



Test Report: LOP-300-12

300W 4"×2" Low Profile Open Frame Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

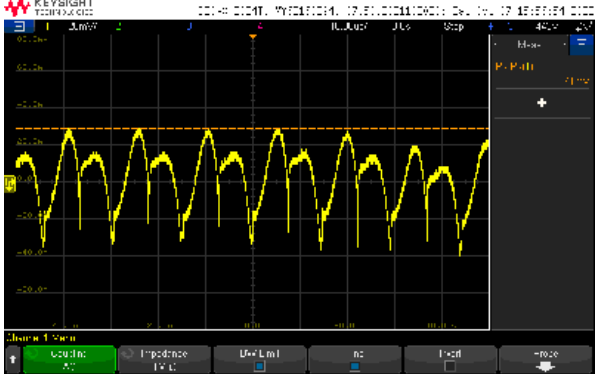
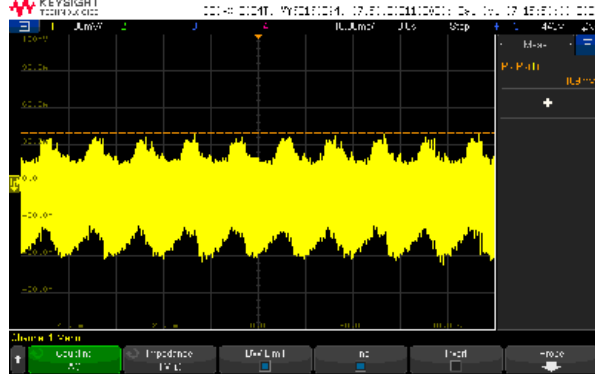
E.M.C. Test

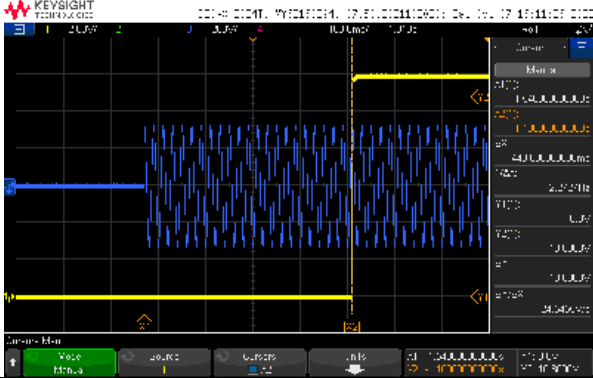
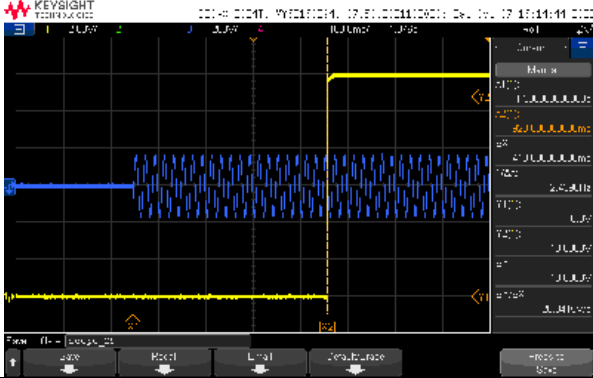
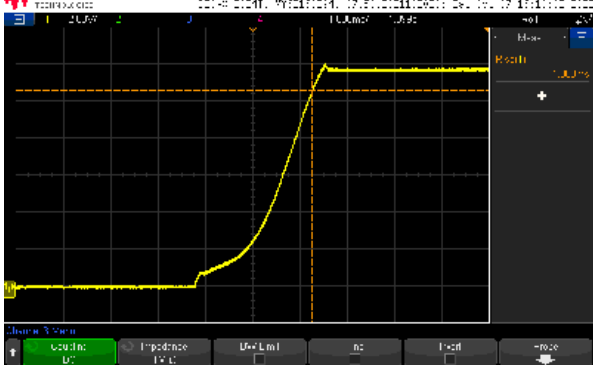
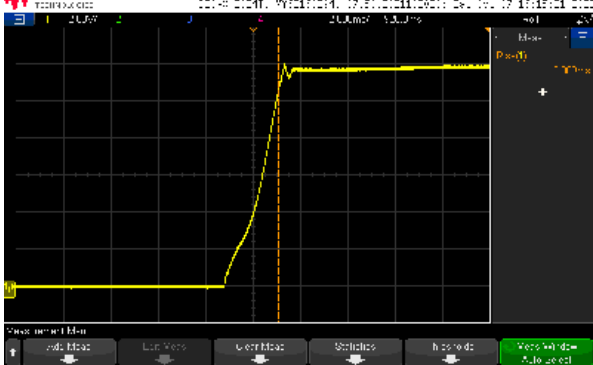
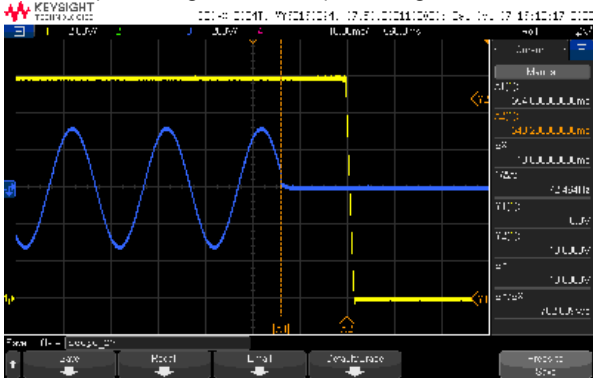
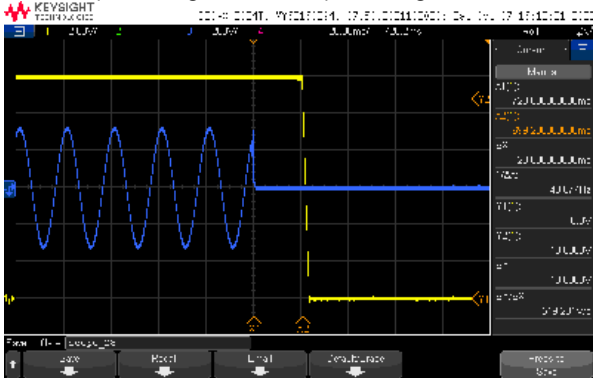
■ RELIABILITY TEST

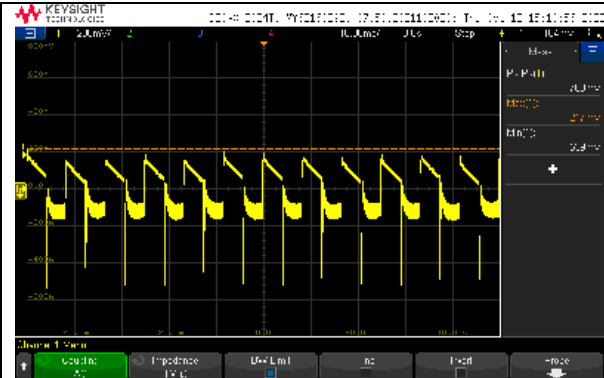
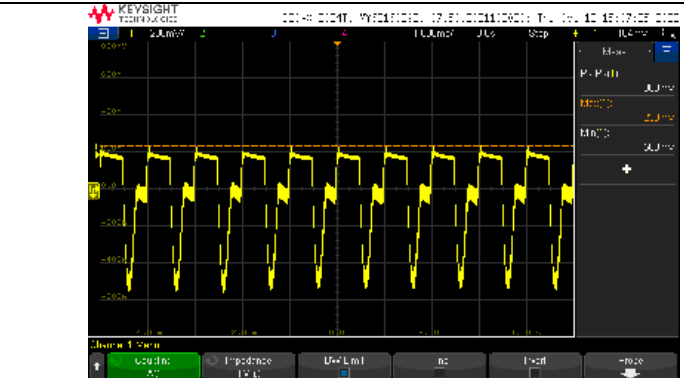
ENVIRONMENT TEST

DESIGN VERIFY TEST

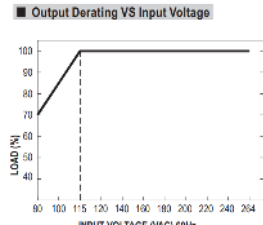
OUTPUT FUNCTION TEST

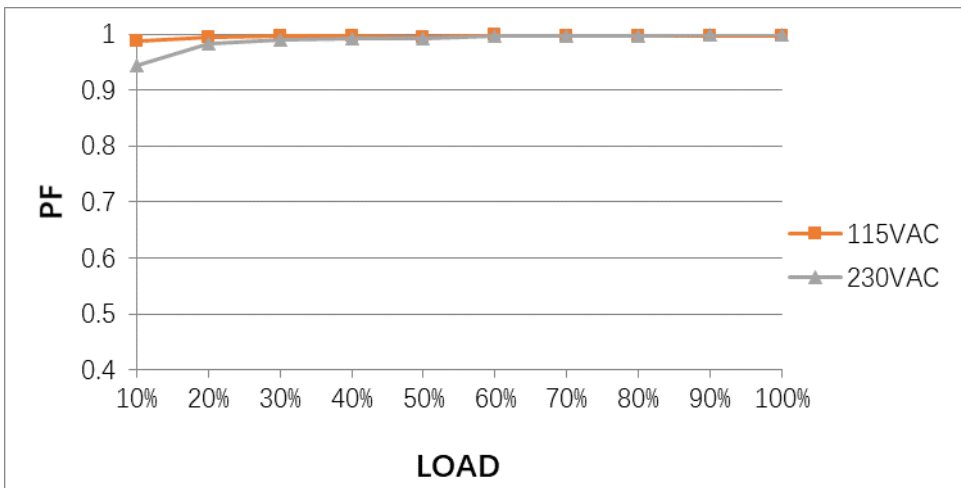
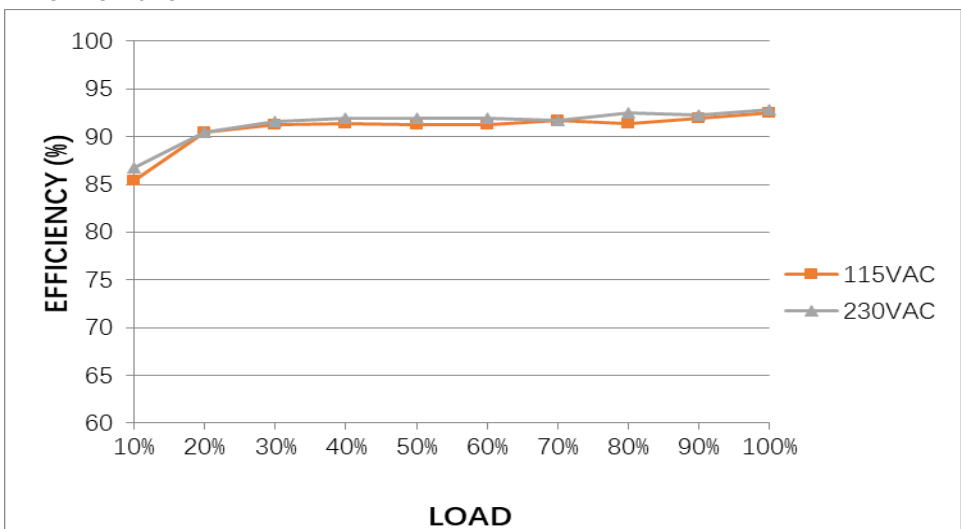
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 11.4V~12.6V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	10.647V~13.353V/230VAC 10.647V~13.353V/115VAC
2	OUTPUT VOLTAGE TOLERANCE	V1: -3% ~ +3%	I/P: 80VAC~ 264VAC O/P:FULL~ MIN. LOAD Ta:25°C	V1: -0.10% ~ 0.13%
3	LINE REGULATION	V1: -0.5% ~ +0.5%	I/P: 80VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1: 0% ~ 0%
4	LOAD REGULATION	V1: -1% ~ +1%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: -0.10% ~ 0.13%
5	OVER/UNDERSHOOT TEST	<±5%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	-2.78%
6	RIPPLE & NOISE (Max)	V1: 120mVp-p	I/P:230VAC O/P: FULL LOAD Ta:25°C	V1: 71mVp-p / high frequency 109mVp-p / low frequency
high frequency :				
low frequency :				
7	SET UP TIME(Max)	230VAC/1000ms 115VAC/1500ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 440ms 115VAC/ 410ms
INPUT=230VAC/50HZ @ FULL LOAD CH1: Output Voltage CH3: AC Input Voltage		INPUT=115VAC/60HZ @ FULL LOAD CH1: Output Voltage CH3: AC Input Voltage		

8				
	RISE TIME (Max)	230VAC/30ms 115VAC/30ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 1.863ms 115VAC/ 2.009ms
9	INPUT=230VAC/50HZ @ FULL LOAD CH1: Output Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1: Output Voltage 	
	HOLD UP TIME (Typ.)	8ms /300W load 16ms /180W load	I/P : 230 VAC O/P : TESTING Ta : 25°C	13.8ms /300W load 20.8ms /180W load
10	INPUT=230VAC/50HZ @ 300W load CH1: Output Voltage CH3: AC Input Voltage 		INPUT=230VAC/50HZ @ 180W load CH1: Output Voltage CH3: AC Input Voltage 	
	DYNAMIC LOAD	V1: 1200mVp-p	I/P: 230VAC O/P: (1) FULL/0% LOAD 50%DUTY / 120HZ (2) FULL/0% LOAD 50%DUTY / 1KHZ Ta:25°C	760 mVp-p 800 mVp-p
	FULL /0% LOAD 50%DUTY / 120HZ		FULL /0% LOAD 50%DUTY / 1KHZ	

			
11	TRANSIENT RECOVERY TIME	V1: 1200mVp-p < 500us	I/P: 230VAC O/P:40% LOAD CHANGE 50%DUTY/120HZ 1.25A/us 358mVp-p 0us
12	PEAK LOAD	150% PEAK LOAD@3S	I/P: 264VAC I/P: 115VAC O/P: PEAK LOAD TEST : OK

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	80VAC~264VAC 113VDC~ 370VDC 	(1) I/P: TESTING O/P: FULL / 70% LOAD (2) I/P: DC TESTING (L: + N: -) O/P: FULL / 70% LOAD (3) I/P: DC TESTING (L: - N: +) O/P: FULL / 70% LOAD Ta:25°C I/P: HIGH-LINE+15%=300V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	(1) 76.8V~264V/ FULL LOAD 76.8V~264V/ 70% LOAD (2) 107.29Vdc~370Vdc/FULL LOAD 107.29Vdc~370Vdc/70% LOAD (3) 107.29Vdc~370Vdc/FULL LOAD 107.29Vdc~370Vdc/70% LOAD TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:80 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST : OK
3	INPUT CURRENT (Typ.)	230V/ 1.8A 115V/ 3.5A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I =1.420A/ 230VAC I =2.959A/ 115VAC
4	LEAKAGE CURRENT	Earth leakage current < 500uA(rms) @ 264VAC Touch current < 70uA(rms) @ 264VAC	I/P : 264 VAC O/P : Min LOAD Ta : 25°C	Earth: 253.6uA / 264VAC Touch:39.8uA / 264VAC
5	NO LOAD CONSUMPTION	<0.5W	I/P : 230VAC I/P : 115VAC O/P : NO LOAD	0.3577W/ 230VAC 0.2651W/ 115VAC

			Ta : 25°C																																		
6	POWER FACTOR (Typ.)	0.95/ 230VAC 0.98/115VAC	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	PF=0.9974/230VAC PF=0.9977/115VAC																																	
P.F vs LOAD																																					
 <table><caption>Power Factor vs Load Data</caption><thead><tr><th>LOAD</th><th>115VAC</th><th>230VAC</th></tr></thead><tbody><tr><td>10%</td><td>0.9977</td><td>0.9974</td></tr><tr><td>20%</td><td>0.9977</td><td>0.9974</td></tr><tr><td>30%</td><td>0.9977</td><td>0.9974</td></tr><tr><td>40%</td><td>0.9977</td><td>0.9974</td></tr><tr><td>50%</td><td>0.9977</td><td>0.9974</td></tr><tr><td>60%</td><td>0.9977</td><td>0.9974</td></tr><tr><td>70%</td><td>0.9977</td><td>0.9974</td></tr><tr><td>80%</td><td>0.9977</td><td>0.9974</td></tr><tr><td>90%</td><td>0.9977</td><td>0.9974</td></tr><tr><td>100%</td><td>0.9977</td><td>0.9974</td></tr></tbody></table>					LOAD	115VAC	230VAC	10%	0.9977	0.9974	20%	0.9977	0.9974	30%	0.9977	0.9974	40%	0.9977	0.9974	50%	0.9977	0.9974	60%	0.9977	0.9974	70%	0.9977	0.9974	80%	0.9977	0.9974	90%	0.9977	0.9974	100%	0.9977	0.9974
LOAD	115VAC	230VAC																																			
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7	EFFICIENCY(Typ.)	92.5%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	92.8%																																	
EFFICIENCY vs LOAD																																					
 <table><caption>Efficiency vs Load Data</caption><thead><tr><th>LOAD</th><th>115VAC</th><th>230VAC</th></tr></thead><tbody><tr><td>10%</td><td>85.0</td><td>85.0</td></tr><tr><td>20%</td><td>90.5</td><td>90.5</td></tr><tr><td>30%</td><td>91.5</td><td>91.5</td></tr><tr><td>40%</td><td>91.5</td><td>91.5</td></tr><tr><td>50%</td><td>91.5</td><td>91.5</td></tr><tr><td>60%</td><td>91.5</td><td>91.5</td></tr><tr><td>70%</td><td>91.5</td><td>91.5</td></tr><tr><td>80%</td><td>91.5</td><td>91.5</td></tr><tr><td>90%</td><td>91.5</td><td>91.5</td></tr><tr><td>100%</td><td>92.5</td><td>92.5</td></tr></tbody></table>					LOAD	115VAC	230VAC	10%	85.0	85.0	20%	90.5	90.5	30%	91.5	91.5	40%	91.5	91.5	50%	91.5	91.5	60%	91.5	91.5	70%	91.5	91.5	80%	91.5	91.5	90%	91.5	91.5	100%	92.5	92.5
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90%	91.5	91.5																																			
100%	92.5	92.5																																			
8	INRUSH CURRENT(Typ.)	230V/80A 115V/40A COLD START	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I =55A / 230VAC I =24.1A / 115VAC T50= 450us / 230V																																	
INPUT=230VAC/50HZ @ FULL LOAD CH1: AC Input Voltage CH4: Input current		INPUT=115VAC/ 60HZ @ FULL LOAD CH1: AC Input Voltage CH4: Input current																																			



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105 ~ 150% rated output power PROTECTION TYPE : Hiccup after 3 sec, recovers automatically(3 sec) after fault condition is removed.	I/P: 264VAC I/P: 230VAC I/P: 115VAC O/P: TESTING Ta: 25°C	122.75%/ 264VAC 122.75%/ 230VAC 122.75%/ 115VAC PROTECTION TYPE : Hiccup after 3 sec, recovers automatically(3 sec) after fault condition is removed.
2	OVER VOLTAGE PROTECTION	13.2V~15.6V PROTECTION TYPE : Shut down o/p voltage, re-power on to recover	I/P: 264VAC I/P: 80VAC O/P: MIN LOAD Ta: 25°C	14.44V/ 264VAC 14.44V/ 80VAC PROTECTION TYPE : Shut down o/p voltage, re-power on to recover
3	OVER TEMPERATURE PROTECTION	PROTECTION TYPE : Shut down o/p voltage, recovers automatically after temperature goes down.	I/P: 264VAC I/P: 80VAC O/P: FULL LOAD	O.T.P. Active PROTECTION TYPE : Shut down o/p voltage, recovers automatically after temperature goes down.
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed.	I/P: 264VAC I/P: 80VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed.

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	EXTERNAL FAN SUPPLY	12V@0.5A for driving a fan / 12V@0.5A without fan cooling ; (10.98CFM) tolerance -15%~+15% at main output 20% rated current	I/P: 230 VAC O/P: TESTING Ta: 25°C	TEST : <u>-1.88%~ 1.43%</u>

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q5/ Q6 Rated: 18A / 600V	AC ON/OFF I/P: High-Line +3V =267V VDS: O/P: (1)Full Load (2)Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4) Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load (8) Peak Load Ta:25°C	Q5: VDS: (1) 442V (2) 470V (3) 446V (4) 442V (5) 442V (6) 454V (7) 470V (8) 446V	Q6: VDS: (1) 446V (2) 478V (3) 442V (4) 434V (5) 434V (6) 434V (7) 474V (8) 442V
2	P.F.C Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated: 22A/600V	AC ON/OFF I/P: High-Line +3V =267V VDS: O/P: (1)Full Load (2)Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4) Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load (8) Peak Load Ta:25°C	VDS: (1) 462V (2) 442V (3) 454V (4) 458V (5) 462V (6) 458V (7) 446V (8) 470V	
3	P.F.C DIODE	D1 Rated: 8A/ 600V	I/P: High-Line +3V =267 V AC ON/OFF O/P: (1)Full Load (2)Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (4) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (5) Peak Load Ta:25°C	(1) 441V (2) 433V (3) 445V (4) 441V (5) 449V	

4	Diode Peak Voltage	Q100/Q101 Rated: 195A/60 V	AC ON/OFF I/P: High-Line +3V =267 V Vo=Vmax O/P: (1) Full Load (2) Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4) Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7) 0%→400% Load. (8) NO LOAD (9) burst Mode 脫離前 (10) Peak Load Vo=Vnormal O/P: (1)Full Load Ta:25°C	Q100: Vo=Vmax VDS: (1) 41.9V (2) 40.3V (3) 43.1V (4) 42.3V (5) 41.5V (6) 52.3V (7) 42.6V (8) 43.0V (9) 40.8V (10) 43.1V Vo=Vnormal (1) 39.9V	Q101: Vo=Vmax VDS: (1) 39.4V (2) 40.0V (3) 48.2V (4) 39.4V (5) 39.0V (6) 50.7V (7) 51.1V (8) 50.3V (9) 48.2V (10) 40.8V Vo=Vnormal (1) 38.4V
5	Input Capacitor Voltage	C5 Rated: 100μ / 420V	I/P: High-Line +3V =267V O/P: (1)Full Load input on/off (2) Min load input on /Off (3) Full Load /Min load Change (4) Full load continue (5) Peak Load on/off (6) Peak Load continue Ta:25°C	(1) 404V (2) 398V (3) 404V (4) 400V (5) 404V (6) 404V	
6	Control IC Voltage Test	PFC /PWM IC U1: Rated : 18.2V~ 28.7V O/P IC U101 Rated : 4.75V~38V	AC ON/OFF I/P: High-Line +3V =267 V O/P: (1) FULL LOAD (2) Output Short (3) O.L.P (4) O.V.P. (5) NO LOAD VRmin (LOW LINE) Ta:25°C	U1 (1) 20.1V (2) 20.1V (3) 20.1V (4) 20.1V (5) 19.7V	U101 (1) 14.2V (2) 10.8V (3) 14.6V (4) 14.1V (5) 8.2V

■ SAFETY& E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 4KVAC/min I/P-FG :2KVAC/min O/P-FG:1.5KVAC/min	I/P-O/P: 4.4 KVAC/min I/P-FG: 2.4 KVAC/min O/P-FG:1.8 KVAC/min Ta:25°C	I/P-O/P:1.698mA I/P-FG:2.52mA O/P-FG:0.448mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 600 VDC I/P-FG: 600 VDC O/P-FG: 600 VDC Ta:25°C	I/P-O/P:50GΩ I/P-FG:50GΩ O/P-FG:50GΩ NO DAMAGE

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	BS EN/EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS
2	CONDUCTION	BS EN/EN55032(CISPR32) BS EN/EN55011(CISPR11) Class I: Class B , Class II: Class A BS EN/EN55014(CISPR32) Class I: Class B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	BS EN/EN55032(CISPR32) BS EN/EN55011(CISPR11) Class I: Class B , Class II: Class A BS EN/EN55014(CISPR32) Class I: Class B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	BS EN/EN61000-4-2 ■ MEDICAL AIR : 15KV / Contact : 8KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	■ CRITERIA A
5	E.F.T	BS EN/EN61000-4-4 ■ INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	■ CRITERIA A
6	SURGE	IEC61000-4-5 ■ INDUSTRY L-N : 2KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	■ CRITERIA A
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																																																																																								
1	TEMPERATURE RISE TEST	MODEL : LOP-300-24 1. ROOM AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 25 °C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 50 °C																																																																																																																																										
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 126.35% LOAD Ta : 25°C	TEST : OK
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100% LOAD Ta= -35 °C	TEST : OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50°C / 95 %R.H NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK
5	TEMPERATURE COEFFICIENT	± 0.03 %/°C(0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.013 %/°C(0~50°C)
6	STORAGE TEMPERATURE TEST	-40~85°C	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC	
7	THERMAL SHOCK TEST	-40~50°C	1. Thermal shock Temperature : -45°C~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test	
8	VIBRATION TEST	10 ~ 500Hz, 2G 10min./1cycle, 60min. each along X, Y, Z axes	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 3G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C	
9	CAPACITOR LIFE CYCLE	SUPPOSE C106 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50 °C LIFE TIME		(1) 770816.6 HRS (2) 98376.6 HRS (3) 189337.6 HRS (4) 298983.2 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 2805.6K hrs min. Telcordia SR-332 (Bellcore) ; 384.4K hrs min. MIL-HDBK-217F (25°C)		
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30,000 hours		

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	YUWEI	LIUTT	WANGDZ

2020.10.1 TAG-QA-009