



Test Report: GST18A12-P1J

18W AC-DC High Reliability Industrial Adaptor

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE(Max)	V1:80 mVp-p	I/P : 230VAC O/P:FULL LOAD Ta:25°C	V1:32mVp-p	P
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1: 3 %~ -3 %	I/P: 100VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1: -0.67 %~-0%	P
3	LINE REGULATION (Max)	V1: 1 %~ -1 %	I/P: 100VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1: 0 %~-0%	P
4	LOAD REGULATION(Max)	V1:3 %~ -3 %	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: -0.34 %~-0.33%	P
5	SET UP TIME(Max)	230VAC/1000 ms 115VAC/1500 ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/660ms 115VAC /840 ms	P
6	RISE TIME (Max)	230VAC/30 ms 115VAC/30 ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/5.4 ms 115VAC /9.2 ms	P
7	HOLD UP TIME(Typ)	230VAC/50 ms 115VAC/15 ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/79.2 ms 115VAC /17.6 ms	P
8	OVER/UNDERSHOOT TEST	< $\pm 5\%$	I/P: 230VAC O/P:FULL LOAD Ta:25°C	<-0.75%	P
9	DYNAMIC LOAD	V1: 1200 mVp-p	I/P: 230VAC O/P(1)FULL /Min LOAD 90%DUTY / 1KHZ (2) (1)FULL /Min LOAD 90%DUTY / 3KHZ (3)FULL /Min LOAD 90%DUTY / 5KHZ (4)FULL /Min LOAD 50%DUTY / 120HZ Ta:25°C	360mVp-p 292mVp-p 284mVp-p 420mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	100VAC~264VAC	I/P:TESTING O/P:FULL LOAD Ta:25℃	72V~264V	P
			I/P: (1)LOW-LINE-3V=97V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD ON: 30 Sec OFF: 30 Sec 10MIN (2)230Vac ON: 0.5 Sec OFF: 0.5 Sec 20MIN (3)230Vac ON:3Sec OFF:3Sec 12HOURS (POWER ON/OFF NO DAMAGE)	TEST:OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:100 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25℃	TEST: OK	P
3	EFFICIENCY(TYP)	86%	I/P:230 VAC I/P:115 VAC O/P:FULL LOAD Ta:25℃	87.07%	P
4	INPUT CURRENT (Typ)	230V/ 0.30A 115V/ 0.50 A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25℃	I =0.284A/ 230VAC I =0.456A/ 115VAC	P
5	INRUSH CURRENT(Typ)	230V/ 65 A 115V/ 35 A COLD START	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25℃	I =60.7A/ 230VAC I =32.5A/ 115VAC	P
6	LEAKAGE CURRENT	< 0.75 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25℃	L-FG : 0.015 mA N-FG : 0.015 mA	P
7	NO LOAD CONSUMPTION	< 0.075 W	I/P : 115VAC I/P : 230VAC O/P : NO LOAD Ta : 25℃	<0.034 W <0.041 W	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	110 %~ 150 %	I/P: 230VAC I/P: 115VAC O/P: TESTING Ta:25°C	130.13%/ 230VAC 133.25%/115VAC Hiccup mode, recovers automatically after fault condition is removed	P
2	OVER VOLTAGE PROTECTION	110 ~ 140% rated output voltage Clamp by zener diode	I/P: 230VAC I/P: 115VAC O/P: MIN LOAD Ta:25°C	128.5%/ 230VAC 128.5%/115VAC Clamp by zener diode	P
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE Hiccup mode, recovers automatically after fault condition is removed	P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q 1 Rated 6A/600V	I/P: High-Line +3V =267V AC ON/OFF VDS: O/P: (1) Full Load (2) Output Short (3) Full Load Continue Ta:25°C	(1) 548 V (2) 523V (3) 542V	P
2	Diode Peak Voltage	D100 Rated 20A/100V	I/P: High-Line +3V =267 V AC ON/OFF O/P: (1) Full Load (2) Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (4) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz Ta:25°C	D100 : (1) 96.8V (2) 99.2V (3) 90.0V (4) 94.8V	P
3	Input Capacitor Voltage	C5 Rated: 47u/400V 105°C	I/P: High-Line +3V =267 V O/P: (1) Full Load input on/off (2) Min load input on /Off (3) Full Load /Min load Change Ta:25°C	(1) 374V (2) 378V (3) 378V	P
4	Control IC Voltage Test	PWM IC U1 Rated : 27V 10V(MIN.)	I/P: High-Line +3V =267 V AC ON/OFF O/P: (1) FULL LOAD (2) Output Short (3) O.L.P (4) NO LOAD VR MIN LOW LINE Ta:25°C	(1) 13.0V (2) 16.8V (3) 16.8V (4) 10.3V	P

5	Clamp Diode Peak Voltage	D1 Rated : 2A/800V	I/P : High-Line +3V = 267 V AC ON/OFF O/P : (1) Dynamic Load 90%Duty/1KHz (2) Full load continue Ta : 25°C	(1) 446 V (2) 448 V	P
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SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P: 4.242 KVDC/min I/P-FG: 2.121 KVDC/min	I/P-O/P: 4.666 KVDC/min I/P-FG: 2.545 KVDC/min Ta:25°C	I/P-O/P:1.245mA I/P-FG:1.024mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC Ta:25°C	I/P-O/P:9999MΩ I/P-FG:9999MΩ NO DAMAGE	P

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:100%LOAD Ta:25°C	PASS	P
2	CONDUCTION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
3	RADIATION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 INPUT : 1KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
6	SURGE	EN61000-4-5 Line-Line : 1KV Line-FG : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT																																													
1	TEMPERATURE RISE TEST	MODEL : GST18A12-P1J 1. ROOM AMBIENT BURN-IN : 1HRS I/P : 230VAC O/P : FULL LOAD Ta=31.0℃ 2. HIGH AMBIENT BURN-IN : 1 HRS I/P : 230VAC O/P : FULL LOAD Ta=56.1℃ <table><tr><th>NO</th><th>Position</th><th>ROOM AMBIENT Ta=31.0℃</th><th>HIGH AMBIENT Ta=56.1℃</th></tr><tr><td>1</td><td>C5</td><td>60.9℃</td><td>84.5℃</td></tr><tr><td>2</td><td>BD1</td><td>66.1℃</td><td>88.2℃</td></tr><tr><td>3</td><td>T1</td><td>78.4℃</td><td>101.7℃</td></tr><tr><td>4</td><td>Q1</td><td>90.5℃</td><td>113.7℃</td></tr><tr><td>5</td><td>C40</td><td>69.0℃</td><td>92.1℃</td></tr><tr><td>6</td><td>D1</td><td>74.3℃</td><td>97.4℃</td></tr><tr><td>7</td><td>C105</td><td>65.5℃</td><td>89.2℃</td></tr><tr><td>8</td><td>D100</td><td>75.6℃</td><td>97.8℃</td></tr><tr><td>9</td><td>LF1</td><td>61.8℃</td><td>83.2℃</td></tr><tr><td>10</td><td>TC</td><td>49.9℃</td><td>77.9℃</td></tr></table>			NO	Position	ROOM AMBIENT Ta=31.0℃	HIGH AMBIENT Ta=56.1℃	1	C5	60.9℃	84.5℃	2	BD1	66.1℃	88.2℃	3	T1	78.4℃	101.7℃	4	Q1	90.5℃	113.7℃	5	C40	69.0℃	92.1℃	6	D1	74.3℃	97.4℃	7	C105	65.5℃	89.2℃	8	D100	75.6℃	97.8℃	9	LF1	61.8℃	83.2℃	10	TC	49.9℃	77.9℃		P
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 132% LOAD Ta : 25℃	TEST : OK	P																																													
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 % LOAD Ta=-30℃	TEST : OK	P																																													
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50℃ NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta=50℃ HUMIDITY= 95 %R.H	TEST : OK	P																																													
5	TEMPERATURE COEFFICIENT	±0.03%/℃ (0~50℃)	I/P : 230 VAC O/P : FULL LOAD	±0%/℃ (0~50℃)	P																																													
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40℃~ +85℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P																																													
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30℃~ +70℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec		OK	P																																													

8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25℃	TEST : OK	P
9	CAPACITOR LIFE CYCLE	SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta=25℃ LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=50℃ LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta=50℃ LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta=50℃ LIFE TIME	(1) 257261HRS (2) 50068HRS (3) 76969HRS (4) 129454HRS	P
10	MTBF	MIL-HDBK-217F TOTAL FAILURE RATE : 500KHRS		P
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure (Expected Life): Above 30,000 hours @ TA 50℃		P

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

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