



Test Report: HDR-150-15

150W Ultra Slim Step Shape DIN Rail

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

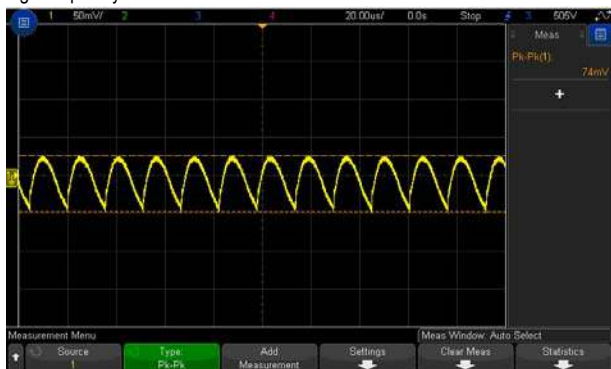
ENVIRONMENT TEST

DESIGN VERIFY TEST

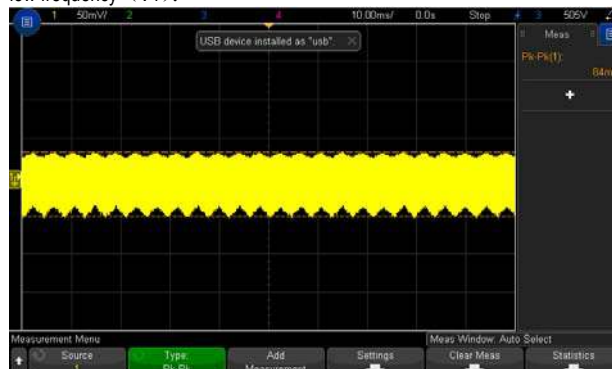
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 13.5V~ 18.0V	I/P : 230 VAC O/P : MIN LOAD Ta : 25℃	13.05V~18.5V
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1: -1.0%~1.0%	I/P: 85VAC /277VAC O/P:FULL/ MIN. LOAD Ta:25℃	V1 : -0.23%~0.23%
3	LINE REGULATION (Max)	V1: -1.0%~ 1.0%	I/P: 85VAC~ 277VAC O/P:FULL LOAD Ta:25℃	V1 : -0.01%~0.08%
4	LOAD REGULATION(Max)	V1: -1.0%~1.0%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25℃	V1 : -0.23%~0.23%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230VAC O/P:FULL LOAD Ta:25℃	2.0%
6	RIPPLE & NOISE(Max)	V1: 120mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25℃	V1: 84mVp-p

high frequency (V1) :



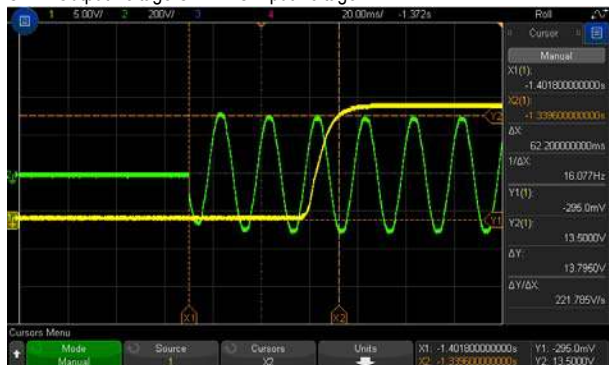
low frequency (V1):



7	SET UP TIME(Max)	230VAC/500ms 115VAC/500ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25℃	230VAC/ 62.2 ms 115VAC/ 83.0ms
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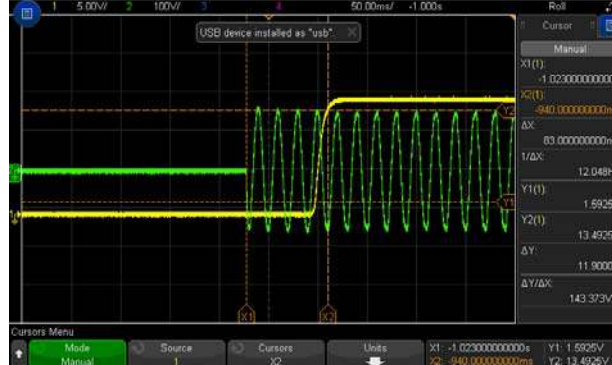
INPUT=230VAC/50HZ @ FULL LOAD

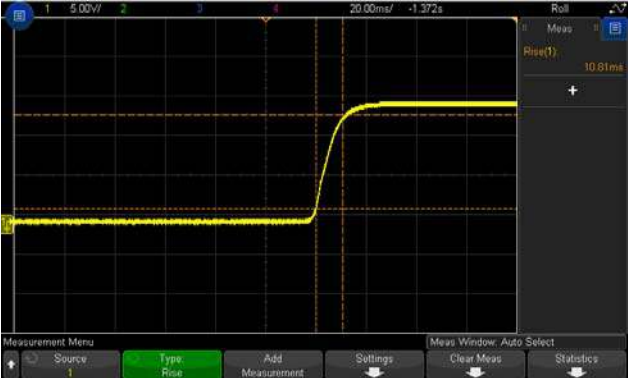
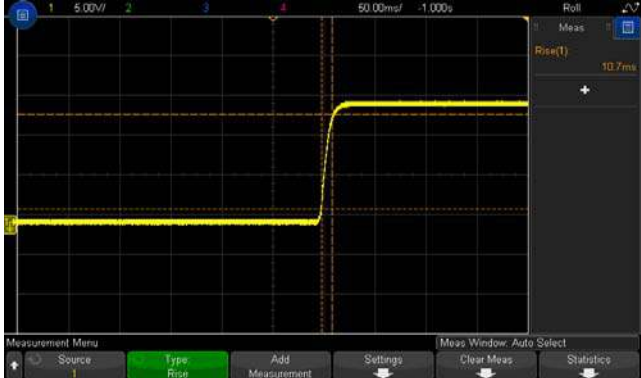
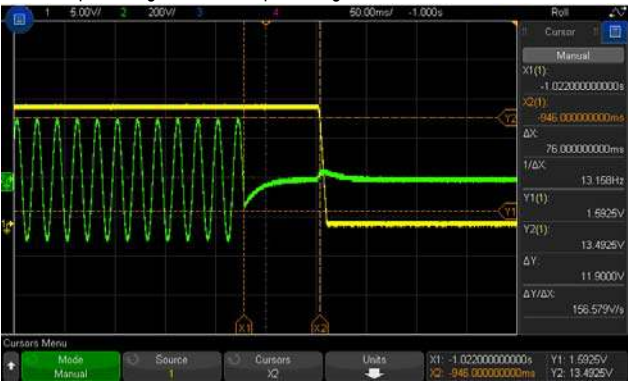
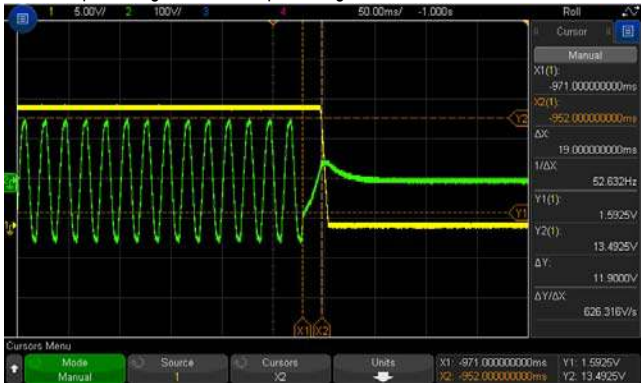
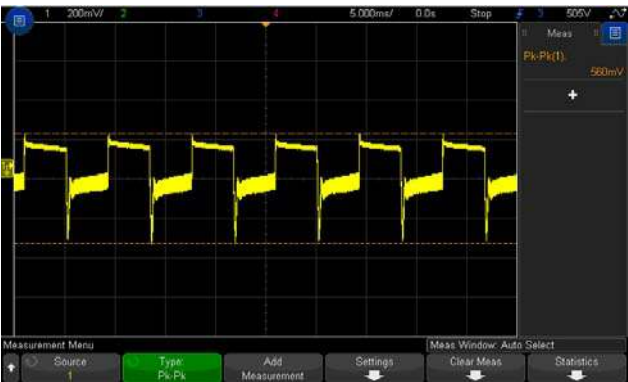
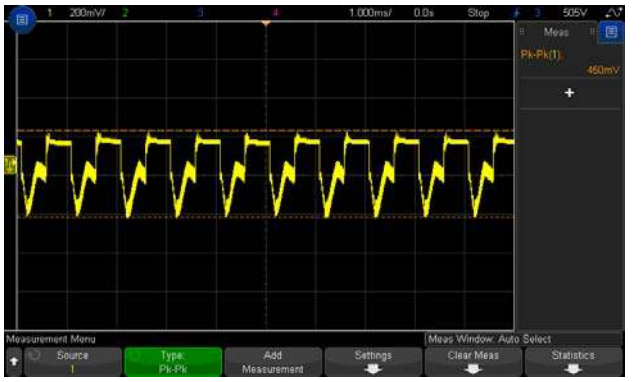
CH1 : Output Voltage CH2 : AC Input Voltage



INPUT=115VAC/60HZ @ FULL LOAD

CH1 : Output Voltage CH2 : AC Input Voltage

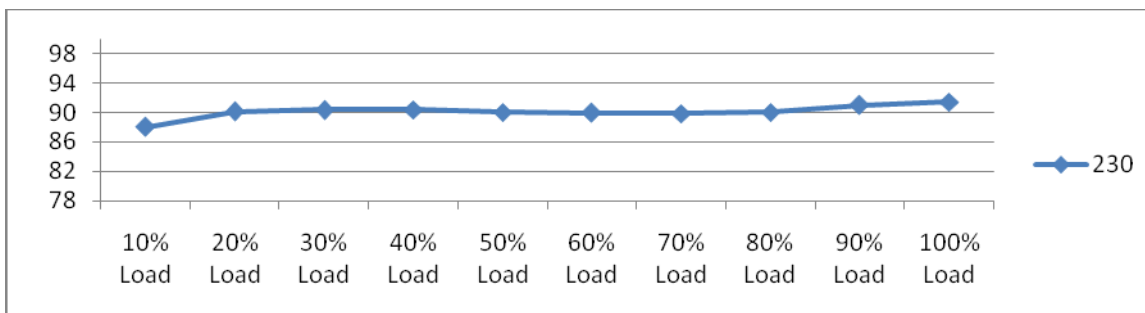


8	RISE TIME (Max)	230VAC/60ms 115VAC/60ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 10.8ms 115VAC/ 10.7ms
	INPUT=230VAC/50HZ @ FULL LOAD 		INPUT=115VAC/60HZ @ FULL LOAD 	
9	HOLD UP TIME (Typ.)	230VAC/30ms 115VAC/12ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 76ms 115VAC/ 19ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 	
10	DYNAMIC LOAD	V1: 1500 mVp-p	I/P: 230VAC O/P: (1)FULL /50% LOAD 50%DUTY / 120HZ (2)FULL /50% LOAD 50%DUTY / 1KHZ Ta:25°C	(1) 560mVp-p (2) 450mVp-p
	FULL /50% LOAD 50%DUTY / 120HZ (V1) 		FULL /50% LOAD 50%DUTY / 1KHZ (V1) 	

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	85VAC~277VAC	I/P: TESTING O/P: FULL LOAD Ta: 25°C	72V~277V
			I/P: LOW-LINE-3V=82 V HIGH-LINE+15%=300 V O/P: FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P: 85VAC ~277 VAC O/P: FULL~MIN LOAD Ta: 25°C	TEST: OK
3	INPUT CURRENT (Typ.)	230V/ 1.6A 115V/ 3.0A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I=1.08A/ 230VAC I=1.91A/ 115VAC
4	NO LOAD POWER CONSUMPTION	< 0.3W	I/P : 230 VAC O/P : Min LOAD Ta : 25°C	0.1W
5	EFFICIENCY(Typ.)	89.5%	I/P: 230 VAC O/P: FULL LOAD Ta: 25°C	91.4%

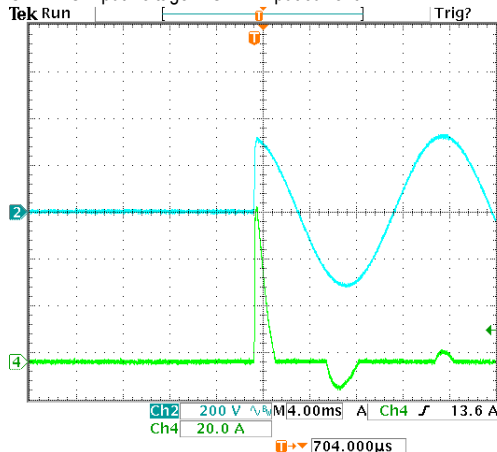
EFFICIENCY vs LOAD



6	INRUSH CURRENT(Typ.)	230V / 70A 115V / 35A COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I=66.4A/ 230VAC I=28.4A/ 115VAC
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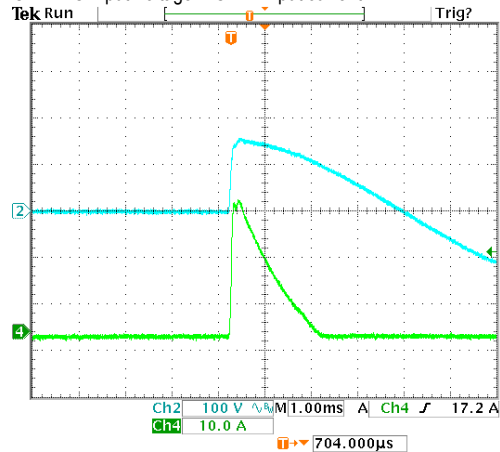
INPUT=230VAC/50HZ @ FULL LOAD

CH2 : AC Input Voltage CH4 : Input current



INPUT=115VAC/50HZ @ FULL LOAD

CH2 : AC Input Voltage CH4 : Input current



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105%~135%	I/P: 277VAC I/P: 230VAC I/P: 115VAC O/P: TESTING Ta: 25°C	115.8% / 277VAC 115.8% / 230VAC 115.8% / 115VAC PROTECTION TYPE : Hiccup mode when output voltage < 50%, recovers automatically after fault condition is removed; Constant current limiting within 50%~100% rated output voltage, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	18.8V~22.5V	I/P: 277VAC I/P: 230VAC I/P: 85VAC O/P: MIN LOAD Ta: 25°C	20.3V / 277VAC 20.3V / 230VAC 20.3V / 88VAC PROTECTION TYPE : Shut down o/p voltage, repower on to recover
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 277VAC I/P: 85VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE PROTECTION TYPE : Hiccup mode recovers automatically after fault condition is removed

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q4 Rated : 650 V	AC ON/OFF I/P: High-Line +3V = 280V VDS: O/P: (1) Full Load (2) Output Short (3) Full Load Continue Ta: 25°C	VDS: (1) 535V (2) 495V (3) 535V
2	O/P MOFET	Q100 Rated : 100 V	AC ON/OFF I/P: High-Line +3V = 280 V O/P: (1) Full Load (2) Output Short (3) Full Load Continue Ta: 25°C	VDS: (1) 82V (2) 68V (3) 82V
3	Input Capacitor Voltage	C5 Rated : 120 μ / 400 V	I/P: High-Line +3V = 280V O/P: (1) Full Load input on/off (2) Min load input on /Off (3) Full Load /Min load Change (4) Full load continue Ta: 25°C	(1) 396V (2) 398V (3) 398V (4) 388 V
4	Control IC Voltage Test	U1 Rated : 0V~ 35 V U100 Rated : 0V~ 37 V	AC ON/OFF I/P: High-Line +3V = 280 V O/P(1) FULL LOAD (2) Output Short (3) O.L.P (4) O.V.P. (5) NO LOAD VRmin (LOW LINE) Ta: 25°C	U1 (1) 19.6V (2) 12.0V (3) 12.0V (4) 19.6V (5) 14.8V U100 (1) 15.6V (2) 1.9V (3) 4.2V (4) 20.2V (5) 13.6V

5	Clamp Diode Peak Voltage	D10 Rated : 1000 V	AC ON/OFF I/P : High-Line +3V = 280 V O/P : (1) Dynamic Load 90%Duty/1KHz (2) Full load continue Ta : 25°C	(1) 495V (2) 495V
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SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 4KVAC/min	I/P-O/P: 4.4 KVAC/min Ta:25°C	I/P-O/P:1.41mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ	I/P-O/P: 500 VDC Ta:25°C	I/P-O/P: 9999MΩ NO DAMAGE

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C	☒ PASS ☐ FAIL
2	CONDUCTION	EN55032 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55032 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 ☐ LIGHT INDUSTRY AIR: 8KV / Contact: 4KV ☒ INDUSTRY AIR: 8KV / Contact: 4KV ☐ Din rail Model : AIR: 15KV / Contact: 8KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 ☐ LIGHT INDUSTRY INPUT : 1KV ☐ MEDICAL ☒ INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report.			

RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																												
1	TEMPERATURE RISE TEST	MODEL : HDR-150-12 1. ROOM AMBIENT BURN-IN : 1 HRS I/P : 230VAC O/P : FULL LOAD Ta= 25.3 °C 2. HIGH AMBIENT BURN-IN : 1 HRS I/P : 230VAC O/P : FULL LOAD Ta= 45.3 °C <table><tr><th>NO</th><th>Position</th><th>ROOM AMBIENT Ta= 25.3 °C</th><th>HIGH AMBIENT Ta= 45.3 °C</th></tr><tr><td>1</td><td>U1</td><td>70.0°C</td><td>90.5°C</td></tr><tr><td>2</td><td>LF1</td><td>42.5°C</td><td>54.0°C</td></tr><tr><td>3</td><td>LF2</td><td>58.0°C</td><td>74.5°C</td></tr><tr><td>4</td><td>BD1</td><td>67.9°C</td><td>84.8°C</td></tr><tr><td>5</td><td>T2</td><td>55.8°C</td><td>88.4°C</td></tr><tr><td>6</td><td>C5</td><td>57.8°C</td><td>78.9°C</td></tr><tr><td>7</td><td>RTH2</td><td>72.2°C</td><td>93.9°C</td></tr><tr><td>8</td><td>C10</td><td>80.8°C</td><td>92.1°C</td></tr><tr><td>9</td><td>T1CORE</td><td>84.8°C</td><td>101.7°C</td></tr><tr><td>10</td><td>T1COIL</td><td>95.4°C</td><td>108.0°C</td></tr><tr><td>11</td><td>Q4</td><td>64.3°C</td><td>95.8°C</td></tr><tr><td>12</td><td>L100</td><td>86.7°C</td><td>97.1°C</td></tr><tr><td>13</td><td>Q100</td><td>78.6°C</td><td>95.2°C</td></tr><tr><td>14</td><td>D10</td><td>88.5°C</td><td>101.0°C</td></tr><tr><td>15</td><td>R1</td><td>89.7°C</td><td>95.0°C</td></tr><tr><td>16</td><td>C105</td><td>85.2°C</td><td>93.1°C</td></tr><tr><td>17</td><td>C104</td><td>82.7°C</td><td>90.7°C</td></tr><tr><td>18</td><td>C107</td><td>69.3°C</td><td>94.0°C</td></tr></table>			NO	Position	ROOM AMBIENT Ta= 25.3 °C	HIGH AMBIENT Ta= 45.3 °C	1	U1	70.0°C	90.5°C	2	LF1	42.5°C	54.0°C	3	LF2	58.0°C	74.5°C	4	BD1	67.9°C	84.8°C	5	T2	55.8°C	88.4°C	6	C5	57.8°C	78.9°C	7	RTH2	72.2°C	93.9°C	8	C10	80.8°C	92.1°C	9	T1CORE	84.8°C	101.7°C	10	T1COIL	95.4°C	108.0°C	11	Q4	64.3°C	95.8°C	12	L100	86.7°C	97.1°C	13	Q100	78.6°C	95.2°C	14	D10	88.5°C	101.0°C	15	R1	89.7°C	95.0°C	16	C105	85.2°C	93.1°C	17	C104	82.7°C	90.7°C	18	C107	69.3°C	94.0°C
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15	R1	89.7°C	95.0°C																																																																													
16	C105	85.2°C	93.1°C																																																																													
17	C104	82.7°C	90.7°C																																																																													
18	C107	69.3°C	94.0°C																																																																													
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 120 % LOAD Ta : 25°C	TEST : OK																																																																												
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 277VAC/100VAC O/P : 100 % LOAD Ta= -30 °C	TEST : OK																																																																												
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 45 °C / 95 %R.H NO DAMAGE	I/P : 285 VAC O/P : FULL LOAD Ta= 45 °C HUMIDITY= 95 %R.H	TEST : OK																																																																												
5	TEMPERATURE COEFFICIENT	± 0.03 %/°C (0~45°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.0067 %/°C (0~45°C)																																																																												
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C ~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC		TEST : OK																																																																												

7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35°C~ +50°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test		TEST : OK												
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 3G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C 2 Din Rail <table><tr><td></td><td>Displacement</td><td>Acceleration</td></tr><tr><td>2 (+3/-0) Hz up to 15Hz</td><td>± 2.5mm</td><td>-----</td></tr><tr><td>15Hz up to 50Hz</td><td>-----</td><td>2.3g</td></tr><tr><td>Sweep rate</td><td colspan="2">Max 1 Octave/minute</td></tr></table>			Displacement	Acceleration	2 (+3/-0) Hz up to 15Hz	± 2.5mm	-----	15Hz up to 50Hz	-----	2.3g	Sweep rate	Max 1 Octave/minute		TEST : OK
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2 (+3/-0) Hz up to 15Hz	± 2.5mm	-----														
15Hz up to 50Hz	-----	2.3g														
Sweep rate	Max 1 Octave/minute															
9	CAPACITOR LIFE CYCLE	SUPPOSE C104 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 45 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 45 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 45 °C LIFE TIME		(1) 106475.4 HRS (2) 36877.5 HRS (3) 78848.6 HRS (4) 166200.3 HRS												
10	MTBF	Conducted by Parts Stress Analysis Prediction 536K hrs min. MIL-HDBK-217F (25°C)														
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30,000 hours														

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		WANGDZ

2018.4.30 GP-A50-F010