



Test Report: GSM40A5

40W AC-DC Single Output Medical Type

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 80 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 65.2 mVp-p (Max)	P
2	OUTPUT VOLTAGE TOLERANCE	V1 : -5 %~ +5 % (Max)	I/P : 80 VAC / 264 VAC O/P : FULL/ MIN LOAD Ta : 25°C	V1 : -1.6 %~ 1.7 %	P
3	LINE REGULATION	V1 : -1 %~ +1 % (Max)	I/P : 100 VAC ~ 264 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0 %~ 0 %	P
4	LOAD REGULATION	V1 : -5 %~ +5 % (Max)	I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C	V1 : -1.6 %~ 1.6 %	P
5	SET UP TIME	230VAC : 1000 ms (Max) 115VAC : 1500 ms(Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 491 ms 115VAC/ 1099 ms	P
6	RISE TIME	230VAC : 30 ms (Max) 115VAC : 30 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 5.9 ms 115VAC/ 8.2 ms	P
7	HOLD UP TIME	230VAC : 50 ms (TYP) 115VAC : 15 ms (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 61.8 ms 115VAC/ 38.6 ms	P
8	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : <5 %	P
9	DYNAMIC LOAD	V1 : 1000 mVp-p	I/P : 230 VAC (1).O/P : FULL /Min LOAD 90%DUTY/ 1KHZ (2).O/P : FULL /Min LOAD 90%DUTY/ 3KHZ (3).O/P : FULL /Min LOAD 90%DUTY/ 5KHZ (4).O/P : FULL /Min LOAD 50%DUTY/ 120HZ Ta : 25°C	(1) 398 mVp-p (2) 406 mVp-p (3) 402 mVp-p (4) 398 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	80VAC~264 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C I/P : LOW-LINE-3V= 77 V HIGH-LINE+15%=300 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	63.8V~264V TEST : OK	P
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 80 VAC ~ 264 VAC O/P : FULL~MIN LOAD Ta : 25°C	TEST : OK	P
3	EFFICIENCY	81 % (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	81.9 %	P
4	INPUT CURRENT	230V/ 0.5 A (TYP) 115V/ 1 A (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 0.24 A/ 230 VAC I = 0.42 A/ 115 VAC	P
5	INRUSH CURRENT	230V/ 60 A (TYP) 115V/ 30 A (TYP) Cold start	I/P : 230 VAC/115VAC O/P : FULL LOAD Ta : 25°C	I = 39.4 A/ 230 VAC I = 20.9 A/ 115 VAC	P
6	LEAKAGE CURRENT	< 90 uA/ for earth leakage current < 90 uA/ for touch leakage current	I/P: 264 VAC O/P:Min LOAD Ta:25°C I/P: 264 VAC O/P:Min LOAD Ta:25°C	L-FG 83.6 uA N-FG 83.6 uA L-V- 84.6 uA N-V- 84.6 uA	P
7	NO LOAD CONSUMPTION	< 0.1 W	I/P : 240VAC O/P : NO LOAD Ta : 25°C	< 0.056 W	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105 % ~160 %	I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C	137.6 %/ 230 VAC 136.4 %/ 115 VAC Hiccup Mode	P
2	OVER VOLTAGE PROTECTION	CH1 : 5.25 V ~ 6.75 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	6.10 V/ 230 VAC 6.12 V/ 115 VAC Shut down Re- power ON	P
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 264 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Hiccup Mode	P

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	ERP STEP2 COMPLIANT	LEVEL V	I/P: 230 VAC/115VAC O/P:100/75/50/25% LOAD Ta:25°C	230V 82.1 % 115V 82.1 %	P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated : 700 V 10 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 608 V (2) 556 V (3) 595 V	P
2	Diode Peak Voltage	D100 Rated : 45 V 40 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 26.6 V (2) 22.8 V (3) 24.8 V	P
3	Input Capacitor Voltage	C 5 Rated : 120u /400V/105°C	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 372 V (2) 368 V (3) 372 V	P
4	Control IC Voltage Test	U 1 Rated : 28 V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 18.9 V (2) 17.4 V (3) 18.9 V	P
5	CLAMP DIODE	D 1 Rated : 800 V 2 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(3) 544 V (4) 488 V (3) 532 V	P

SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 4 KVAC/min	I/P-O/P : 4.2KVAC/min Ta : 25°C	I/P-O/P : 1.658 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P : 500 VDC Ta : 25°C /70%RH	I/P-O/P : 9999 MΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta : 25°C / 70%RH	11 mΩ	P

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	PASS	P
2	CONDUCTION	EN55011 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
3	RADIATION	EN55011 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 AIR:15KV / Contact:8KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 INPUT: 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
6	SURGE	EN61000-4-5 INDUSTRY L-N :1KV L,N-FG:2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT																																																																												
1	TEMPERATURE RISE TEST	MODEL : GSM40A12 1. ROOM AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 15.4 °C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 50.5 °C <table><tr><th>NO</th><th>Position</th><th>PART NUMBER</th><th>ROOM AMBIENT Ta= 15.4°C</th><th>HIGH AMBIENT Ta= 50.5°C</th></tr><tr><td>1</td><td>LF1</td><td>TR1082 6-L2012-W902 18.9m GS</td><td>40.1°C</td><td>69.0°C</td></tr><tr><td>2</td><td>LF2</td><td>TR1083 W620 52~85m GSM60</td><td>42.7°C</td><td>72.6°C</td></tr><tr><td>3</td><td>BD1</td><td>BD 4A/800V GLASS UD4KB80</td><td>47.6°C</td><td>76.4°C</td></tr><tr><td>4</td><td>C5</td><td>120u/400V 105°C 18*31.5 VZ EPT</td><td>43.2°C</td><td>72.6°C</td></tr><tr><td>5</td><td>D1</td><td>RD 2A/800V GP20K T-52mm</td><td>53.7°C</td><td>82.7°C</td></tr><tr><td>6</td><td>C40</td><td>C/E 33u/50V UL10Kh 6.3*11 YXM</td><td>49.0°C</td><td>78.2°C</td></tr><tr><td>7</td><td>D40</td><td>RD 1A/1KV 1N4007GP T-52mm</td><td>47.8°C</td><td>77.3°C</td></tr><tr><td>8</td><td>T1coil</td><td>MT TF2492-R0 PQ-2620 GSM40-12 B</td><td>50.4°C</td><td>79.3°C</td></tr><tr><td>9</td><td>T1core</td><td>MT TF2492-R0 PQ-2620 GSM40-12 B</td><td>47.3°C</td><td>76.2°C</td></tr><tr><td>10</td><td>D100</td><td>SBD FMEN-2308 30A/80V TO220F</td><td>64.5°C</td><td>92.2°C</td></tr><tr><td>11</td><td>C105</td><td>C/E 1500u/16V UL10Kh 10*20 ZLH</td><td>48.4°C</td><td>77.4°C</td></tr><tr><td>12</td><td>U1</td><td>PWM FAN6756MRMY SOIC-8</td><td>41.7°C</td><td>71.5°C</td></tr><tr><td>13</td><td>D42</td><td>SMD SFRD US1M 1A/1KV SMA t=2</td><td>41.9°C</td><td>71.5°C</td></tr><tr><td>14</td><td>Q1</td><td>FET 2SK3673-01MR 10A/700V TO220F</td><td>45.5°C</td><td>73.0°C</td></tr></table>			NO	Position	PART NUMBER	ROOM AMBIENT Ta= 15.4°C	HIGH AMBIENT Ta= 50.5°C	1	LF1	TR1082 6-L2012-W902 18.9m GS	40.1°C	69.0°C	2	LF2	TR1083 W620 52~85m GSM60	42.7°C	72.6°C	3	BD1	BD 4A/800V GLASS UD4KB80	47.6°C	76.4°C	4	C5	120u/400V 105°C 18*31.5 VZ EPT	43.2°C	72.6°C	5	D1	RD 2A/800V GP20K T-52mm	53.7°C	82.7°C	6	C40	C/E 33u/50V UL10Kh 6.3*11 YXM	49.0°C	78.2°C	7	D40	RD 1A/1KV 1N4007GP T-52mm	47.8°C	77.3°C	8	T1coil	MT TF2492-R0 PQ-2620 GSM40-12 B	50.4°C	79.3°C	9	T1core	MT TF2492-R0 PQ-2620 GSM40-12 B	47.3°C	76.2°C	10	D100	SBD FMEN-2308 30A/80V TO220F	64.5°C	92.2°C	11	C105	C/E 1500u/16V UL10Kh 10*20 ZLH	48.4°C	77.4°C	12	U1	PWM FAN6756MRMY SOIC-8	41.7°C	71.5°C	13	D42	SMD SFRD US1M 1A/1KV SMA t=2	41.9°C	71.5°C	14	Q1	FET 2SK3673-01MR 10A/700V TO220F	45.5°C	73.0°C		P
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 126 % LOAD Ta : 25°C	TEST : OK	P																																																																												
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 % LOAD Ta= -34 °C	TEST : OK	P																																																																												
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta= 50.7°C HUMIDITY= 95 %R.H	TEST : OK	P																																																																												
5	TEMPERATURE COEFFICIENT	± 0.03%/°C (0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.009%/°C (0~50°C)	P																																																																												
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40°C~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P																																																																												

7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30℃~ +60℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec	OK	P
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25℃	TEST : OK	P
9	CAPACITOR LIFE CYCLE	SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25℃ LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50℃ LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50℃ LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50℃ LIFE TIME	(1) 667912 HRS (2) 84389 HRS (3) 102068 HRS (4) 154830 HRS	P
10	MTBF	MIL-HDBK-217F NOTICE S2 PARTS COUNT TOTAL FAILURE RATE : 740 KHRS		P
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure (Expected Life): Above 30,000 hours @ TA 50℃		P

SAMPLE	TEST RESULT	TESTER	APPROVAL
PRODUCT SAMPLE	PASS	Shenym	WANGDZ

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