



TEST REPORT: HDR-15-24

15W Ultra Slim Step Shape DIN Rail

■ DESIGN VERIFY TEST

Output Function Test
Input Function Test
Protection Function Test
Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test
E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

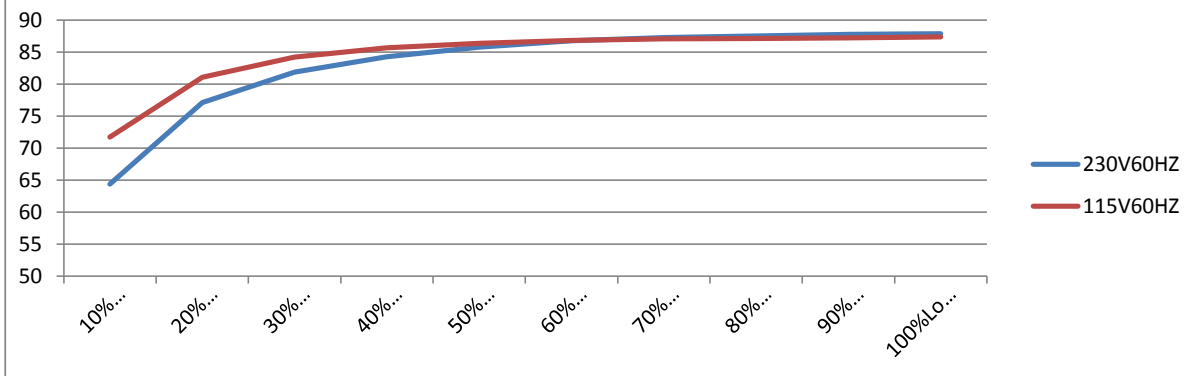
DESIGN VERIFY TEST OUTPUT FUNCTION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 21.60V ~ 29.00V	I/P : 230VAC O/P: MIN LOAD TA: 25°C	CH1: 21.04V ~ 29.75V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 1.0% ~ -1.0%	I/P : 85VAC / 277VAC O/P: FULL / MINLOAD TA= 25°C	V1: 0.54% ~ 0.04%
3	LINE REGULATION (MAX.)	V1 : 1.0% ~ -1.0%	I/P : 85VAC / 277VAC O/P: FULL LOAD TA: 25°C	V1: 0.25% ~ -0.04%
4	LOAD REGULATION (MAX.)	V1 : 1.0% ~ -1.0%	I/P : 230VAC O/P: MIN LOAD ~ FULL LOAD TA: 25°C	V1: 0.21% ~ -0.17%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230VAC O/P: FULL LOAD TA: 25°C	TEST< 1.7 %
6	RIPPLE & NOISE(Max)	V1 : 150 mVp-p	I/P : 230VAC O/P: FULL LOAD TA: 25°C	V1 : 50.8 mVp-p
			high frequency: low frequency:	
7	SET UP TIME (MAX.)	230VAC : 2000ms 115VAC : 2000ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA: 25°C	230VAC : 340ms 115VAC : 992ms
7	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage			INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage

8	RISE TIME (MAX.)	230VAC : 80ms 115VAC : 80ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA: 25°C	230VAC : 22.0ms 115VAC : 21.2ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage			
9	HOLD UP TIME (TYP.)	230VAC : 30ms 115VAC : 12ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA: 25°C	230VAC : 74.4ms 115VAC : 16.0ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage			
10	DYNAMIC LOAD	V1 : 2400 mVp-p	I/P : 230VAC O/P: (1)Full/Min load 50%duty/120HZ (2)Full/Min load 50%duty/1KHZ TA: 25°C	V1: (1). 249mv (2). 199mv unit:mVp-p
	FULL /MIN LOAD 50%DUTY / 120HZ FULL /MIN% LOAD 50%DUTY / 1KHZ			

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	85VAC ~ 277VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C I/P : LOW-LINE = 82VAC HIGH-LINE = 300VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	72.0VAC ~ 277VAC TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P : 85VAC ~ 277VAC O/P : FULL~MIN LOAD Ta : 25°C	TEST : OK
3	INPUT CURRENT (TYP.)	0.25A / 230VAC 0.50A / 115VAC	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	I= 0.125A / 230VAC I= 0.231A / 115VAC
4	NO LOAD POWER CONSUMPTION	< 0.30W	I/P : 230VAC O/P: MIN LOAD TA : 25°C	< 0.1338 W
	EFFICIENCY (TYP.)	86.0%	I/P : 230VAC O/P: FULL LOAD TA : 25°C	87.059 %



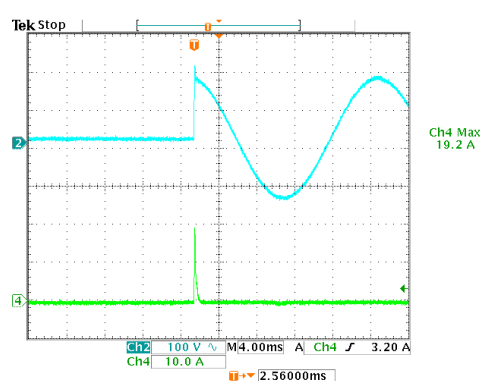
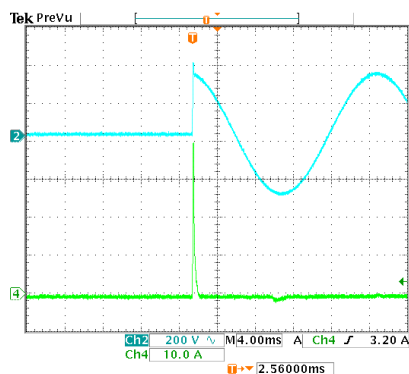
INRUSH CURRENT (TYP.)	45A / 230VAC 25A / 115VAC twidth= 0 us measured at 50% Ipeak COLD START	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	I= 39.8A / 230VAC I= 19.2A / 115VAC
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INPUT=230VAC/50HZ @ FULL LOAD

INPUT=115VAC/50HZ @ FULL LOAD

CH2 : AC Input Voltage CH4 : Input current (1V=1A)

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PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	110% ~ 145%	I/P: 277VAC I/P: 230VAC I/P: 85VAC O/P: TESTING TA: 25°C	127.14% 277VAC 126.26% 230VAC 122.68% 85VAC Hiccup mode when output voltage < 50%, recovers automatically after fault condition is removed; Constant current limiting within 50%~100% rated output voltage, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	30.00V ~ 36.00V	I/P: 277VAC I/P: 230VAC I/P: 85VAC O/P: MIN LOAD TA: 25°C	34.10V 277VAC 34.10V 230VAC 34.10V 85VAC Shut off o/p voltage, clamping by zener diode
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 277VAC I/P: 85VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Hiccup mode

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q1 Rated : 600V 4.0A	I/P : 280VAC VDS : O/P : (1) Full Load Turn on (2) Output Short (3) Full load continue Ta : 25°C	VIN: 280VAC VDS: (1). 518.00V (2). 392.00V (3). 516.00V
2	O/P Diode	D100 Rated : 200V 3.0A	I/P : 280VAC VDS : O/P : (1) Full Load Turn on (2) Output Short (3) Full load continue Ta : 25°C	D100 VDS : (1). 128.00V (2). 107.00V (3). 126.00V
3	Input Capacitor	C5 Rated : 27uf 400V	I/P : 280VAC O/P : (1) Full Load Turn on /Off (2) Min load Turn on /Off (3) Full Load /Min load Change Ta : 25°C	(1). 348.00V (2). 346.00V (3). 346.00V
4	Control IC	U1 Rated : 35V (max) 9V (min)	I/P : 280VAC O/P : (1) Full Load (2) Output Short (3) O.L.P (4) Low Line No Load Vo(min) Ta : 25°C	U1 (1). 21.20V (2). 21.20V (3). 21.20V (5). 21.20V
6	Clamp Diode	D5 Rated : 1000V 1.0A	I/P : 280VAC (1) Full load continue Ta : 25°C	(1). 486.00V

SAFETY & E.M.C. TEST
SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P : 4.000KVAC /min	I/P-O/P: 4.400KVAC /min Ta : 25°C	I/P-O/P: 2.03mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC > 100MΩ	I/P-O/P: 500VDC Ta : 25°C / 70%RH	I/P-O/P: 9999MΩ NO DAMAGE

E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS
2	CONDUCTION	EN55022 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD / 50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55022 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 INDUSTRY AIR: 8KV / Contact: 4KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A

RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																					
1	TEMPERATURE RISE TEST	MODEL : HDR-15-24																																																							
		1. ROOM AMBIENT BURN-IN : 1.0hrs																																																							
		IP: 230VAC O/P: 100% LOAD TA= 23.1℃																																																							
		2. HIGH AMBIENT BURN-IN : 1.0hrs																																																							
		IP: 230VAC O/P: 100% LOAD TA= 48.5℃																																																							
		<table><tr><td>NO.</td><td>Positio</td><td>ROOM AMBIENT Ta: 23.1℃</td><td>HIGH AMBIENT Ta: 48.5℃</td></tr><tr><td>1</td><td>LF1</td><td>43.6℃</td><td>69.0℃</td></tr><tr><td>2</td><td>C5</td><td>52.6℃</td><td>77.2℃</td></tr><tr><td>3</td><td>Q1</td><td>71.3℃</td><td>94.6℃</td></tr><tr><td>4</td><td>T1 PRI</td><td>63.4℃</td><td>87.2℃</td></tr><tr><td>5</td><td>T1 SEC</td><td>68.3℃</td><td>91.2℃</td></tr><tr><td>6</td><td>C40</td><td>52.8℃</td><td>78.0℃</td></tr><tr><td>7</td><td>C105</td><td>54.0℃</td><td>76.9℃</td></tr><tr><td>8</td><td>D100</td><td>65.8℃</td><td>86.5℃</td></tr><tr><td>9</td><td>C106</td><td>44.9℃</td><td>69.0℃</td></tr><tr><td>10</td><td>LF101</td><td>46.3℃</td><td>70.7℃</td></tr><tr><td>11</td><td>U1</td><td>50.4℃</td><td>75.7℃</td></tr><tr><td>12</td><td>BD1</td><td>55.5℃</td><td>77.5℃</td></tr></table>		NO.	Positio	ROOM AMBIENT Ta: 23.1℃	HIGH AMBIENT Ta: 48.5℃	1	LF1	43.6℃	69.0℃	2	C5	52.6℃	77.2℃	3	Q1	71.3℃	94.6℃	4	T1 PRI	63.4℃	87.2℃	5	T1 SEC	68.3℃	91.2℃	6	C40	52.8℃	78.0℃	7	C105	54.0℃	76.9℃	8	D100	65.8℃	86.5℃	9	C106	44.9℃	69.0℃	10	LF101	46.3℃	70.7℃	11	U1	50.4℃	75.7℃	12	BD1	55.5℃	77.5℃		
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2	OVER LOAD BURN-IN TEST	NO DAMAGE	I/P : 230VAC	TEST : OK																																																					
		1 HOUR (MIN)	O/P : 116.00% LOAD Ta : 25℃																																																						
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 277VAC / 100VAC O/P : FULL LOAD Ta : -30.0℃	TEST : OK																																																					
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50℃ NO DAMAGE	I/P : 287VAC O/P : FULL LOAD Ta : 50℃ HUMIDITY= 95.0% RH	TEST : OK																																																					
5	TEMPERATURE COEFFICIENT	±0.03% /(0℃~50℃)	I/P : 230VAC O/P : FULL LOAD	±0.0033% /(0℃~50℃)																																																					

6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40℃ ~ +85℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC	TEST : OK
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35℃ ~ +55℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC Full Load AC ON/OFF test turn on 58sec ; turn off 2sec	TEST : OK
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (4) Acceleration : 2G (5) Test Time : 60 min in each axis (X.Y.Z) (6) Ta : 25℃	TEST : OK
9	CAPACITOR LIFE CYCLE	:SUPPOSE C106 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25.0℃ LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50.0℃ LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50.0℃ LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50.0℃ LIFE TIME	(1). 670197.4 HRS (2). 129792.2 HRS (3). 167632.6 HRS (4). 224532 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 1166K hrs min. MIL-HDBK-217F (25℃)	
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): Above 30000HRS @ TA 50℃	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

2007/3/20 A50-S014