



Test Report: BIC-2200-96

AC<->DC Bidirectional Power Supply with Energy Recycle Function

■ DESIGN VERIFY TEST

Output Function Test (AC to DC Direction)

Input Function Test (AC to DC Direction)

Output Function Test (DC to AC Direction)

Input Function Test (DC to AC Direction)

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

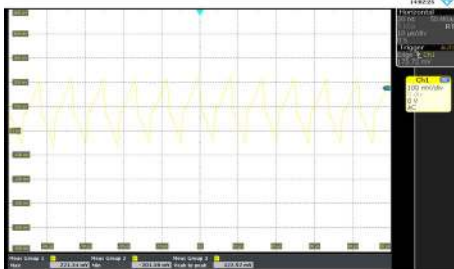
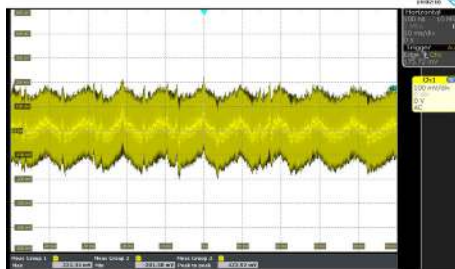
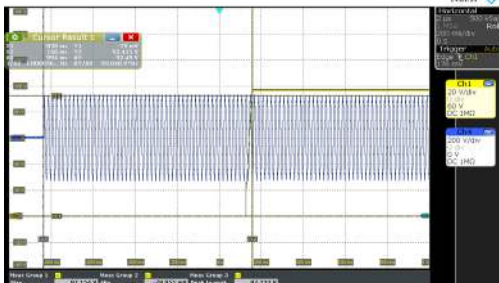
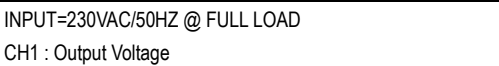
Safety Test

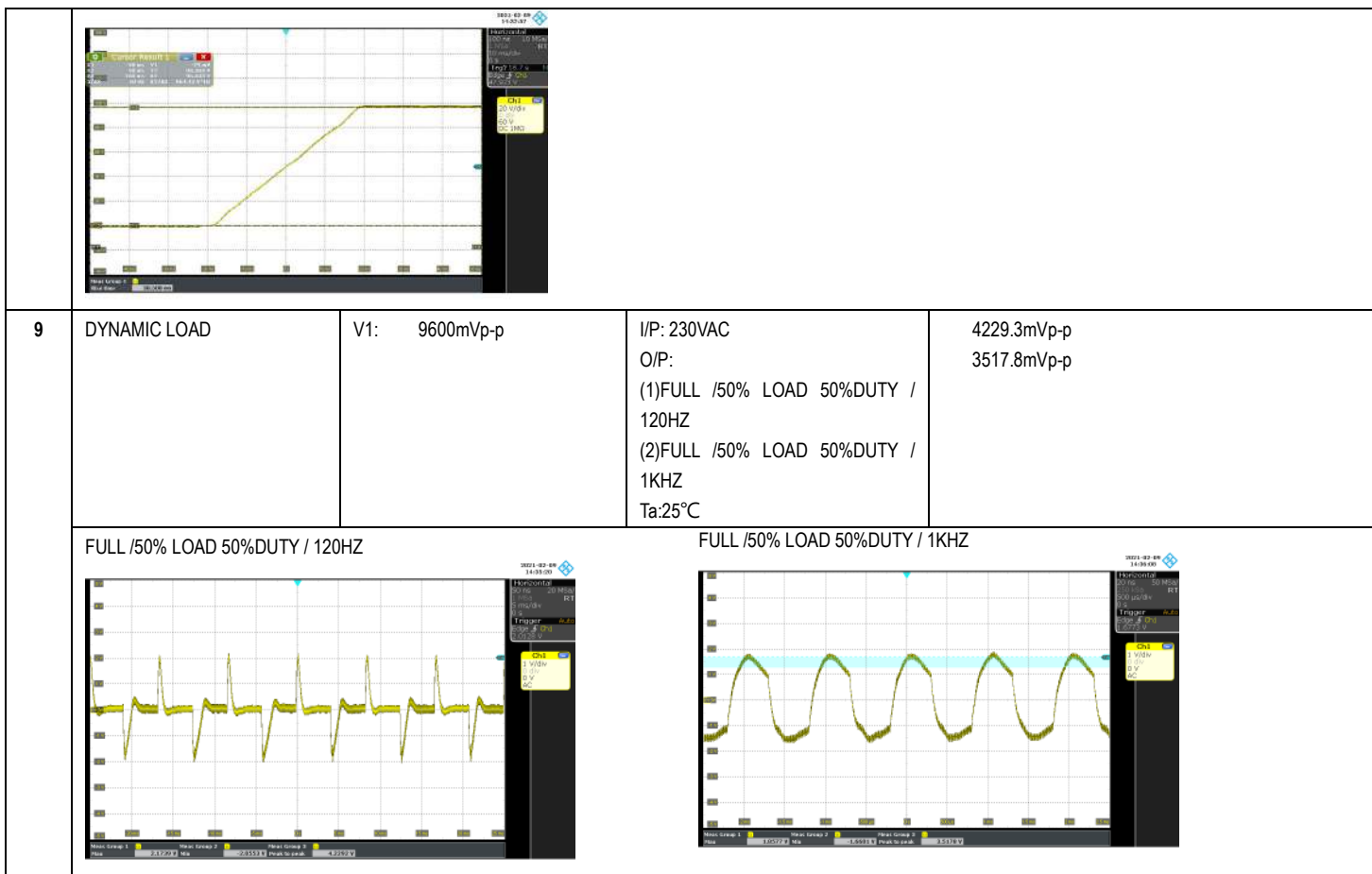
E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

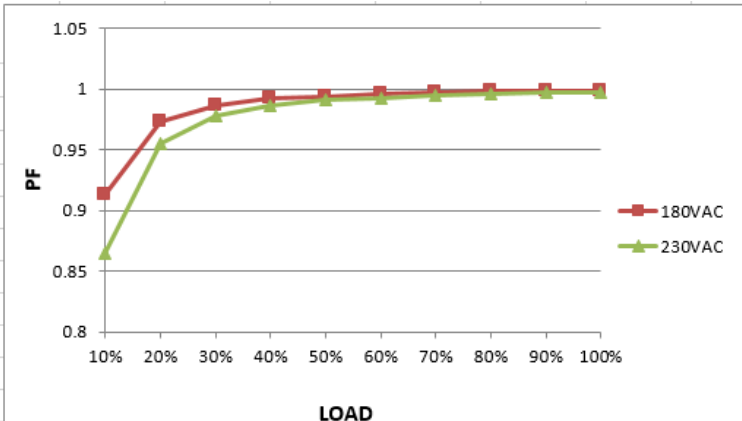
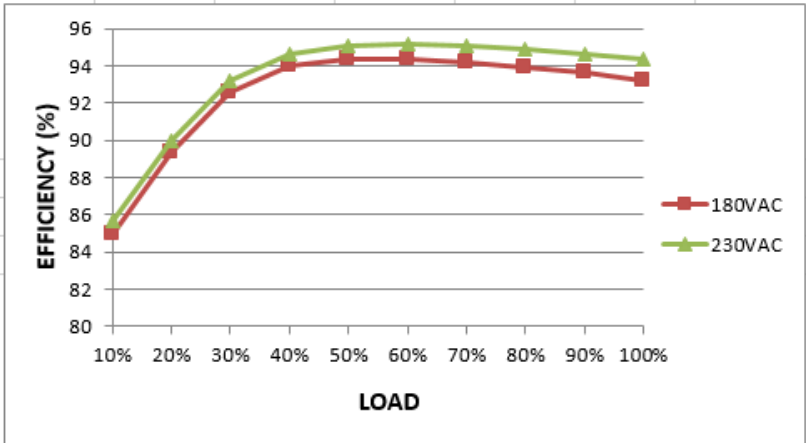
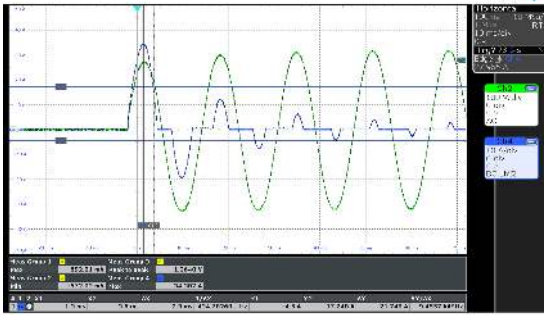
DESIGN VERIFY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 76V~ 112 V	I/P : 230 VAC O/P : MIN LOAD Ta : 25°C	73.4V~115.5V
2	VOLTAGE TOLERANCE (Max)	1%~ -1 %	I/P: 180VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	0.028%~ 0.094%
3	LINE REGULATION (Max)	0.5 %~ -0.5 %	I/P: 180VAC~ 264VAC O/P:FULL LOAD Ta:25°C	0.08 %~ 0.094%
4	LOAD REGULATION(Max)	0.5%~ -0.5%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	0.08 %~ 0.104 %
5	OVER/UNDERSHOOT TEST	< ±10%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	<10%
6	RIPPLE & NOISE(Max)	480mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	422.92mVp-p
high frequency :  low frequency : 				
7	SET UP TIME(Max)	230VAC/1800ms	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 994ms
INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH4 : AC Input Voltage 				
8	RISE TIME (Max)	230VAC/60ms	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/30.5ms
INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage 				



INPUT FUNCTION TEST(AC to DC Direction)

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	180VAC~264VAC	(1) I/P:TESTING O/P:FULL LOAD Ta:25°C	(1) 166V~264V
			I/P: LOW-LINE-3V=177 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:180VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK
3	INPUT CURRENT (Typ.)	230V/ 11A	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I =10.31A/ 230VAC
4	LEAKAGE CURRENT	< 2mA / 230 VAC	I/P : 230 VAC O/P : Min LOAD Ta : 25°C	L-FG : 1.236 mA N-FG : 1.245 mA
5	POWER FACTOR (Typ.)	0.98/ 230VAC	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	PF=0.9933/230VAC

6	P.F vs LOAD			
	EFFICIENCY(Typ.)	93%	I/P:230 VAC O/P:75% LOAD Ta:25°C	93.1 %
7	EFFICIENCY vs LOAD			
	INRUSH CURRENT(Typ.)	230V/35A COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I =34.4A/ 230VAC T50=2300us/230V
8	INPUT=230VAC/50HZ @ FULL LOAD CH2 : AC Input Voltage CH4 : Input current 			
	TOTAL HARMONIC DISTORTION	<3%	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	THD = 1.8%

OUTPUT FUNCTION TEST(DC to AC Direction)

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	RATED OUTPUT POWER (Typ.) (@230V, 50Hz)	1725VA	I/P:12VDC O/P: FULL LOAD Ta:25°C	1706.7VA
2	VOLTAGE RANGE	180VAC~264VAC	I/P:96VDC O/P: TESTING Ta:25°C	(1) 162VAC~267VAC
3	FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:96VDC O/P:FULL ~MIN LOAD Ta:25°C	TEST: OK
4	AC CURRENT (Typ.)	230VAC/ 7.5 A	I/P : 96VDC O/P : FULL LOAD Ta : 25°C	I =7.4A/ 230VAC
5	POWER FACTOR (Typ.)	0.99/ 230VAC	I/P : 96VDC O/P : FULL LOAD Ta : 25°C	PF=0.9941/230VAC
6	EFFICIENCY(Typ.)	93%	I/P: 96VDC O/P:75% LOAD Ta:25°C	93.5%
7	TOTAL HARMONIC DISTORTION	<3%	I/P : 96VDC O/P : FULL LOAD Ta : 25°C	THD = 2.7 %

INPUT FUNCTION TEST(DC to AC Direction)

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	RATED INPUT POWER	1800W	I/P : 96VDC O/P : FULL LOAD Ta : 25°C	1822W
2	DC VOLTAGE RANGE	V1: 76VDC ~112VDC	I/P : 96VDC O/P : FULL LOAD Ta : 25°C	76VDC/18.96A 96VDC/18.84A 112VDC/16.2A/ AUTO DERATING
3	MAX INPUT CURRENT	V1: 18.5A	I/P : 96VDC O/P : FULL LOAD Ta : 25°C	V1: 18.84A

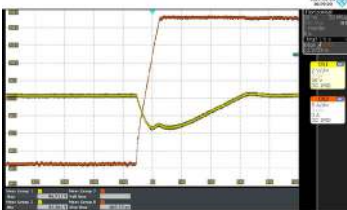
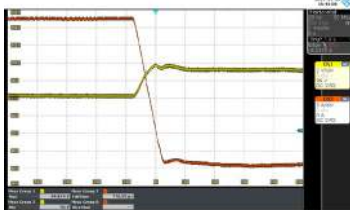
PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105%~ 115 % AC to DC Direction: Constant current limiting, shut down DC O/P voltage 5 sec. after DC O/P voltage is down low, re-power on to recover DC to AC Direction: Not accurable with constant power design	AC to DC Direction I/P: 264VAC I/P: 230VAC I/P: 180VAC DC to AC Direction I/P: 76VDC I/P: 96VDC I/P: 112VDC O/P:FULL LOAD Ta:25°C	AC to DC Direction 110.67%/ 264VAC 110.67%/ 230VAC 110.67%/180VAC PROTECTION TYPE : Constant current limiting, shut down DC O/P voltage 5 sec. after DC O/P voltage is down low, re-power on to recover DC to AC Direction: 76VDC/18.96A 96VDC/18.84A

				112VDC/16.2A/ AUTO DERATING PROTECTION TYPE : Not accurable with constant power design
2	OVER VOLTAGE PROTECTION	134V~157V Protection type :Shut down o/p voltage, re-power on to recover	I/P: 264VAC I/P: 230VAC I/P: 180VAC O/P:MIN LOAD Ta:25°C	146V/ 264VAC 146V/ 230VAC 146V/ 180VAC PROTECTION TYPE : Shut down o/p voltage, re-power on to recover
3	OVER TEMPERATURE PROTECTION	Protection type : Shut down o/p voltage, recovers automatically after temperature goes down	I/P: 264VAC I/P: 180VAC I/P: 76VDC I/P: 112VDC O/P:FULL LOAD	AC to DC Direction O.T.P. Active Protection type : Shut down o/p voltage, recovers automatically after temperature goes down DC to AC Direction O.T.P. Active Protection type : Shut down o/p voltage, recovers automatically after temperature goes down
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 180VAC I/P: 76VDC I/P: 112VDC O/P: FULL LOAD Ta:25°C	AC to DC Direction NO DAMAGE PROTECTION TYPE : Shunt down, re-power on DC to AC Direction NO DAMAGE PROTECTION TYPE : Shunt down, re-power on
5	ISLANDING PROTECTION	NO DAMAGE PROTECTION TYPE : Shut down o/p voltage, re-power on to recover	IEC62116 I/P: 108.4VDC O/P: FULL LOAD I/P: 94VDC O/P: 50% LOAD I/P: 79.6VDC O/P: 10% LOAD Ta:25°C	DC to AC Direction NO DAMAGE PROTECTION TYPE : Shut down o/p voltage, re-power on to recover

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
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1	AUXILIARY POWER (AUX)	Auxiliary voltage output, 11.4~12.6V, referenced to GND-AUX (pin 2,4). The maximum output current is 0.5A. This output is not controlled by the Remote ON/OFF control. I/P: 230 VAC /12VDC O/P:FULL LOAD Ta:25°C Test Result : <table> <tr> <th></th><th>TOLERANCE</th><th>RIPPLE</th></tr> <tr> <td>SPEC</td><td>11.4~12.6 V</td><td>150mVp-p</td></tr> <tr> <td>TEST RESULT</td><td>11.7V</td><td>35mV</td></tr> </table>		TOLERANCE	RIPPLE	SPEC	11.4~12.6 V	150mVp-p	TEST RESULT	11.7V	35mV				
	TOLERANCE	RIPPLE													
SPEC	11.4~12.6 V	150mVp-p													
TEST RESULT	11.7V	35mV													
2	REMOTE ON/OFF CONTROL	I/P: 230 VAC /12VDC O/P:FULL LOAD Ta:25°C Test Result : <table> <tr> <th>MODE</th><th>electrical signal or dry contact between Remote ON/OFF and +12V-AUX</th><th>Power Supply Status</th></tr> <tr> <td rowspan="2">AC to DC Direction</td><td>SW SHORT</td><td>ON</td></tr> <tr> <td>SW OPEN</td><td>OFF</td></tr> <tr> <td rowspan="2">DC to AC Direction</td><td>SW SHORT</td><td>ON</td></tr> <tr> <td>SW OPEN</td><td>OFF</td></tr> </table>	MODE	electrical signal or dry contact between Remote ON/OFF and +12V-AUX	Power Supply Status	AC to DC Direction	SW SHORT	ON	SW OPEN	OFF	DC to AC Direction	SW SHORT	ON	SW OPEN	OFF
MODE	electrical signal or dry contact between Remote ON/OFF and +12V-AUX	Power Supply Status													
AC to DC Direction	SW SHORT	ON													
	SW OPEN	OFF													
DC to AC Direction	SW SHORT	ON													
	SW OPEN	OFF													
3	BIDIRECTION SWITCH TIME(DEFAULT)	I/P: 230 VAC /96VDC O/P:FULL LOAD Ta:25°C Test Result : <table> <tr> <th>MODE</th><th>BIDIRECTION SWITCH TIME</th><th>Result</th></tr> <tr> <td>AC to DC Direction</td><td>1ms</td><td>667 μs</td></tr> <tr> <td>DC to AC Direction</td><td>1ms</td><td>777 μs</td></tr> </table>  	MODE	BIDIRECTION SWITCH TIME	Result	AC to DC Direction	1ms	667 μ s	DC to AC Direction	1ms	777 μ s				
MODE	BIDIRECTION SWITCH TIME	Result													
AC to DC Direction	1ms	667 μ s													
DC to AC Direction	1ms	777 μ s													
4	ALARM SIGNAL	1. DC OK SIGNAL High (4.5 ~ 5.5V) : When the Vout $\leq$ 80%$\pm$5%. Low (-0.5 ~ 0.5V) : When the Vout $\geq$ 80%$\pm$5%. The maximum sourcing current is 4mA and only for output. I/P: 230 VAC/12VDC O/P:FULL LOAD Ta:25°C Test Result : <table> <tr> <th>MODE</th><th>Vout</th><th>DC OK SIGNAL</th></tr> <tr> <td rowspan="2">AC to DC Direction</td><td>Vout $\leq$ 75%</td><td>5.006V</td></tr> <tr> <td>Vout $\geq$ 85%</td><td>-0.004V</td></tr> </table>	MODE	Vout	DC OK SIGNAL	AC to DC Direction	Vout $\leq$ 75%	5.006V	Vout $\geq$ 85%	-0.004V					
MODE	Vout	DC OK SIGNAL													
AC to DC Direction	Vout $\leq$ 75%	5.006V													
	Vout $\geq$ 85%	-0.004V													

		2. T-ALARM High (4.5 ~ 5.5V) : When the internal temperature exceeds the limit of temperature alarm, or when fan fails. Low (-0.5 ~ 0.5V) : When the internal temperature is normal, and when fan works normally. The maximum sourcing current is 4mA and only for output. I/P: 230 VAC/12VDC O/P:FULL LOAD Ta:25°C Test Result : <table><tr><th>MODE</th><th>P.SU STATUS</th><th>Vo</th><th>T-ALARM SPEC</th><th>T-ALARM TEST</th></tr><tr><td rowspan="3">AC to DC Direction</td><td>NORMAL</td><td>100%±2%</td><td>-0.5 ~0.5V</td><td>0 V</td></tr><tr><td>OTP</td><td>0V</td><td>4.5~5.5V</td><td>5.07 V</td></tr><tr><td>FAN LOCK</td><td>0V</td><td>4.5~5.5V</td><td>5.08 V</td></tr></table> 3. FAULT High (4.5 ~ 5.5V) : When the input voltage is ≥ 175Vrms · OLP, SCP,OTP,OVP,AC Fail,fan lock,islanding protection Low (-0.5 ~ 0.5V) : When the input voltage is ≤ 165Vrms. The maximum sourcing current is 4mA and only for output. <table><tr><th>MODE</th><th>Vout</th><th>FAULT SIGNAL</th></tr><tr><td rowspan="2">AC to DC Direction</td><td>VAC ≥ 175Vrms</td><td>5.03v</td></tr><tr><td>VAC ≤ 165Vrms.</td><td>-0.004V</td></tr></table>				MODE	P.SU STATUS	Vo	T-ALARM SPEC	T-ALARM TEST	AC to DC Direction	NORMAL	100%±2%	-0.5 ~0.5V	0 V	OTP	0V	4.5~5.5V	5.07 V	FAN LOCK	0V	4.5~5.5V	5.08 V	MODE	Vout	FAULT SIGNAL	AC to DC Direction	VAC ≥ 175Vrms	5.03v	VAC ≤ 165Vrms.	-0.004V
MODE	P.SU STATUS	Vo	T-ALARM SPEC	T-ALARM TEST																											
AC to DC Direction	NORMAL	100%±2%	-0.5 ~0.5V	0 V																											
	OTP	0V	4.5~5.5V	5.07 V																											
	FAN LOCK	0V	4.5~5.5V	5.08 V																											
MODE	Vout	FAULT SIGNAL																													
AC to DC Direction	VAC ≥ 175Vrms	5.03v																													
	VAC ≤ 165Vrms.	-0.004V																													
5	CURRENT SHARING	CURRENT SHARING TOLERANCE <±10%	I/P : 230 VAC O/P : 95/50% LOAD Ta : 25°C	AC to DC Direction O/P : 95% PSU1 : 21.6A PSU2 : 21.5A PSU3 : 20.9 A PSU4 : 20.67A PSU5 : 21.4A O/P : 50% PSU1 : 11.44 A PSU2 : 11.36A PSU3 : 10.8A PSU4 : 10.8A PSU5 : 11.2A	DC to AC Direction O/P : 100% PSU1 : 18.6A PSU2 : 18.42A PSU3 : 18.29A PSU4 : 18.4A PSU5 : 18.4A O/P : 50% PSU1 : 9.37 A PSU2 : 9.27A PSU3 : 9.38A PSU4 : 9.4 A PSU5 : 9.2A																										
6	BATTERY MODE RATED CURRENT(CAN BUS model only)	AC to DC Direction:20A DC to AC Direction:16A Can be adjusted by communication	AC to DC Direction I/P: 230VAC DC to AC Direction I/P: 96VDC O/P:FULL LOAD Ta:25°C	AC to DC Direction: 20.04A/230VAC DC to AC Direction 16.2A/96VDC																											

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	AC to DC Direction & DC to AC Direction Q903 Rated: 36A/ 600V VGS :± 20V	AC ON/OFF AC to DC Direction I/P:High-Line +3V =267V VDS: O/P: (1)Full Load (2)Output Short (3)0%→400% Load. I/P:Low-Line -3V = 177V O/P: (1)Full Load (2)Output Short (3)0%→400% Load.	AC to DC Direction I/P:High-Line +3V =267V VDS: (1) 419V/20.38A (2) 408V/ 15.21A (3) 403V/16.05 A I/P:Low-Line -3V = 177V VDS: (1) 406V/ 19.98A (2) 398V/ 14.85A (3) 402V/ 16.03A

			DC to AC Direction I/P: 112VDC VDS: O/P: (1)Full Load (2)+100%Io/1S~~100%Io/1S (3)-100%Io AC Off I/P: 76VDC O/P: (1)Full Load (2)+100%Io~~100%Io (3)-100%Io AC Off Ta:25°C	DC to AC Direction I/P: 112VDC VDS: (1) 423 V/5.32A (2) 431 V/6.91A (3) 510 V/6.29A I/P: 76VDC VDS: (1) 424V/ 5.34A (2) 435V/6.57A (3) 510V/6.37A	
2	P.F.C Transistor (D to S) or (C to E) Peak Voltage	AC to DC Direction Q2 Rated: 53A/ 650V VGS :-8~19V Q4 Rated: 52A/ 600V VGS :± 25V	I/P:High-Line +3V =267 V AC ON/OFF (1)Full Load (2)Output Short (3)0%→400% Load. I/P:Low-Line -3V = 177V AC ON/OFF O/P:(1)Full Load (2)Output Short (3)0%→400% Load. Ta:25°C	I/P:High-Line +3V =267V Q2 VDS: (1) 469V/21.8A (2) 423V/10.9A (3) 418V/9.56A Q4 VDS: (1) 411V/18.5A (2) 412V/10.29A (3) 412V/11.28A I/P:Low-Line -3V = 177V Q2 VDS: (1) 429V/13.61A (2) 413V/9.5A (3) 417V/15.58A Q4 VDS: (1) 441V/15.65A (2) 441V/13.98A (3) 417V/13.81A	
3	Diode Peak Voltage	AC to DC Direction & DC to AC Direction Q950 Rated: 24A/250V VGS :±20V Q951 Rated: 24A/250V VGS :±20V Q958 Rated: 225A/ 60V VGS :±20V Q959 Rated: 24A/250V VGS :±20V AC to DC Direction only Q74 Rated:24A/250V VGS :±20V	AC to DC Direction AC ON/OFF I/P:High-Line +3V =267 V <u>VO=SPEC VR MAX</u> O/P: (1)Full Load (2)Output Short (3)0%→400% Load. <u>VO=RATED VOLTAGE</u> O/P: (1)Full Load DC to AC Direction I/P:112VDC <u>VO=SPEC VR MAX</u> O/P: (1)Full Load (2)+100%Io/1S~~100%Io/1S (3)-100%Io AC Off <u>VO=RATED VOLTAGE</u> O/P: (1)Full Load Ta:25°C	AC to DC Direction Q950: <u>VO=SPEC VR MAX</u> VDS: (1) 182.77V (2) 175.2V (3) 176.67V <u>VO=RATED VOLTAGE</u> (1) 182.77V Q951: <u>VO=SPEC VR MAX</u> VDS: (1) 184.24V (2) 162.21V (3) 167.18V <u>VO=RATED VOLTAGE</u> (1) 185.93V Q958: <u>VO=SPEC VR MAX</u> VDS: (1) 184.8V (2) 121.45V	DC to AC Direction Q950: <u>VO=SPEC VR MAX</u> VDS: (1) 184.8V (2) 190.67V (3) 230.8V <u>VO=RATED VOLTAGE</u> (1) 184.87V Q951: <u>VO=SPEC VR MAX</u> VDS: (1) 184.77V (2) 191.67V (3) 227.45V <u>VO=RATED VOLTAGE</u> (1) 185.43V Q958: <u>VO=SPEC VR MAX</u> VDS: (1) 185.27V (2) 191.54V

				(3) 143.39V <u>VO=RATED VOLTAGE</u> (1) 186.03V Q959: <u>VO=SPEC VR MAX</u> VDS: (1) 184.88V (2) 146.93V (3) 153.01V <u>VO=RATED VOLTAGE</u> (1) 187.93V Q74 <u>VO=SPEC VR MAX</u> VDS: (1) 185.31V (2) 118.4V (3) 125.27V <u>VO=RATED VOLTAGE</u> (1) 194.78V	(3) 230.99V <u>VO=RATED VOLTAGE</u> (1) 185.3V Q959: <u>VO=SPEC VR MAX</u> VDS: (1) 185.35V (2) 191.67V (3) 231.02V <u>VO=RATED VOLTAGE</u> 185.25 V
4	Input Voltage	Capacitor C6 Rated: 470μ/ 450V	I/P:High-Line +3V =267V AC to DC Direction O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue DC to AC Direction (1)+100%Io~~100%Io (2)-100%Io AC Off Ta:25℃	AC to DC Direction (1) 414.3V (2) 410.1V (3) 429.9V (4) 412.1V . DC to AC Direction (1)429.84V (2)430V	
5	Control IC Voltage Test	PWM IC U57 Rated -0.3V~ 20V PFC IC U551 Rated -0.3V~ 20V O/P IC U308 Rated -0.3V~ 20V MCU IC U201 Rated 1.71V~3.6V AUX IC U701 Rated -0.3V~35V	AC ON/OFF AC to DC Direction I/P:High-Line +3V =267 V O/P(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. (5)NO LOAD VRmin(LOW LINE) Ta:25℃	U57: (1) 11.39V (2) 11.39V (3) 11.39V (4) 11.4V (5) 11.4V U551: (1) 11.95V (2) 11.95V (3) 11.94V (4) 11.95V (5) 11.95V U308: (1) 12.46V (2) 12.45V (3) 12.46V (4) 12.44V (5)12.43V U201: (1) 3.304V (2) 3.302V (3) 3.301V (4) 3.302V (5) 3.303V U701: (1) 13.69V (2) 13.76V (3) 13.57V (4) 13.76V (5)13.96V	
6	STAND BY POWER	Q700 Rated: 4.5A/ 800V	AC ON/OFF AC to DC Direction I/P:High-Line +3V =267 V O/P: (1)Full Load (2)Remote On/Off I/P:Low-Line -3V =177V	I/P:High-Line +3V =267 V (1) 557V/1.976 A (2) 561V/ 2.052A I/P:Low-Line -3V =177V	

			O/P: (1)Full Load (2)Remote On/Off Ta:25°C	(1) 557V/ 1.846A (2) 565V/1.862 A
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SAFETY& E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3KVAC/min I/P-FG :2KVAC/min O/P-FG:0.5KVAC/min	I/P-O/P: 3.6KVAC/min I/P-FG: 2.4KVAC/min O/P-FG:0.6KVAC/min Ta:25°C	I/P-O/P:16.95mA I/P-FG:15.8mA O/P-FG:11.2m A NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 8.63GΩ I/P-FG: 8.19GΩ O/P-FG: 0.279GΩ NO DAMAGE
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40A / 2min Ta:25°C	13mΩ

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS
2	CONDUCTION	EN55032 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55032 CLASS A	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																																																																																																										
1	TEMPERATURE RISE TEST	MODEL : BIC-2200-96 AC to DC Direction: 1. ROOM AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 25 °C 2. HIGH AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 45 °C DC to AC Direction: 1. ROOM AMBIENT BURN-IN : 1 HRS I/P : 96VDC O/P : FULL LOAD Ta= 25 °C 2. HIGH AMBIENT BURN-IN : 1 HRS I/P : 96VDC O/P : FULL LOAD Ta= 45 °C <table><tr><th rowspan="2">NO</th><th rowspan="2">Position</th><th colspan="2">AC to DC Direction:</th><th colspan="2">DC to AC Direction:</th></tr><tr><th>ROOM AMBIENT Ta= 25°C</th><th>HIGH AMBIENT Ta= 45 °C</th><th>ROOM AMBIENT Ta= 25°C</th><th>HIGH AMBIENT Ta= 45 °C</th></tr><tr><td>1</td><td>Q1</td><td>59.5°C</td><td>73.4°C</td><td>50.9°C</td><td>66.8°C</td></tr><tr><td>2</td><td>Q4</td><td>40.1°C</td><td>57.2°C</td><td>38.4°C</td><td>56.3°C</td></tr><tr><td>3</td><td>Q906</td><td>37.3°C</td><td>57.8°C</td><td>34.6°C</td><td>54.5°C</td></tr><tr><td>4</td><td>Q907</td><td>43.3°C</td><td>61.8°C</td><td>38.8°C</td><td>57.6°C</td></tr><tr><td>5</td><td>T1 coil</td><td>56.2°C</td><td>72.4°C</td><td>47.9°C</td><td>65.5°C</td></tr><tr><td>6</td><td>Q950</td><td>40.8°C</td><td>59.3°C</td><td>44.0°C</td><td>63.5°C</td></tr><tr><td>7</td><td>Q957</td><td>38.7°C</td><td>58.0°C</td><td>40.4°C</td><td>59.4°C</td></tr><tr><td>8</td><td>Q700</td><td>37.8°C</td><td>56.9°C</td><td>37.2°C</td><td>58.7°C</td></tr><tr><td>9</td><td>T55</td><td>31.2°C</td><td>48.5°C</td><td>31.2°C</td><td>51.3°C</td></tr><tr><td>10</td><td>Q3</td><td>39.2°C</td><td>56.8°C</td><td>36.2°C</td><td>54.4°C</td></tr><tr><td>11</td><td>Q959</td><td>36.7°C</td><td>57.5°C</td><td>43.7°C</td><td>63.0°C</td></tr><tr><td>12</td><td>Q964</td><td>35.5°C</td><td>55.7°C</td><td>42.2°C</td><td>61.4°C</td></tr><tr><td>13</td><td>D972</td><td>33.1°C</td><td>52.7°C</td><td>37.9°C</td><td>57.9°C</td></tr><tr><td>14</td><td>T1 core</td><td>37.6°C</td><td>54.9°C</td><td>37.0°C</td><td>55.9°C</td></tr><tr><td>15</td><td>C722</td><td>34.5°C</td><td>51.4°C</td><td>34.7°C</td><td>56.0°C</td></tr><tr><td>16</td><td>L700</td><td>39.8°C</td><td>57.3°C</td><td>39.9°C</td><td>61.8°C</td></tr><tr><td>17</td><td>D707</td><td>35.6°C</td><td>54.5°C</td><td>37.1°C</td><td>55.3°C</td></tr><tr><td>18</td><td>U701</td><td>37.7°C</td><td>56.2°C</td><td>38.2°C</td><td>58.5°C</td></tr><tr><td>19</td><td>C711</td><td>37.8°C</td><td>55.3°C</td><td>38.6°C</td><td>58.6°C</td></tr><tr><td>20</td><td>RG70</td><td>41.3°C</td><td>63.0°C</td><td>33.9°C</td><td>53.7°C</td></tr><tr><td>21</td><td>D706</td><td>37.5°C</td><td>56.8°C</td><td>38.6°C</td><td>63.0°C</td></tr><tr><td>22</td><td>D705</td><td>33.9°C</td><td>47.8°C</td><td>34.5°C</td><td>53.2°C</td></tr><tr><td>23</td><td>U551</td><td>38.8°C</td><td>54.0°C</td><td>37.4°C</td><td>56.0°C</td></tr><tr><td>24</td><td>U201</td><td>37.2°C</td><td>53.4°C</td><td>35.8°C</td><td>54.7°C</td></tr></table>			NO	Position	AC to DC Direction:		DC to AC Direction:		ROOM AMBIENT Ta= 25°C	HIGH AMBIENT Ta= 45 °C	ROOM AMBIENT Ta= 25°C	HIGH AMBIENT Ta= 45 °C	1	Q1	59.5°C	73.4°C	50.9°C	66.8°C	2	Q4	40.1°C	57.2°C	38.4°C	56.3°C	3	Q906	37.3°C	57.8°C	34.6°C	54.5°C	4	Q907	43.3°C	61.8°C	38.8°C	57.6°C	5	T1 coil	56.2°C	72.4°C	47.9°C	65.5°C	6	Q950	40.8°C	59.3°C	44.0°C	63.5°C	7	Q957	38.7°C	58.0°C	40.4°C	59.4°C	8	Q700	37.8°C	56.9°C	37.2°C	58.7°C	9	T55	31.2°C	48.5°C	31.2°C	51.3°C	10	Q3	39.2°C	56.8°C	36.2°C	54.4°C	11	Q959	36.7°C	57.5°C	43.7°C	63.0°C	12	Q964	35.5°C	55.7°C	42.2°C	61.4°C	13	D972	33.1°C	52.7°C	37.9°C	57.9°C	14	T1 core	37.6°C	54.9°C	37.0°C	55.9°C	15	C722	34.5°C	51.4°C	34.7°C	56.0°C	16	L700	39.8°C	57.3°C	39.9°C	61.8°C	17	D707	35.6°C	54.5°C	37.1°C	55.3°C	18	U701	37.7°C	56.2°C	38.2°C	58.5°C	19	C711	37.8°C	55.3°C	38.6°C	58.6°C	20	RG70	41.3°C	63.0°C	33.9°C	53.7°C	21	D706	37.5°C	56.8°C	38.6°C	63.0°C	22	D705	33.9°C	47.8°C	34.5°C	53.2°C	23	U551	38.8°C	54.0°C	37.4°C	56.0°C	24	U201	37.2°C	53.4°C	35.8°C	54.7°C
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			25	Q2	60.0℃	77.8℃	52.3℃	67.6℃	
			26	T550	33.1℃	48.7℃	32.7℃	52.0℃	
			27	L900	60.3℃	74.8℃	43.7℃	61.8℃	
			28	T3	30.1℃	47.1℃	32.0℃	51.0℃	
			29	RT51	48.0℃	62.3℃	44.6℃	61.0℃	
			30	RT52	36.7℃	52.8℃	34.1℃	52.8℃	
			31	L1	41.1℃	57.2℃	35.6℃	54.2℃	
			32	BD1	29.4℃	45.8℃	26.7℃	46.6℃	
			33	RY1	34.1℃	49.4℃	32.0℃	50.9℃	
			34	Q902	50.5℃	75.7℃	36.6℃	56.2℃	
			35	LF3	35.0℃	52.3℃	32.8℃	52.6℃	
			36	C2	27.4℃	44.5℃	27.7℃	47.8℃	
			37	C963	25.5℃	43.3℃	26.7℃	46.6℃	
			38	C958	25.7℃	44.9℃	26.2℃	46.1℃	
			39	L950	40.7℃	60.4℃	38.5℃	57.4℃	
			40	RG61	33.4℃	51.5℃	32.8℃	52.2℃	
			41	T92	28.9℃	48.0℃	30.2℃	49.5℃	
			42	U405	29.7℃	48.8℃	32.2℃	51.8℃	
			43	U51	28.9℃	48.3℃	32.0℃	51.3℃	
			44	R143	35.0℃	58.8℃	36.8℃	60.6℃	
			45	D906	37.7℃	56.3℃	41.5℃	58.9℃	
			46	D905	37.5℃	55.3℃	40.3℃	57.9℃	
			47	U120	29.2℃	47.8℃	29.9℃	49.6℃	
			48	Q74	31.7℃	49.8℃	33.5℃	52.8℃	
			49	RG50	31.2℃	48.9℃	31.5℃	51.6℃	
			50	C6	37.0℃	52.6℃	35.8℃	54.1℃	
			51	Q903	49.9℃	68.6℃	39.5℃	58.0℃	
			52	Q952	37.8℃	55.2℃	41.0℃	60.5℃	
			53	D982	37.0℃	53.8℃	38.0℃	57.0℃	
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)				I/P : 230 VAC O/P : 110% LOAD Ta : 25℃		TEST : OK	
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR				I/P : 264VAC/100VAC O/P : 100 %LOAD Ta= -35 °C		TEST : OK	
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 45 °C/95 %R.H NO DAMAGE				I/P : 268 VAC O/P : FULL LOAD Ta= 45 °C HUMIDITY= 95 %R.H		TEST : OK	
5	TEMPERATURE COEFFICIENT	± 0.03%/°C(0~45℃)				I/P : 230 VAC O/P : FULL LOAD		± 0.001%/°C(0~45℃)	
6	STORAGE TEMPERATURE TEST	-40~85℃				1. Thermal shock Temperature : -45℃~ +90℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC			

7	THERMAL SHOCK TEST	-30~45°C	1. Thermal shock Temperature : -35°C~ +50°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test
8	VIBRATION TEST	10 ~ 500Hz, 2G 10min./1cycle, 60min. each along X, Y, Z axes	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 3G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C
9	CAPACITOR LIFE CYCLE	SUPPOSE C963 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 45 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 45°C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 45 °C LIFE TIME	(1) 288572HRS (2) 84027HRS (3) 427509HRS (4) 884926HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 155.56K hrs min. Telcordia SR-332 (Bellcore) ; 46K hrs min. MIL-HDBK-217F (25°C)	
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=45°C Demonstration Mean Time Between Failure : 50,000 hours	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	DANIEL GAO	SANFORD SU	VINCENT TSENG

2020.10.1 TAG-QA-009