



Test Report: LOP-300-36

300W 4"×2" Low Profile Open Frame Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

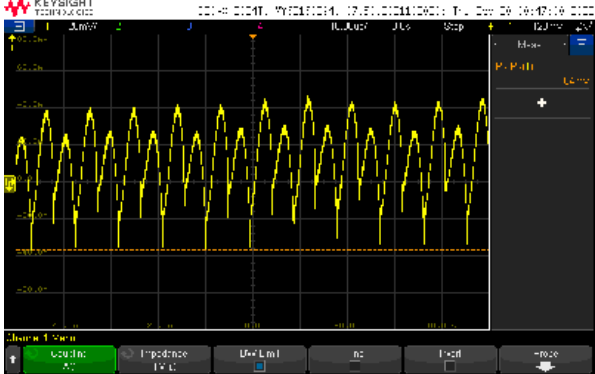
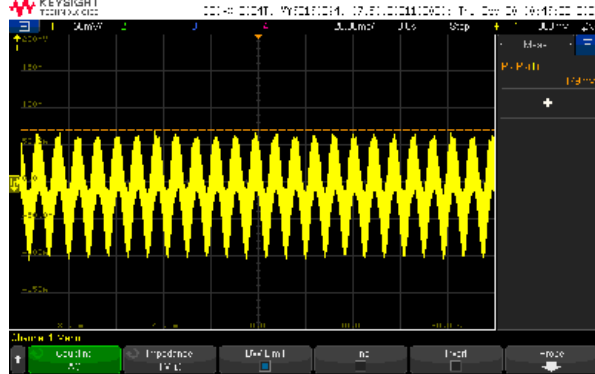
E.M.C. Test

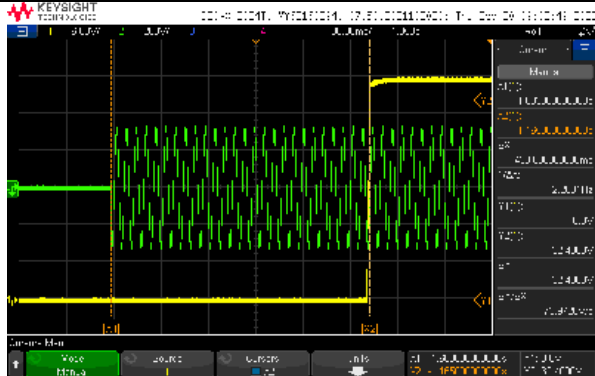
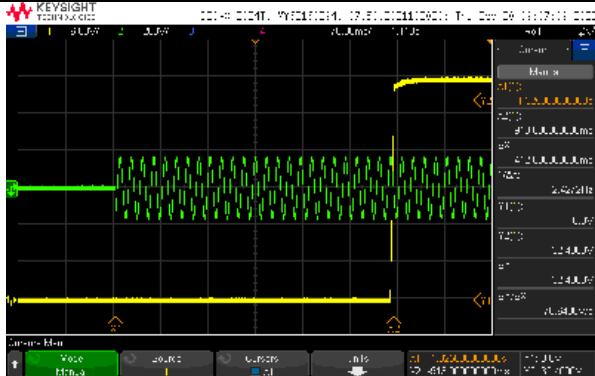
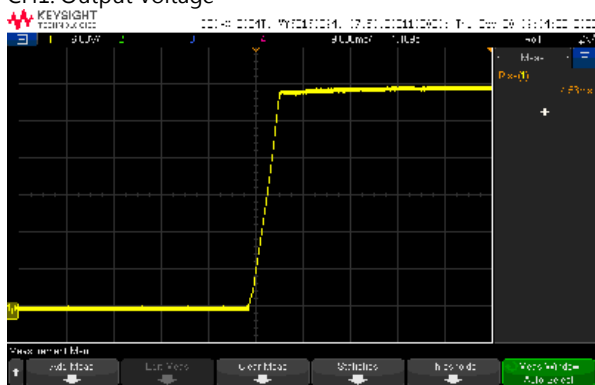
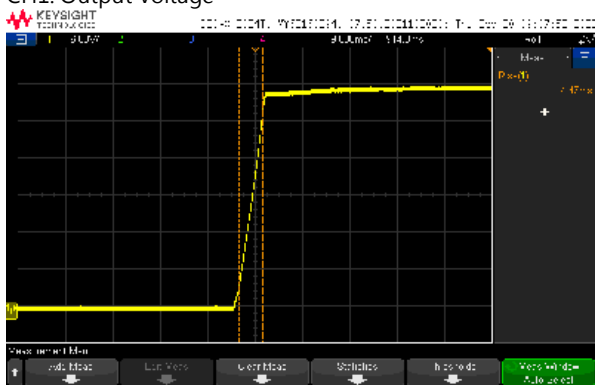
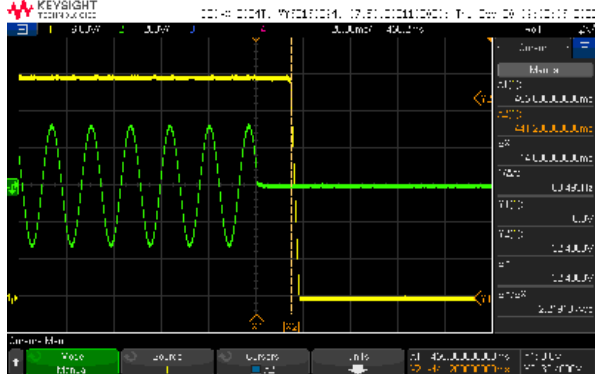
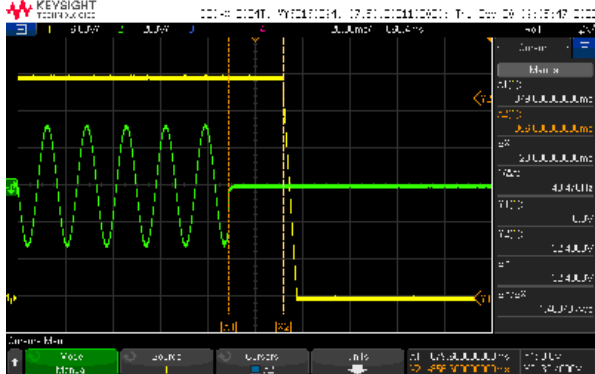
■ RELIABILITY TEST

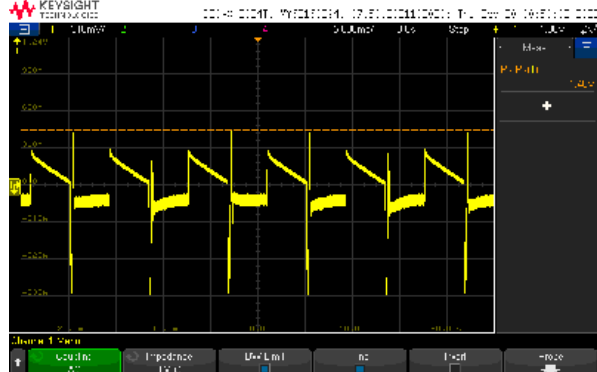
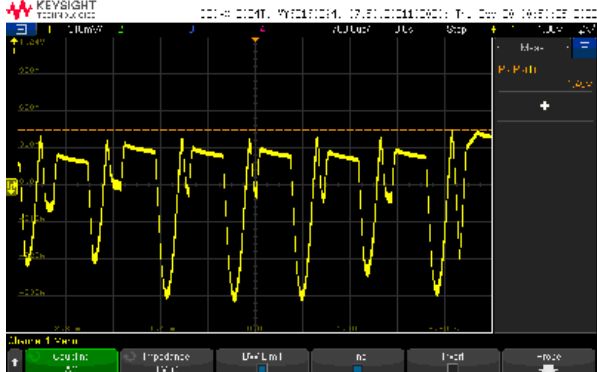
ENVIRONMENT TEST

DESIGN VERIFY TEST

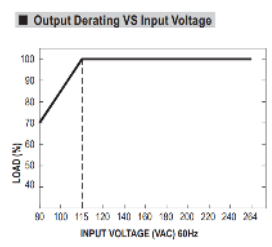
OUTPUT FUNCTION TEST

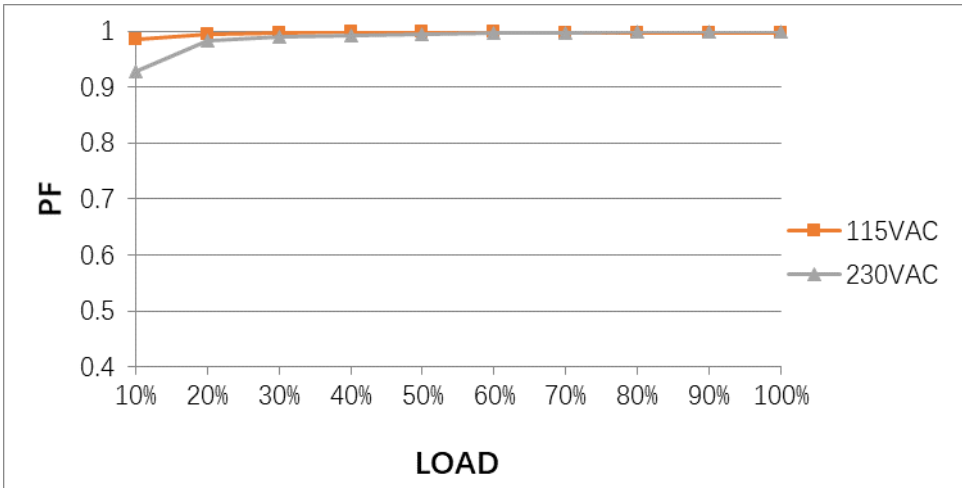
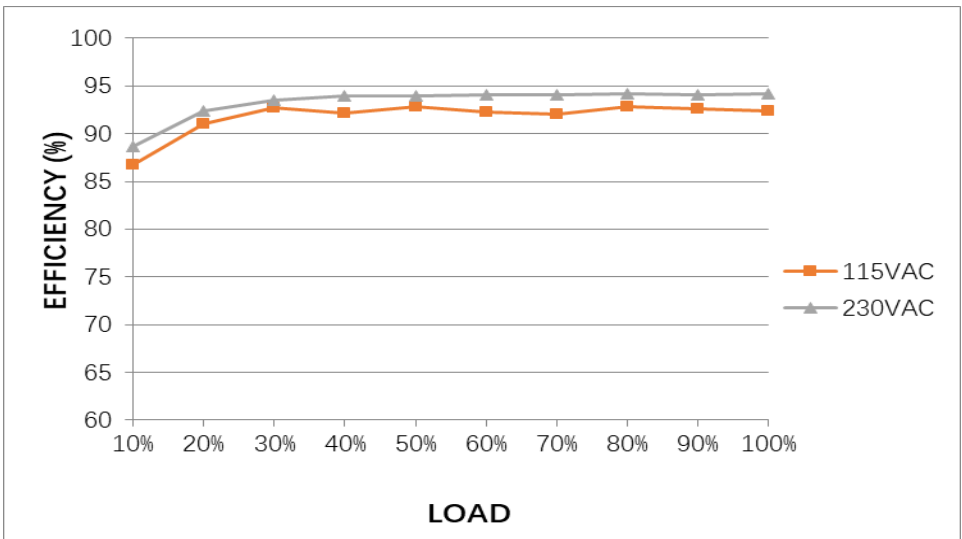
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 34.2V~37.8V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	33.49V~38.98V/230VAC 33.03V~38.98V/115VAC
2	OUTPUT VOLTAGE TOLERANCE	V1: -1% ~ +1%	I/P: 80VAC~ 264VAC O/P:FULL~ MIN. LOAD Ta:25°C	V1: -0.02% ~ 0.03%
3	LINE REGULATION	V1: -0.5% ~ +0.5%	I/P: 80VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1: 0% ~ 0%
4	LOAD REGULATION	V1: -1% ~ +1%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: -0.02% ~ 0.03%
5	OVER/UNDERSHOOT TEST	<±5%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	-1.4%
6	RIPPLE & NOISE (Max)	V1: 250mVp-p	I/P:230VAC O/P: FULL LOAD Ta:25°C	V1: 84mVp-p / high frequency 179mVp-p / low frequency
high frequency :				
low frequency :				
7	SET UP TIME(Max)	230VAC/1000ms 115VAC/1500ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 438ms 115VAC/ 412ms
INPUT=230VAC/50HZ @ FULL LOAD CH1: Output Voltage CH3: AC Input Voltage		INPUT=115VAC/60HZ @ FULL LOAD CH1: Output Voltage CH3: AC Input Voltage		

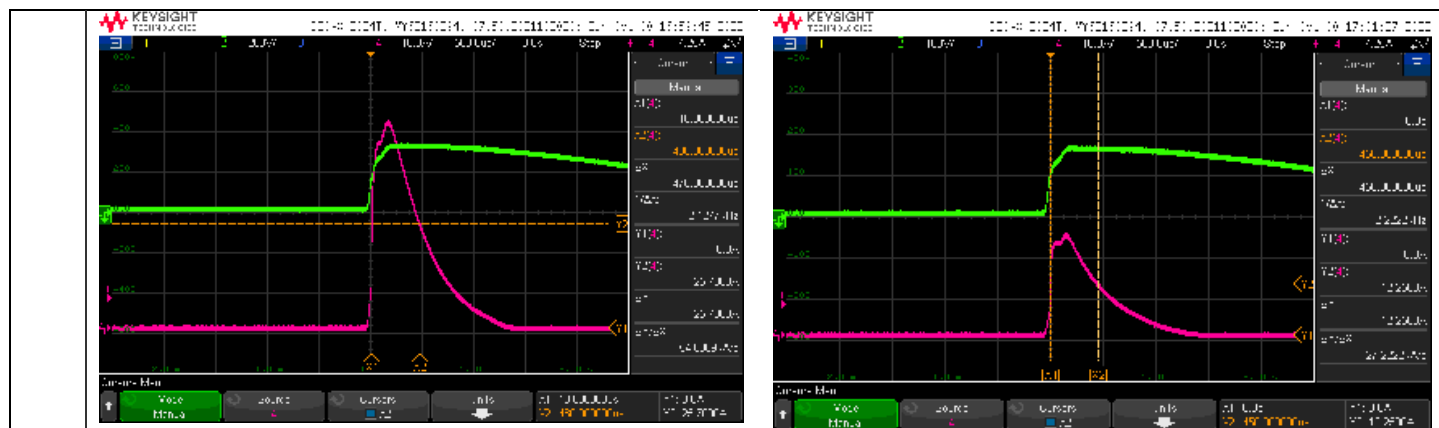
									
8	RISE TIME (Max)	230VAC/30ms 115VAC/30ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 4.53ms 115VAC/ 4.47ms					
INPUT=230VAC/50HZ @ FULL LOAD CH1: Output Voltage 					INPUT=115VAC/60HZ @ FULL LOAD CH1: Output Voltage 				
9	HOLD UP TIME (Typ.)	8ms /300W load 16ms /180W load	I/P : 230 VAC O/P : TESTING Ta : 25°C	14.6ms /300W load 23.0ms /180W load					
INPUT=230VAC/50HZ @ 300W load CH1: Output Voltage CH3: AC Input Voltage 					INPUT=230VAC/50HZ @ 180W load CH1: Output Voltage CH3: AC Input Voltage 				
10	DYNAMIC LOAD	V1: 3600mVp-p	I/P: 230VAC O/P: (1) FULL/0% LOAD 50%DUTY / 120HZ (2) FULL/0% LOAD 50%DUTY / 1KHZ Ta:25°C	1400mVp-p 1450mVp-p					
FULL /0% LOAD 50%DUTY / 120HZ					FULL /0% LOAD 50%DUTY / 1KHZ				

			
11	TRANSIENT RECOVERY TIME	V1: 3600mVp-p < 500us	I/P: 230VAC O/P:40% LOAD CHANGE 50%DUTY/120HZ 1.25A/us 441mVp-p 0us
12	PEAK LOAD	150% PEAK LOAD@3S	I/P: 264VAC I/P: 115VAC O/P: PEAK LOAD TEST : OK

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	80VAC~264VAC 113VDC~ 370VDC 	(1) I/P: TESTING O/P: FULL / 70% LOAD (2) I/P: DC TESTING (L: + N: -) O/P: FULL / 70% LOAD (3) I/P: DC TESTING (L: - N: +) O/P: FULL / 70% LOAD Ta:25°C I/P: HIGH-LINE+15%=300V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	(1) 77.0V~264V/ FULL LOAD 77.0V~264V/ 70% LOAD (2) 104.3Vdc~370Vdc/FULL LOAD 104.3Vdc~370Vdc/70% LOAD (3) 104.3Vdc~370Vdc/FULL LOAD 104.3Vdc~370Vdc/70% LOAD TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:80 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST : OK
3	INPUT CURRENT (Typ.)	230V/ 1.8A 115V/ 3.5A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I =1.38A/ 230VAC I =2.874A/ 115VAC
4	LEAKAGE CURRENT	Earth leakage current < 500uA(rms) @ 264VAC Touch current < 70uA(rms) @ 264VAC	I/P : 264 VAC O/P : Min LOAD Ta : 25°C	Earth: 276.9uA / 264VAC Touch:40.4uA / 264VAC
5	NO LOAD CONSUMPTION	<0.5W	I/P : 230VAC I/P : 115VAC O/P : NO LOAD	0.4056W/ 230VAC 0.3073W/ 115VAC

			Ta : 25°C	
6	POWER FACTOR (Typ.)	0.95/ 230VAC 0.98/115VAC	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	PF=0.9977/230VAC PF=0.9971/115VAC
P.F vs LOAD 				
7	EFFICIENCY(Typ.)	94%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	94.48%
EFFICIENCY vs LOAD 				
8	INRUSH CURRENT(Typ.)	230V/80A 115V/40A COLD START	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I =51.4A/ 230VAC I =24.5A/ 115VAC T50= 470us/230V
INPUT=230VAC/50HZ @ FULL LOAD CH1: AC Input Voltage CH4: Input current		INPUT=115VAC/ 60HZ @ FULL LOAD CH1: AC Input Voltage CH4: Input current		



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105%~ 150% PROTECTION TYPE : Hiccup after 3 sec, recovers automatically(3 sec) after fault condition is removed.	I/P: 264VAC I/P: 230VAC I/P: 115VAC O/P:TESTING Ta:25°C	132.5%/ 264VAC 132.5%/ 230VAC 132.5%/ 115VAC PROTECTION TYPE : Hiccup after 3 sec, recovers automatically(3 sec) after fault condition is removed.
2	OVER VOLTAGE PROTECTION	39.6V~46.8V Protection type : Shut down o/p voltage, re-power on to recover	I/P: 264VAC I/P: 80VAC O/P:MIN LOAD Ta:25°C	42.2V/ 264VAC 42.2V/ 80VAC Protection type: Shut down o/p voltage, re-power on to recover
3	OVER TEMPERATURE PROTECTION	Protection type: Shut down o/p voltage, recovers automatically after temperature goes down	I/P: 264VAC I/P: 80VAC O/P:FULL LOAD	O.T.P Active OK Protection type : Shut down o/p voltage, recovers automatically after temperature goes down
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE Protection type: Hiccup mode, recovers automatically after fault condition is removed	I/P: 264VAC I/P: 80VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE OK PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	EXTERNAL FAN SUPPLY	12V@0.5A for driving a fan / 12V@0.5A without fan cooling ; (10.98CFM) tolerance -15%~+15% at main output 20% rated current	I/P: 230 VAC O/P: TESTING Ta:25°C	TEST : -0.69%~ 0.51%

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q5/ Q6 Rated: 18A/600V	AC ON/OFF I/P: High-Line +3V =267V VDS: O/P: (1)Full Load (2)Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4) Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load (8) Peak Load Ta:25°C	Q5: VDS: (1) 467V (2) 479V (3) 467V (4) 463V (5) 463V (6) 463V (7) 467V (8) 471V	Q6: VDS: (1) 467V (2) 507V (3) 467V (4) 467V (5) 467V (6) 467V (7) 483V (8) 467V
2	P.F.C Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated: 22A/600V	AC ON/OFF I/P: High-Line +3V =267V VDS: O/P: (1)Full Load (2)Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4) Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load (8) Peak Load Ta:25°C	VDS: (1) 503V (2) 459V (3) 503V (4) 499V (5) 503V (6) 491V (7) 423V (8) 507V	
3	P.F.C DIODE	D1 Rated: 8A/ 600V	I/P: High-Line +3V =267 V AC ON/OFF O/P: (1)Full Load (2)Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (4) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (5) Peak Load Ta:25°C	(1) 447V (2) 435V (3) 443V (4) 447V (5) 447V	

4	Diode Peak Voltage	Q100/Q101 Rated: 90A/100V	AC ON/OFF I/P: High-Line +3V =267 V Vo=Vomax O/P: (1)Full Load (2)Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4) Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. (8).NO LOAD (9) burst Mode 脫離前 (10) Peak Load Vo=Vnormal O/P: (1) Full Load Ta:25°C	Q100: Vo=Vomax VDS: (1) 88.8V (2) 88.8V (3) 86.4V (4) 86.2V (5) 86.8V (6) 86.6V (7) 87.6V (8) 86.0V (9) 86.0V (10) 86.2V Vo=Vnormal (1) 83.6V	Q101: Vo=Vomax VDS: (1) 85.0V (2) 89.2V (3) 85.6V (4) 85.0V (5) 85.0V (6) 86.6V (7) 85.2V (8) 84.6V (9) 84.6V (10) 85.6V Vo=Vnormal (1) 83.8V
5	Input Capacitor Voltage	C5 Rated: 100μ / 420V	I/P: High-Line +3V =267V O/P: (1)Full Load input on/off (2) Min load input on /Off (3) Full Load /Min load Change (4) Full load continue (5) Peak Load on/off (6) Peak Load continue Ta:25°C	(1) 405V (2) 399V (3) 405V (4) 405V (5) 405V (6) 405V	
6	Control IC Voltage Test	PFC /PWM IC U1: Rated : 18.2V~ 28.7V O/P IC U101 Rated : 4.75V~38V	AC ON/OFF I/P: High-Line +3V =267 V O/P: (1) FULL LOAD (2) Output Short (3) O.L.P (4) O.V.P. (5) NO LOAD VRmin (LOW LINE) Ta:25°C	U1 (1) 26.7V (2) 19.1V (3) 19.1V (4) 26.4V (5) 19.3V	U101 (1) 20.1V (2) 10.4V (3) 20.5V (4) 21.9V (5) 15.3V

■ SAFETY& E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 4KVAC/min I/P-FG :2KVAC/min O/P-FG:1.5KVAC/min	I/P-O/P: 4.4 KVAC/min I/P-FG: 2.4 KVAC/min O/P-FG:1.8 KVAC/min Ta:25°C	I/P-O/P:1.527mA I/P-FG:2.51mA O/P-FG:0.446mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 600 VDC I/P-FG: 600 VDC O/P-FG: 600 VDC Ta:25°C	I/P-O/P:50GΩ I/P-FG:50GΩ O/P-FG:50GΩ NO DAMAGE

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	BS EN/EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS
2	CONDUCTION	BS EN/EN55032(CISPR32) BS EN/EN55011(CISPR11) Class I: Class B , Class II: Class A BS EN/EN55014(CISPR32) Class I: Class B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	BS EN/EN55032(CISPR32) BS EN/EN55011(CISPR11) Class I: Class B , Class II: Class A BS EN/EN55014(CISPR32) Class I: Class B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	BS EN/EN61000-4-2 ■ MEDICAL AIR : 15KV / Contact : 8KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	■ CRITERIA A
5	E.F.T	BS EN/EN61000-4-4 ■ INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	■ CRITERIA A
6	SURGE	IEC61000-4-5 ■ INDUSTRY L-N : 2KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	■ CRITERIA A
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																																																																																								
1	TEMPERATURE RISE TEST	MODEL : LOP-300-48 1. ROOM AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 25 °C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 50.6 °C <table><tr><th>NO</th><th>Position</th><th>ROOM AMBIENT Ta=25 °C</th><th>HIGH AMBIENT Ta=50.6 °C</th></tr><tr><td>1</td><td>RTH1</td><td>62.1°C</td><td>72.0°C</td></tr><tr><td>2</td><td>ZNR1</td><td>32.5°C</td><td>56.3°C</td></tr><tr><td>3</td><td>C50</td><td>27.9°C</td><td>53°C</td></tr><tr><td>4</td><td>LF1</td><td>34.1°C</td><td>61°C</td></tr><tr><td>5</td><td>C1</td><td>31.3°C</td><td>56°C</td></tr><tr><td>6</td><td>LF2</td><td>36.6°C</td><td>62.1°C</td></tr><tr><td>7</td><td>L2</td><td>34.7°C</td><td>59.4°C</td></tr><tr><td>8</td><td>C10</td><td>35.2°C</td><td>59.6°C</td></tr><tr><td>9</td><td>BD1</td><td>42.6°C</td><td>67.7°C</td></tr><tr><td>10</td><td>Q1</td><td>43.2°C</td><td>67.7°C</td></tr><tr><td>11</td><td>C15</td><td>34°C</td><td>59.2°C</td></tr><tr><td>12</td><td>C5</td><td>34.4°C</td><td>58.7°C</td></tr><tr><td>13</td><td>D1</td><td>49.6°C</td><td>73.9°C</td></tr><tr><td>14</td><td>T1 coil</td><td>53.4°C</td><td>80.9°C</td></tr><tr><td>15</td><td>T1 core</td><td>47.4°C</td><td>74.2°C</td></tr><tr><td>16</td><td>C106</td><td>36.7°C</td><td>64.0°C</td></tr><tr><td>17</td><td>L1</td><td>48.4°C</td><td>76.2°C</td></tr><tr><td>18</td><td>C105</td><td>35.2°C</td><td>62.3°C</td></tr><tr><td>19</td><td>L100</td><td>35.3°C</td><td>62.3°C</td></tr><tr><td>20</td><td>Q100</td><td>45.7°C</td><td>73.9°C</td></tr><tr><td>21</td><td>U101</td><td>45.6°C</td><td>79.8°C</td></tr><tr><td>22</td><td>Q101</td><td>50.5°C</td><td>80.9°C</td></tr><tr><td>23</td><td>R101</td><td>54.4°C</td><td>82.9°C</td></tr><tr><td>24</td><td>D2</td><td>35.6°C</td><td>53.8°C</td></tr><tr><td>25</td><td>Q5</td><td>40.9°C</td><td>68.7°C</td></tr><tr><td>26</td><td>Q6</td><td>33.7°C</td><td>62.1°C</td></tr><tr><td>27</td><td>D34</td><td>28.1°C</td><td>53.6°C</td></tr><tr><td>28</td><td>U4</td><td>30.4°C</td><td>56.4°C</td></tr><tr><td>29</td><td>U1</td><td>35.5°C</td><td>61.2°C</td></tr><tr><td>30</td><td>RTH2</td><td>30.4°C</td><td>56.0°C</td></tr><tr><td>31</td><td>R4</td><td>28.3°C</td><td>54.1°C</td></tr><tr><td>32</td><td>R100</td><td>41.8°C</td><td>70.7°C</td></tr><tr><td>33</td><td>C110</td><td>32.1°C</td><td>59.2°C</td></tr></table>			NO	Position	ROOM AMBIENT Ta=25 °C	HIGH AMBIENT Ta=50.6 °C	1	RTH1	62.1°C	72.0°C	2	ZNR1	32.5°C	56.3°C	3	C50	27.9°C	53°C	4	LF1	34.1°C	61°C	5	C1	31.3°C	56°C	6	LF2	36.6°C	62.1°C	7	L2	34.7°C	59.4°C	8	C10	35.2°C	59.6°C	9	BD1	42.6°C	67.7°C	10	Q1	43.2°C	67.7°C	11	C15	34°C	59.2°C	12	C5	34.4°C	58.7°C	13	D1	49.6°C	73.9°C	14	T1 coil	53.4°C	80.9°C	15	T1 core	47.4°C	74.2°C	16	C106	36.7°C	64.0°C	17	L1	48.4°C	76.2°C	18	C105	35.2°C	62.3°C	19	L100	35.3°C	62.3°C	20	Q100	45.7°C	73.9°C	21	U101	45.6°C	79.8°C	22	Q101	50.5°C	80.9°C	23	R101	54.4°C	82.9°C	24	D2	35.6°C	53.8°C	25	Q5	40.9°C	68.7°C	26	Q6	33.7°C	62.1°C	27	D34	28.1°C	53.6°C	28	U4	30.4°C	56.4°C	29	U1	35.5°C	61.2°C	30	RTH2	30.4°C	56.0°C	31	R4	28.3°C	54.1°C	32	R100	41.8°C	70.7°C	33	C110	32.1°C	59.2°C
NO	Position	ROOM AMBIENT Ta=25 °C	HIGH AMBIENT Ta=50.6 °C																																																																																																																																									
1	RTH1	62.1°C	72.0°C																																																																																																																																									
2	ZNR1	32.5°C	56.3°C																																																																																																																																									
3	C50	27.9°C	53°C																																																																																																																																									
4	LF1	34.1°C	61°C																																																																																																																																									
5	C1	31.3°C	56°C																																																																																																																																									
6	LF2	36.6°C	62.1°C																																																																																																																																									
7	L2	34.7°C	59.4°C																																																																																																																																									
8	C10	35.2°C	59.6°C																																																																																																																																									
9	BD1	42.6°C	67.7°C																																																																																																																																									
10	Q1	43.2°C	67.7°C																																																																																																																																									
11	C15	34°C	59.2°C																																																																																																																																									
12	C5	34.4°C	58.7°C																																																																																																																																									
13	D1	49.6°C	73.9°C																																																																																																																																									
14	T1 coil	53.4°C	80.9°C																																																																																																																																									
15	T1 core	47.4°C	74.2°C																																																																																																																																									
16	C106	36.7°C	64.0°C																																																																																																																																									
17	L1	48.4°C	76.2°C																																																																																																																																									
18	C105	35.2°C	62.3°C																																																																																																																																									
19	L100	35.3°C	62.3°C																																																																																																																																									
20	Q100	45.7°C	73.9°C																																																																																																																																									
21	U101	45.6°C	79.8°C																																																																																																																																									
22	Q101	50.5°C	80.9°C																																																																																																																																									
23	R101	54.4°C	82.9°C																																																																																																																																									
24	D2	35.6°C	53.8°C																																																																																																																																									
25	Q5	40.9°C	68.7°C																																																																																																																																									
26	Q6	33.7°C	62.1°C																																																																																																																																									
27	D34	28.1°C	53.6°C																																																																																																																																									
28	U4	30.4°C	56.4°C																																																																																																																																									
29	U1	35.5°C	61.2°C																																																																																																																																									
30	RTH2	30.4°C	56.0°C																																																																																																																																									
31	R4	28.3°C	54.1°C																																																																																																																																									
32	R100	41.8°C	70.7°C																																																																																																																																									
33	C110	32.1°C	59.2°C																																																																																																																																									

2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 129.85% LOAD Ta : 25°C	TEST : OK
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100% LOAD Ta= -35 °C	TEST : OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C/95 %R.H NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK
5	TEMPERATURE COEFFICIENT	± 0.03 %/°C(0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.012 %/°C(0~50°C)
6	STORAGE TEMPERATURE TEST	-40~85°C	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC	
7	THERMAL SHOCK TEST	-40~50°C	1. Thermal shock Temperature : -45°C~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test	
8	VIBRATION TEST	10 ~ 500Hz, 2G 10min./1cycle, 60min. each along X, Y, Z axes	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 3G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C	
9	CAPACITOR LIFE CYCLE	SUPPOSE C110 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50 °C LIFE TIME		(1) 1281282.3 HRS (2) 204134 HRS (3) 263445.1 HRS (4) 308120.1 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 2805.6K hrs min. Telcordia SR-332 (Bellcore) ; 384.4K hrs min. MIL-HDBK-217F (25°C)		
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30,000 hours		

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	YUWEI	LIUTT	WANGDZ

2020.10.1 TAG-QA-009