



TEST REPORT: MPM-30-24

30W High Reliable Green Medical Encapsulated Type

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST



30W High Reliable Green Medical Encapsulated Type MPM-30 series

DESIGN VERIFY TEST OUTPUT FUNCTION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 2.0% ~ -2.0%	I/P : 80VAC / 264VAC O/P: FULL / MINLOAD TA= 25°C	V1: 0.58% ~ -0.54%
2	LINE REGULATION (MAX.)	V1 : 0.5% ~ -0.5%	I/P : 80VAC / 264VAC O/P: FULL LOAD TA : 25°C	V1: 0.00% ~ 0.00%
3	LOAD REGULATION(MAX.)	V1 : 0.5% ~ -0.5%	I/P : 230VAC O/P: MIN LOAD ~ FULL LOAD TA : 25°C	V1: 0.00% ~ -0.04%
4	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230VAC O/P: FULL LOAD TA : 25°C	TEST< 1.7 %
5	RIPPLE & NOISE(Max)	V1 : 200 mVp-p	I/P : 230VAC O/P: FULL LOAD TA : 25°C	V1 : 39.4 mVp-p
			high frequency: low frequency:	
6	SET UP TIME (MAX.)	230VAC : 500ms 115VAC : 500ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	230VAC : 80ms 115VAC : 66ms
		INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage	INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage	

Ch1 Pk-Pk 30.8mV

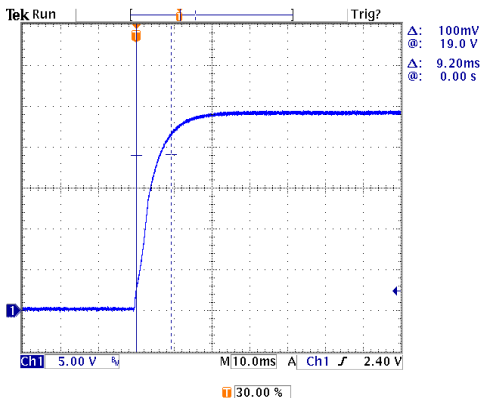
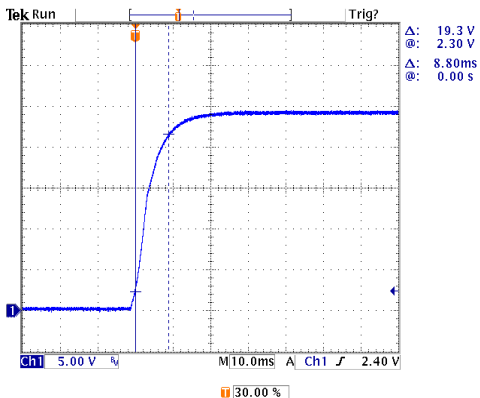
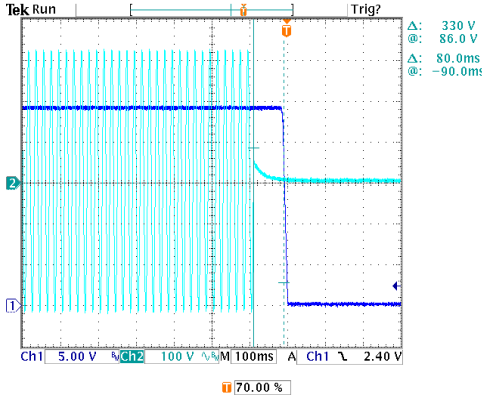
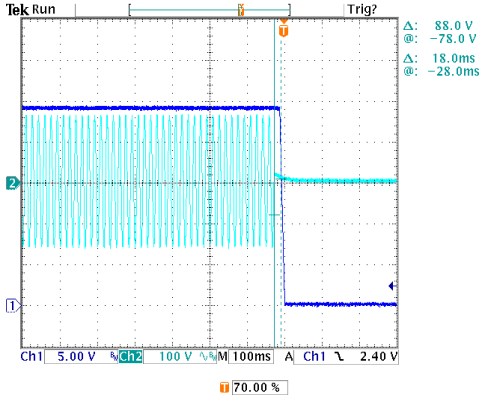
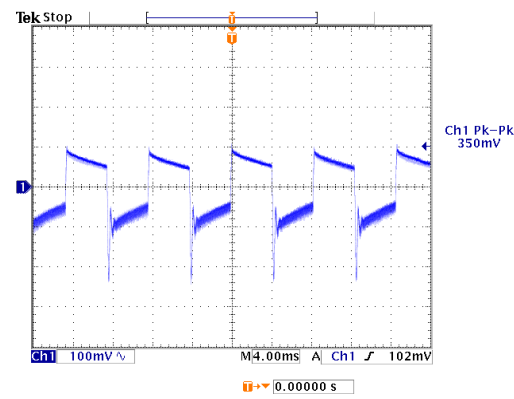
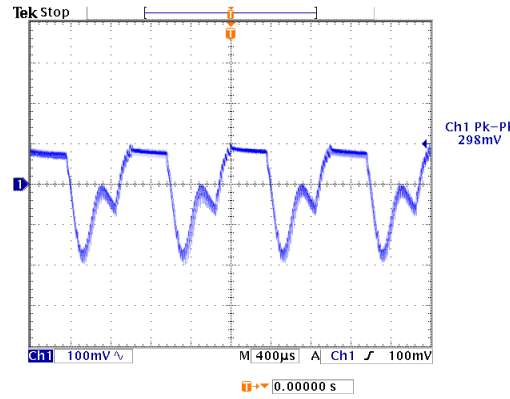
Ch1 Pk-Pk 39.4mV

Δ: 320 V
@: 8.00 V
Δ: 80.0ms
@: -70.0ms

Δ: 160 V
@: 4.00 V
Δ: 66.0ms
@: -56.0ms



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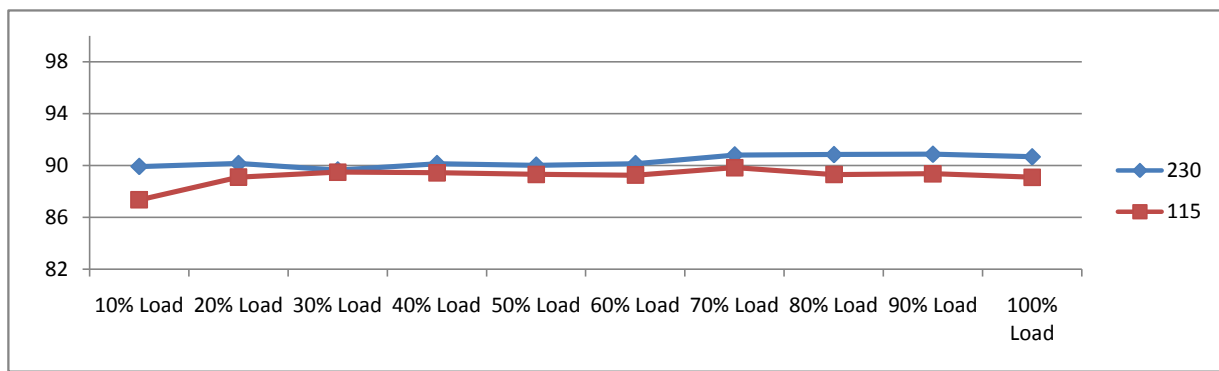
7	RISE TIME (MAX.)	230VAC : 30ms 115VAC : 30ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	230VAC : 9.2ms 115VAC : 8.8ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage	
 				
8	HOLD UP TIME (TYP.)	230VAC : 40ms 115VAC : 12ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	230VAC : 80.0ms 115VAC : 18.0ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage	
 				
9	DYNAMIC LOAD	V1 : 2400 mVp-p	I/P : 230VAC O/P: (1)Full/Min load 50%duty/120HZ (2)Full/Min load 50%duty/1KHZ TA : 25°C	(1). 350mv (2). 298mv unit:mVp-p
	FULL /MIN LOAD 50%DUTY / 120HZ		FULL /MIN% LOAD 50%DUTY / 1KHZ	
 				



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INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	80VAC ~ 264VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	72.0VAC ~ 264VAC
			I/P : LOW-LINE = 97VAC HIGH-LINE = 300VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P : 80VAC ~ 264VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK
3	INPUT CURRENT (TYP.)	0.50A / 230VAC 0.75A / 115VAC	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 0.33A / 230VAC I= 0.53A / 115VAC
4	LEAKAGE CURRENT	< 80.00μA	I/P : 264VAC O/P : MIN LOAD TA : 25°C	48.2 μA
5	NO LOAD POWER CONSUMPTION	< 0.075W	I/P : 230VAC O/P : MIN LOAD TA : 25°C	< 0.0545 W
6	EFFICIENCY (TYP.)	90.0%	I/P : 230VAC O/P : FULL LOAD TA : 25°C	90.68 %



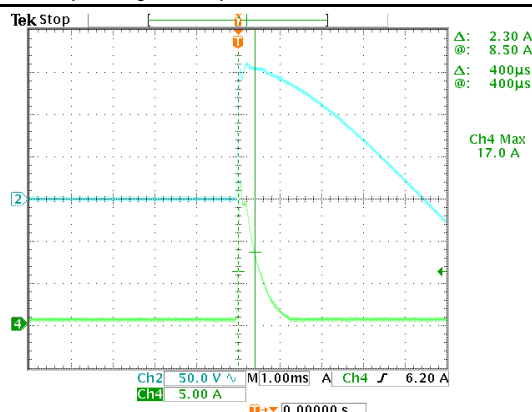
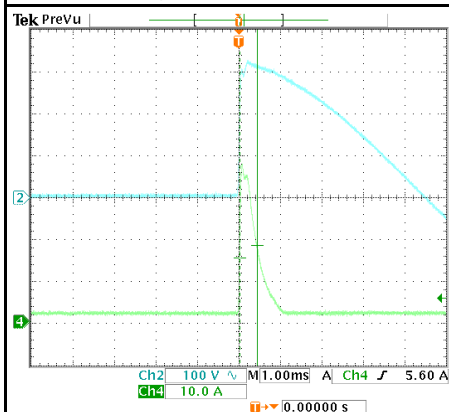
7	INRUSH CURRENT (TYP.)	45A / 230VAC 25A / 115VAC twidth= 555 us measured at 50% Ipeak COLD START	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 37.6A / 230VAC I= 17.0A / 115VAC T50= 420.0us / 230VAC
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INPUT=230VAC/50HZ @ FULL LOAD

INPUT=115VAC/50HZ @ FULL LOAD

CH2 : AC Input Voltage CH4 : Input current

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PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	115% ~ 165%	I/P: 264VAC I/P: 230VAC I/P: 100VAC O/P: TESTING Ta: 25°C	148.25% 264VAC 149.49% 230VAC 147.00% 100VAC Hiccup Mode
2	OVER VOLTAGE PROTECTION	25.20V ~ 32.40V	I/P: 264VAC I/P: 230VAC I/P: 80VAC O/P: MIN LOAD Ta: 25°C	29.70V 264VAC 29.70V 230VAC 30.00V 80VAC Shut down Re- power ON
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 80VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Hiccup Mode

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q1 Rated : 600V 7.5A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 267VAC VDS: (1). 510.00V (2). 523.00V (3). 496.00V
2	O/P MOSFET	Q100 Rated : 200V 20.0A Rated : 200V	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	Q100 VDS : (1). 176.00V (2). 177.00V (3). 179.00V
3	Input Capacitor	C5 Rated : 56uf 400V	I/P : 267VAC O/P : (1)Full Load Turn on /Off (2)Min load Turn on /Off (3)Full Load /Min load Change (4)Full Load Continue Ta : 25°C	(1). 368.00V (2). 372.00V (3). 372.00V (4). 368.00V
4	Control IC	U1 Rated : 28V (max) -0.3 (min)	I/P : 267VAC O/P : (1)Full Load (2)Output Short (3)O.L.P (4)O.V.P (5)Low Line No Load Vo(min) Ta : 25°C	U1 (1). 19.20V (2). 12.60V (3). 19.30V (4). 22.50V (5). 17.70V
5	Clamp Diode	D5 Rated : 1000V 1.0A	I/P : 267VAC O/P : (1)Dynamic Load Full/Min Load (2)Full load continue Ta : 25°C	(1). 474.00V (2). 472.00V

SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P : 4.000KVAC /min	I/P-O/P: 4.250KVAC /min Ta : 25°C	I/P-O/P: 1.03mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P: 500VDC Ta : 25°C/70%RH	I/P-O/P: 9999.0MΩ NO DAMAGE

E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS



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2	CONDUCTION	EN55011 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD / 50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55011 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 AIR: 15KV / Contact: 8KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 MEDICAL INPUT: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	EN61000-4-5 MEDICAL LINE-LINE:1KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A

RELIABILITY TEST

NO		TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT		
1	TEMPERATURE RISE TEST	MODEL :	MPM-30-24				
		1. ROOM AMBIENT BURN-IN :	1.0hrs				
		IP: 230VAC	O/P: 100% LOAD	TA= 29.2°C			
		2. HIGH AMBIENT BURN-IN :	1.0hrs				
		IP: 230VAC	O/P: 100% LOAD	TA= 61.3°C			
		NO.	Positid	ROOM AMBIENT	29.2°C	HIGH AMBIENT Ta:	61.3°C
		1	LF1	56.0°C		83.8°C	
		2	LF2	57.4°C		84.6°C	
		3	C5	60.1°C		88.5°C	
		4	C40	58.8°C		87.5°C	
		5	BD1	61.2°C		89.1°C	
		6	R7	69.3°C		96.2°C	
		7	T1 COI	68.0°C		97.0°C	
		8	Q100	66.3°C		94.9°C	
		9	C105	63.0°C		91.6°C	
		10	L100	53.7°C		83.2°C	
		11	Q1	65.4°C		93.2°C	
12	U1	60.5°C		86.9°C			
13	D5	69.6°C		96.6°C			
14	R40	65.3°C		93.0°C			
60	TA	29.2°C		61.3°C			
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230VAC O/P : 164.0% LOAD Ta : 25°C	TEST : OK			
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 264VAC / 100VAC O/P : FULL LOAD Ta : -40.0°C	TEST : OK			
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 60°C NO DAMAGE	I/P : 272VAC O/P : FULL LOAD Ta : 60°C HUMIDITY= 95.0% RH	TEST : OK			
5	TEMPERATURE COEFFICIENT	±0.03% /°C(0~60°C)	I/P : 230VAC O/P : FULL LOAD	±0.0039% /°C(0~60°C)			
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -50°C ~ +125°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC		TEST : OK			
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -45°C ~ 65°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 230VAC Full Load AC ON/OFF test turn on 3sec ; turn off 1sec @ 15CYCLE 230VAC Full Load AC ON turn on continue @ 1CYCLE		TEST : OK			
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (4) Acceleration : 2G (Blank) /5G (ST) (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C		TEST : OK			



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9	CAPACITOR LIFE CYCLE	:SUPPOSE C105 IS THE MOST CRITICAL COMPONENT					
		(1) I/P : 230VAC	O/P : FULL LOAD	Ta= 25℃	LIFE TIME	(1). 348686.2	HRS
		(2) I/P : 230VAC	O/P : FULL LOAD	Ta= 60℃	LIFE TIME	(2). 39278.6	HRS
		(3) I/P : 230VAC	O/P : 75% LOAD	Ta= 60℃	LIFE TIME	(3). 53973.1	HRS
		(4) I/P : 230VAC	O/P : 50% LOAD	Ta= 60℃	LIFE TIME	(4). 92840.8	HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 779K hrs min. MIL-HDBK-217F (25℃)					
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): 30000HRS @ TA 60℃					

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		WANGDZ