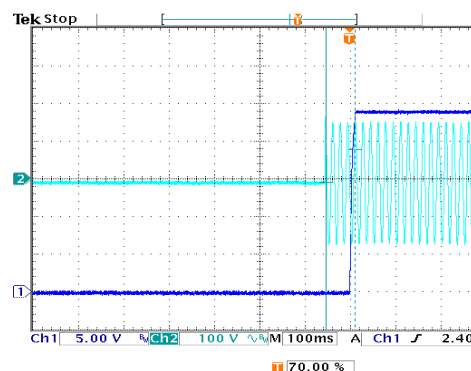
Safety Test

E.M.C. Test

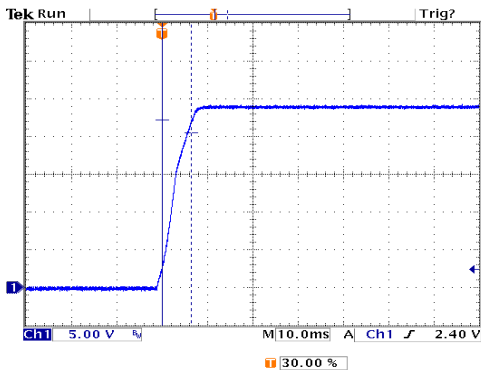
■ RELIABILITY TEST

ENVIRONMENT TEST

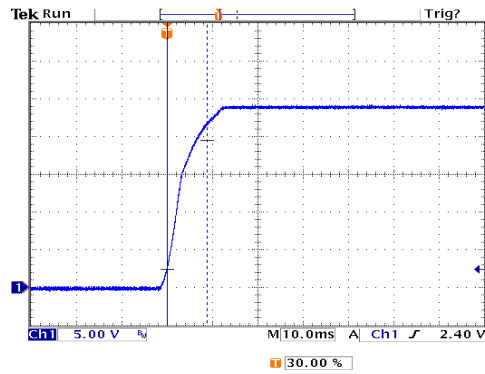
DESIGN VERIFY TEST OUTPUT FUNCTION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 22.80V ~ 27.60V	I/P : 230VAC O/P: MIN LOAD TA : 25°C	CH1: 21.01V ~ 28.25V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 1.0% ~ -1.0%	I/P : 115VAC / 264VAC O/P: FULL / MINLOAD TA= 25°C	V1: 0.02% ~ -0.02%
3	LINE REGULATION (MAX.)	V1 : 0.5% ~ -0.5%	I/P : 115VAC / 264VAC O/P: FULL LOAD TA : 25°C	V1: 0.00% ~ -0.02%
4	LOAD REGULATION (MAX.)	V1 : 1.0% ~ -1.0%	I/P : 230VAC O/P: MIN LOAD ~ FULL LOAD TA : 25°C	V1: 0.02% ~ 0.00%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230VAC O/P: FULL LOAD TA : 25°C	TEST< 1.240 %
6	RIPPLE & NOISE(Max)	V1 : 240 mVp-p	I/P : 230VAC O/P: FULL LOAD TA : 25°C	V1 : 27.6 mVp-p
		high frequency :		low frequency :
				
7	SET UP TIME (MAX.)	230VAC : 500ms 115VAC : 500ms	I/P : 230VAC I/P : 115VAC	230VAC : 248ms 115VAC : 64ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage	INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage		
				
	RISE TIME (MAX.)	230VAC : 30ms 115VAC : 30ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	230VAC : 6.4ms 115VAC : 8.8ms

INPUT=230VAC/50HZ @ FULL LOAD
CH1 : Output Voltage



INPUT=115VAC/60HZ @ FULL LOAD
CH1 : Output Voltage



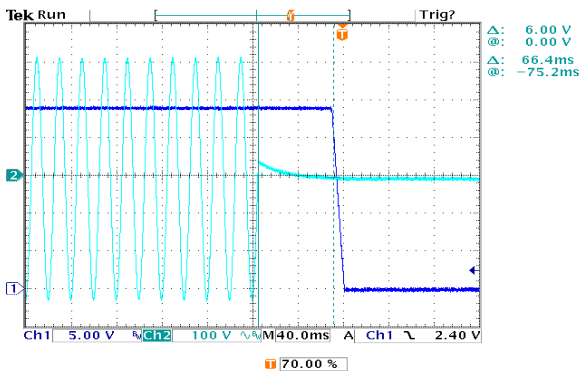
HOLD UP TIME (TYP.)

230VAC : 30ms
115VAC : 12ms

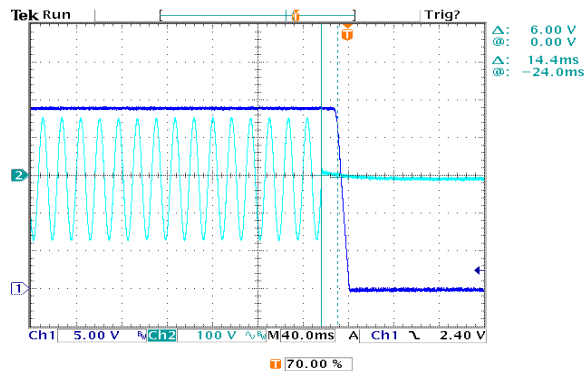
I/P : 230VAC
I/P : 115VAC
O/P: FULL LOAD
TA : 25°C

230VAC : 66.4ms
115VAC : 14.4ms

INPUT=230VAC/50HZ @ FULL LOAD
CH1 : Output Voltage CH2 : AC Input Voltage



INPUT=115VAC/60HZ @ FULL LOAD
CH1 : Output Voltage CH2 : AC Input Voltage



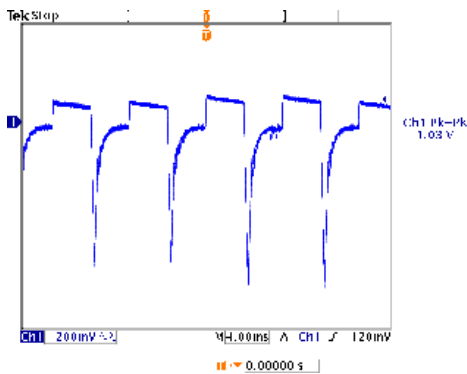
DYNAMIC LOAD

V1 : 2400 mVp-p

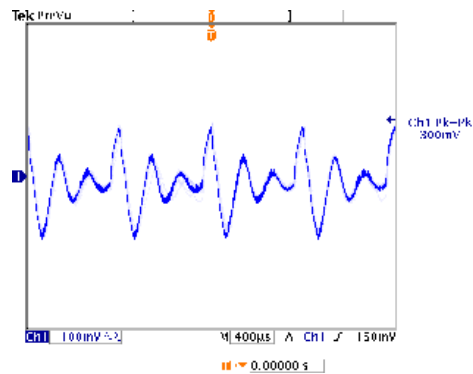
I/P : 230VAC
O/P:
(1)Full/Min load 50%duty/120HZ
(2)Full/Min load 50%duty/1KHZ
TA : 25°C

V1: (1). 1030.0mv (2). 300.0mv unit:mVp-p

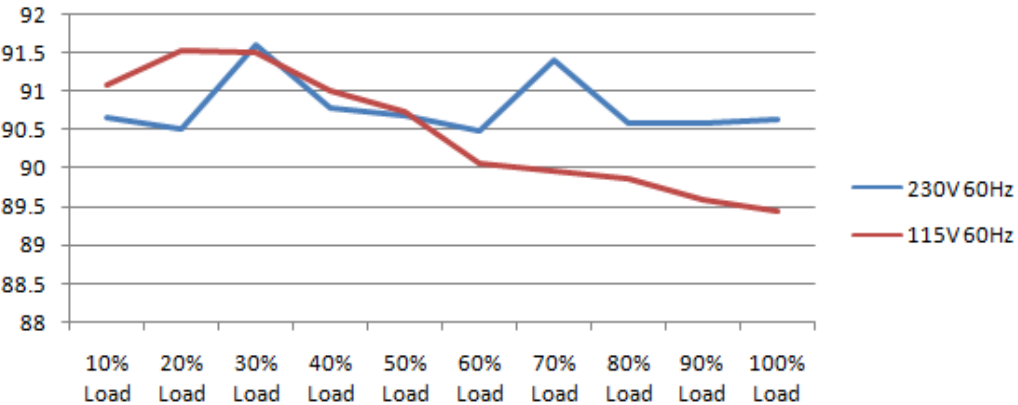
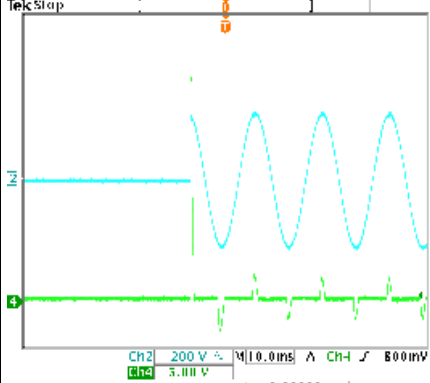
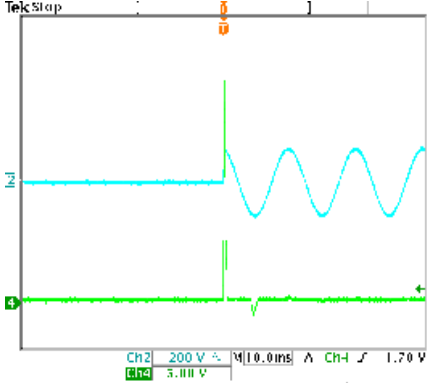
FULL /50% LOAD 50%DUTY / 120HZ



FULL /50% LOAD 50%DUTY / 1KHZ



INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	80VAC ~ 264VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	72.6VAC ~ 264VAC
			I/P : LOW-LINE = 77VAC HIGH-LINE = 300VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P : 115VAC ~ 264VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK
3	INPUT CURRENT (TYP.)	1 / 230VAC 1.5 / 115VAC	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 0.568 / 230VAC I= 1.05 / 115VAC
4	LEAKAGE CURRENT	< 0.25mA	I/P : 264VAC O/P : MIN LOAD TA : 25°C	L-FG: 0.084 mA N-FG: 0.084 mA
5	NO LOAD POWER CONSUMPTION	< 0.10W	I/P : 230VAC O/P : MIN LOAD TA : 25°C	< 0.0754 W
6	EFFICIENCY (TYP.)	90.0%	I/P : 230VAC O/P : FULL LOAD TA : 25°C	90.58 %
				
7	INRUSH CURRENT (TYP.)	50A / 230VAC 30A / 115VAC twidth= 0 us measured at 50% Ipeak COLD START	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 27.10A / 230VAC I= 27.10A / 115VAC
		INPUT=230VAC/50HZ @ FULL LOAD CH2 : Input current (1V=1A) CH4 : AC Input Voltage  INPUT=115VAC/50HZ @ FULL LOAD CH2 : Input current (1V=1A) CH4 : AC Input Voltage 		



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	115% ~ 150%	I/P: 264VAC I/P: 230VAC I/P: 115VAC O/P: TESTING Ta: 25°C	132.1% 264VAC 139.9% 230VAC 129.8% 115VAC Hiccup Mode
2	OVER VOLTAGE PROTECTION	27.60V ~ 32.40V	I/P: 264VAC I/P: 230VAC I/P: 80VAC O/P: MIN LOAD Ta: 25°C	29.70V 264VAC 29.70V 230VAC 29.63V 80VAC Shut down Re- power ON
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 80VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Hiccup Mode

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q1 Rated : 600V 11.0A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 267VAC VDS: (1). 522.00V (2). 468.00V (3). 504.00V
2	Input Capacitor	C5 Rated : 100uf 400V	I/P : 267VAC O/P : (1)Full Load Turn on /Off (2)Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1). 348.00V (2). 352.00V (3). 354.00V
3	Control IC	U1 Rated : 28.0V (max) -0.3V (min)	I/P : 267VAC O/P : (1)Full Load (2)Output Short (3)O.L.P (4)O.V.P (5)Low Line No Load Vo(min) Ta : 25°C	U1 (1). 19.60V (2). 11.80V (3). 18.70V (4). 21.80V (5). 16.30V
4	O/P Diode	D100 Rated : 200V 20.0A	I/P : 267VAC O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1). 123.00V (2). 112.00V (3). 122.00V
5	Clamp Diode	D5 Rated : 800V 2.0A	I/P : 267VAC O/P : (1)Full load continue Ta : 25°C	(1). 472.00V

SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P : 3.000KVAC /min	I/P-O/P: 3.300KVAC /min Ta : 25°C	I/P-O/P: 1.55mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P: 500VDC Ta : 25°C/70%RH	I/P-O/P: 9999MΩ NO DAMAGE

E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS



2	CONDUCTION	EN55022 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD / 50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55022 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 INDUSTRY AIR: 8KV / Contact: 4KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N: 2KV;L/N-PE: 4KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A

RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	
1	TEMPERATURE RISE TEST	MODEL : EPS-65S-7.5			
		1. ROOM AMBIENT BURN-IN : 1.0hrs			
		IP: 230VAC O/P: 100% LOAD TA= 29.6℃			
		2. HIGH AMBIENT BURN-IN : 1.0hrs			
		IP: 230VAC O/P: 100% LOAD TA= 50.1℃			
		NO.	Position	ROOM AMBIENT 29.6℃	HIGH AMBIENT Ta: 50.1℃
		1	LF1	50.5℃	68.7℃
		2	LF2	53.7℃	72.7℃
		3	BD1	83.3℃	101.1℃
		4	Q1	88.8℃	106.6℃
		5	C5	64.0℃	82.1℃
		6	C40	78.5℃	96.1℃
		7	T1	80.9℃	98.2℃
		8	D100	100.9℃	117.6℃
		9	D101	101.8℃	117.2℃
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)		I/P : 230VAC O/P : 129% LOAD Ta : 25℃	
				TEST : OK	
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 264VAC / 115VAC O/P : FULL LOAD Ta : -30.0℃	TEST : OK	
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50℃ NO DAMAGE	I/P : 272VAC O/P : FULL LOAD Ta : 50℃ HUMIDITY= 95.0% RH	TEST : OK	
5	TEMPERATURE COEFFICIENT	±0.03% /℃(0~50℃)	I/P : 230VAC O/P : FULL LOAD	±0.0140% /℃(0~50℃)	
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40℃ ~ +85℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		TEST : OK	
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35℃ ~ +55℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC Full Load AC ON/OFF test turn on 58sec ; turn off 2sec		TEST : OK	
		1 Carton & 1 Set		TEST : OK	



8	VIBRATION TEST	(1) Waveform : Sine Wave (2) Frequency : 10~500Hz (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C	
9	CAPACITOR LIFE CYCLE	:SUPPOSE C106 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25.0°C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50.0°C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50.0°C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50.0°C LIFE TIME	(1). 158118 HRS (2). 17782.8 HRS (3). 44588.4 HRS (4). 158118 HRS
10	MTBF	MIL-HDBK-217F TOTAL FAILURE RATE : 959.1 KHRS	
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): Above 50000HRS @ TA 50°C	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

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